PREPRODUCTION ENGINEERING

NOT TO BE DUPLICATED OR CIRCULATED OUTSIDE OF TEKTRONIX, INC.

SEND INFORMATION, COMMENTS OR REQUESTS FOR COPIES TO DEL. STA. 50-440, OR CALL EXT. 272.

COMPILED BY PRODUCT RELIABILITY INFORMATION

NO. 95

DATE 12-17-68

VARIABLE FREQUENCY POWER GENERATOR

We have finally received the long awaited CML Variable Frequency Power Generator. The condensed specs are listed for general information. Instruction manuals and complete specs are on file in the Environmental Test Lab and Instrument Control.

OUTPUT:

Power:

5kVA

Voltage:

0-130V or 0-260V

FREQUENCY RANGE:

20 Hz to 6 kHz

POWER FACTOR:

0.7 lead or lag 1.0 at rated VA output

PEAK CURRENT:

90 Amp for 1/2 cycle

REGUALTION:

<1% no lead to full load

±0.5% for ±5% line variation

RECOVERY TIME:

<50µ sec

DISTORTION:

<3% total harmonic distortion

POWER INPUT:

208/230V 3 phase 47-65 Hz

Because of the input power requirements it will be necessary to have the Facilities department install proper circuit breakers and cable connector if use is desired outside of the Environmental Test Lab. For further information contact me at Ext 7141.

-Ray Barrett

SINGLE-CONDUCTOR INSULATED WIRES (175-xxxx-xx)

A list detailing the following characteristics of single-conductor, insulated wire stocked by TEKTRONIX, INC. is now available for distribution:

- 1. TEKTRONIX, INC. part number.
- 6. Insulation (type, color)

2. AWG size

7. Insulation temperature rating

3. Construction

- 8. Diameter over conductor
- 4. Maximum voltage rating
- 9. Diameter over insulation
- 5. Maximum current rating

For copies of this list, contact me at Ext 416.

-Mel Christensen

CRIMP CONNECTORS FOR. 025" SQUARE PIN SYSTEM

Evaluation is nearing completion on a family of crimp connectors for the .025" square pin system. Typical specifications are indicated below.

Description:

A connector that crimps into a stranded wire or cable and accepts a .025 inch square mating pin. The connector is constructed from .0045 inch thick beryllium copper and plated with 50μ inch of hard gold over 50μ inch of nickel. All contact areas are identical - wire crimp barrels differ by part number.

Wire Ranges:

Wire range, AWG	TEK P/N
28 thru 32	131-0708-00
22 thru 26	131-0707-00
18 thru 20	131-0760-00

Insertion Force, average 10 pieces:

<u>Initial</u>	After 20 cycles
13.5 oz	11.1 oz

Withdrawal Force, average 10 pieces:

<u>Initial</u>	After 20 cycles
9.2 oz	9.0 oz

Resistance thru connector, crimp to mating pin:

 $2 \text{ m}\Omega$ approximately

Current carrying capability and minimum force to remove wire from crimp:

TEK P/N	Wire size, AWG	Max. Current	Crimp Tensile Stength
131-0708-00	32		1.5 lbs.
	28		4.7 ''
131-0707-00	26	4.5 Amps	7.5 ''
	22	5.5 Amps	19.5 ''
131-0760-00	20	To be evaluated	32.5
	18	To be evaluated	37.5 "

Mechanical Cycle Life:

25 insertion and withdrawal cycles

Environmental Test Results:

After 25 insertion and withdrawals, a 10 day humidity exposure and sulfide test exposure, contact resistance will change no more than 1 milliohm.

For further information or evaluation of a special configuration contact me at Ext 414.