

TM 515 **FIVE COMPARTMENT PORTABLE POWER MODULE**

INSTRUCTION MANUAL

Tektronix, Inc. P.O. Box 500 Beaverton, Oregon

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INSTRUMENT SERIAL NUMBERS

Each instrument has a serial number on a panel insert, tag, or stamped on the chassis. The first number or letter designates the country of manufacture. The last five digits of the serial number are assigned sequentially and are unique to each instrument. Those manufactured in the United States have six unique digits. The country of manufacture is identified as follows:

B000000	Tektronix, Inc., Beaverton, Oregon, USA
100000	Tektronix Guernsey, Ltd., Channel Islands
200000	Tektronix United Kingdom, Ltd., London
300000	Sony/Tektronix, Japan
700000	Tektronix Holland, NV, Heerenveen, The Netherlands

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OPERATORS SAFETY SUMMARY

The general safety information in this part of the summary is for both operating and servicing personnel. Specific warnings and cautions will be found throughout the manual where they apply, but may not appear in this summary.

TERMS

In This Manual

CAUTION statements identify conditions or practices that could result in damage to the equipment or other property.

WARNING statements identify conditions or practices that could result in personal injury or loss of life.

As Marked on Equipment

CAUTION indicates a personal injury hazard not immediately accessible as one reads the marking, or a hazard to property including the equipment itself.

DANGER indicates a personal injury hazard immediately accessible as one reads the marking.

SYMBOLS

In This Manual



This symbol indicates where applicable cautionary or other information is to be found.

As Marked on Equipment



DANGER - High voltage.



Protective ground (earth) terminal.



ATTENTION — refer to manual.

Power Source

This product is intended to operate from a power source that will not apply more than 250 volts rms between the supply conductors or between either supply conductor and ground. A protective ground connection by way of the grounding conductor in the power cord is essential for safe operation.

Grounding the Product

This product is grounded through the grounding conductor of the power cord. To avoid electrical shock, plug the power cord into a properly wired receptacle before connecting to the product input or output terminals. A protective ground connection by way of the grounding conductor in the power cord is essential for safe operation.

Danger Arising From Loss of Ground

Upon loss of the protective-ground connection, all accessible conductive parts (including knobs and controls that may appear to be insulating) can render an electric shock.

Use the Proper Power Cord

Use only the power cord and connector specified for your product.

Use only a power cord that is in good condition.

Refer cord and connector changes to qualified service personnel.

Use the Proper Fuse

To avoid fire hazard, use only the fuse of correct type, voltage rating and current rating as specified in the parts list for your product.

Refer fuse replacement to qualified service personnel.

Do Not Operate in Explosive Atmospheres

To avoid explosion, do not operate this product in an explosive atmosphere unless it has been specifically certified for such operation.

Do Not Remove Covers or Panels

To avoid personal injury, do not remove the product covers or panels. Do not operate the product without the covers and panels properly installed.

Do Not Operate Without Covers (for TM 500 plugins only)

To avoid personal injury, do not operate this product without covers or panels installed. Do not apply power to the plug-in via a plug-in extender.

SERVICE SAFETY SUMMARY

FOR QUALIFIED SERVICE PERSONNEL ONLY

Refer also to the preceding Operators Safety Summary.

Do Not Service Alone

Do not perform internal service or adjustment of this product unless another person capable of rendering first aid and resuscitation is present.

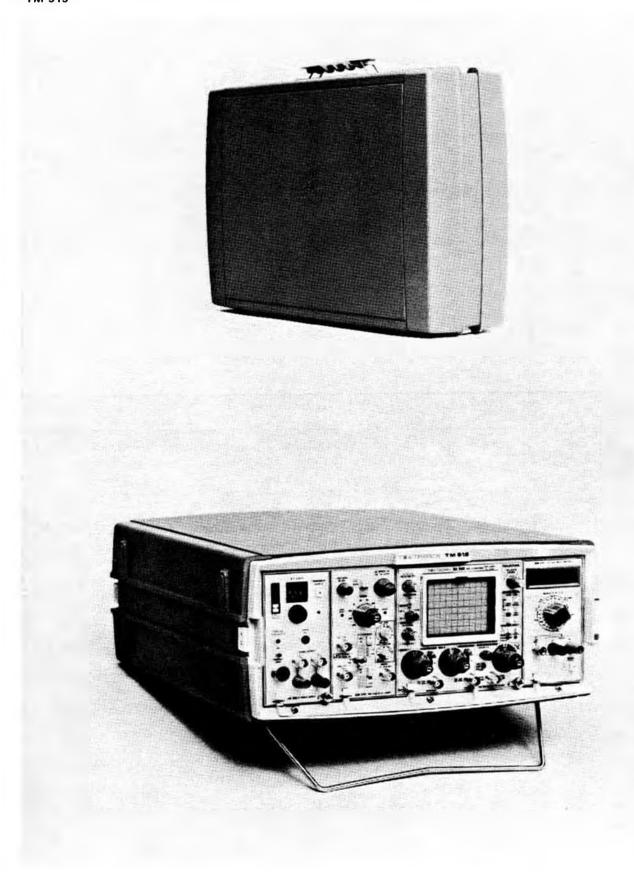
Use Care When Servicing With Power On

Dangerous voltages exist at several points in this product. To avoid personal injury, do not touch exposed connections and components while power is on.

Disconnect power before removing protective panels, soldering, or replacing components.

Power Source

This product is intended to operate from a power source that will not apply more than 250 volts rms between the supply conductors or between either supply conductor and ground. A protective ground connection by way of the grounding conductor in the power cord is essential for safe operation.



TM 515 Five Compartment Portable Power Module.

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SPECIFICATION

INTRODUCTION

Instrument Description

The TM 515 is a five-wide power module compatible with most TM 500 plug-ins. It provides unregulated ac and dc supplies and nondedicated power transistors for use by the plug-ins. This mainframe does not have a high-power compartment but does feature forced-air cooling.

Available options allow the rear interface to be customized (Option 5), operation from power sources with a line frequency of up to 400 Hz (Option 6), and specific interconnections for specialized plug-ins (Option 7).

Performance Conditions

The values listed below are valid only when the instrument is operated at an ambient temperature between 0°C and +50°C.

ELECTRICAL CHARACTERISTICS

Table 1-1 SUPPLIES

Characteristics	Performance Requirements	Supplemental Information
-33.5 Vdc		
Tolerance*		+23.7 V to +40.0 V
PARD (Periodic and Random Deviation)		≤2.5 VPP
Maximum load		350 mA
Maximum load di/dt		10 mA/μs
-33.5 Vdc		
Tolerance*		−23.7 V to −40.0 V
PARD		≤2.5 VPP
Maximum load		350 mA
Maximum load di/dt		10 mA/μs
-11.5 Vdc		
Tolerance*		+7.6 V to +16.0 V
PARD		≤2.5 VPP
Maximum load		1.3 A
Maximum load di/dt		20 mA/μs
5 Vac (2 each)		
Range		25.0 Vrms +10%; -15%
Maximum load		25 VA
Maximum floating V		350 V _{peak}

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Table 1-1 (cont)

Characteristics	Performance Requirements	Supplemental Information
17.5 Vac		
Range		20.5 Vrms +10%; -20% grounded center tap
Maximum load		30 VA
Maximum Plug-in Power draw from mainframe ^b		35 Wdc or 75 VAac
Combined Power Draw sharing limitation ^b		VAac + 2.1 Wdc ≤75
Fuse Data		
+33.5 Vdc		2.5 A, 3 AG, fast blow
-33.5 Vdc		2.5 A, 3 AG, fast blow
+11.5 Vdc		7.5 A, 3 AG, fast blow

^{*} Worst case; low line-full load and high line-no load values including PARD.

Table 1-2
SERIES PASS TRANSISTORS

Characteristics	Performance Requirements	Supplemental Information
Туре		One each NPN and PNP per compartment.
Maximum dissipation		7.5 W each, 15 W total.

Table 1-3
SOURCE POWER REQUIREMENTS

Characteristics	Performance Requirements	Supplemental Information
Voltage ranges		Selectable 100 V, 110 V, 120 V, 200 V, 220 V, and 240 V nominal line, ±10%.
Line frequency		48 Hz to 60 Hz
Option 6		48 Hz to 400 Hz
Maximum power consumption		240 W
Fuse data		
100 V, 110 V, 120 V ranges		3A, 3 AG, slow blow
200 V, 220 V, 240 V ranges		3A, 3 AG, slow blow

^b At nominal line voltage.

Table 1-4
MISCELLANEOUS

Characteristics	Performance Requirements	Supplemental Information
Maximum recommended plug-in power dissipation		
One-wide		10 to 15 W
Two-wide		25 to 35 W

PHYSICAL CHARACTERISTICS

Table 1-5

ENVIRONMENTAL'

Characteristics	Information			
Overall	Meets or exceeds MIL-T-28800B, class 5 requirements with exception for EMC.			
Temperature				
Operating	0°C to 50°C			
Non-operating	-55°C to +75°C			
Humidity	90 to 95% R.H. for five days cycled to +50°C			
Altitude				
Operating	4.6 km (15,000 ft.)			
Non-operating	15 km (50,000 ft.)			
Vibration	0.38 mm (0.015 in.), 10 Hz to 55 Hz, 75 minutes			
Shock	30 g. (1/2 sine), 11 ms, 18 shocks			
Bench handling	45°, 4 in., or equilibrium, whichever occurs first			
Transportation	Qualified under National Safe Transit Association Preshipment Test Procedures 1A-B-1 and 1A-B-2.			

^{*} With plug-ins; some plug-ins require additional limitations.

Table 1-6
MECHANICAL

Characteristics	Information
Net weight	10.2 kg (22.5 lbs)
Overall dimensions	Height—17.3 cm (6.8 in.)
	Width—38.1 cm (15.0 in.)
	Length—50.8 cm (20.0 in.)

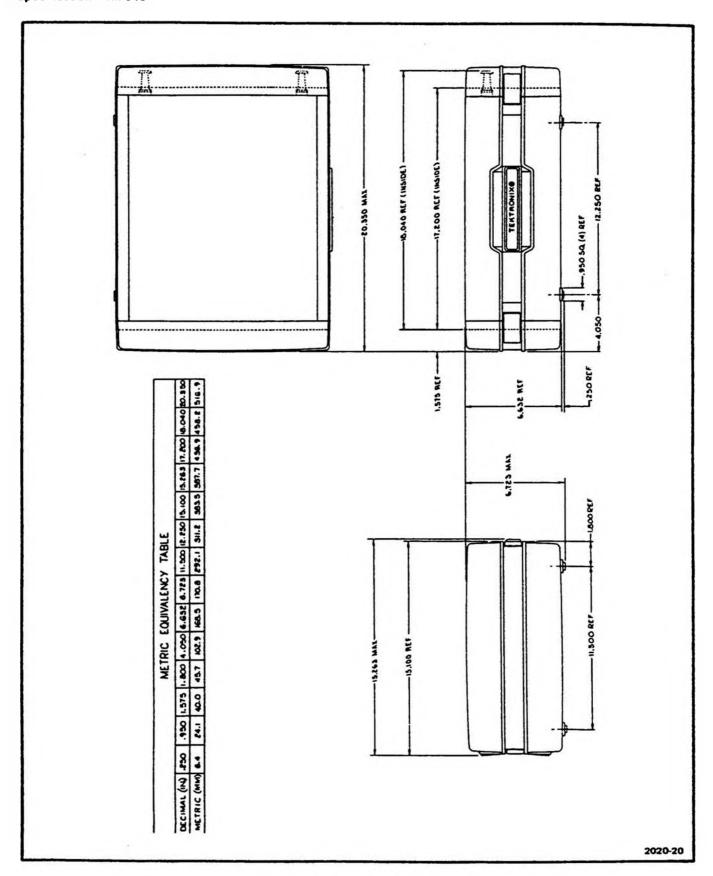


Fig. 1-1 Dimensional Diagram.

OPERATING INSTRUCTIONS

GENERAL

Installation

For full installation instructions refer to the procedure at the end of this section.

Power Source

The TM 515 is designed to operate from a power source with its neutral at or near earth (ground) potential with a separate safety-earth conductor. It is not intended for operation from two phases of a multi-phase system. The standard instrument has a 48 Hz to 60 Hz line frequency range for fan operation. Option 6 extends the upper limit of this range to 400 Hz.

Power Usage

With five plug-ins installed, the TM 515 may require up to 240 watts at the upper limits of the high line voltage ranges. Actual power consumption depends on the particular plug-in configuration and operating modes selected.

Loading Considerations. The power capability of the TM 515 can best be used by carefully planning the plug-in configuration, the external loads, and the resulting power distributions. Optimum conditions may be obtained by:

- 1. Having equal loads in all compartments.
- Dissipating as much power as possible in the external loads.
- Operating the system in an ambient temperature near 25°C.

The TM 515 has no high-power compartment, so care should be taken in selecting plug-ins, since some units may not operate at full capability in this module. For instance, some TM 500 power supply type plug-ins will not produce maximum rated current when powered from this module. Combinations of other plug-ins also may not operate at full capability. An example here might be three units rated at 75 watts maximum power dissipation each. All plug-ins working at their maximum rating would probably blow the line fuse, if the thermal cut-out didn't operate first.

Each plug-in is provided access to a pair of heat-sinked, series-pass transistors, one NPN and the other PNP. These transistors enable the plug-ins to operate in power ranges not possible if the power were to be dissipated in the plug-ins themselves.

Operating Temperatures

The TM 515 can be operated in an ambient air temperature of 0°C to 50°C. Thermal cutout devices protect the system by disconnecting the power to the TM 515 Power Module when Internal temperatures rise above a safe operating level. These devices automatically return power to the unit when the internal temperatures return to a safe level.

Since the TM 515 can be stored in temperatures between -40°C and +75°C, allow the instrument's chassis to return to within the operating limits before applying power.

Plug-in Modules

It is not necessary that all the plug-in compartments be filled in order to operate the Power Module. The only modules needed are those necessary to accomplish the task.



The TM 515 should be turned off before inserting or removing any plug-ins as arcing may occur and result in circuit damage.

Module Installation

- 1. Check the location of the plastic barriers on the TM 515 interconnecting jack to ensure that their locations match the slots in the edge of the plug-in circuit board.
- 2. Take off the PLUG-IN RETAINER by unscrewing the three bolts holding it in place on the lower side of the front aperture.

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Operating Instructions—TM 515

- 3. Align the plug-in chassis with the upper and lower guides of the selected compartment. Insert the plug-in and press firmly to the circuit board in the interconnecting jack. (Remove the plug-in by pulling on the white release latch in the lower left corner of the front panel.)
 - 4. Replace the PLUG-IN RETAINER removed in step 2.

Turn-on Procedure

Press the POWER switch, found on the rear panel of the TM 515, to its ON position. Some plug-ins have independent power switches, usually labeled OUTPUT, controlling application of module power to the plug-in. Press these switches to activate these plug-ins once the Modular Power is turned on.

BUILDING A SYSTEM

Family Compatibility

Mechanically, the plug-ins are very similar to other Tektronix products. However, they are not electrically compatible. Therefore, the TM 515 interface has barrier keys on the mating connectors between pins 6 and 7 to ensure that incompatible plug-ins cannot be inserted. See Fig. 2-1. A compatible plug-in will have a matching slot

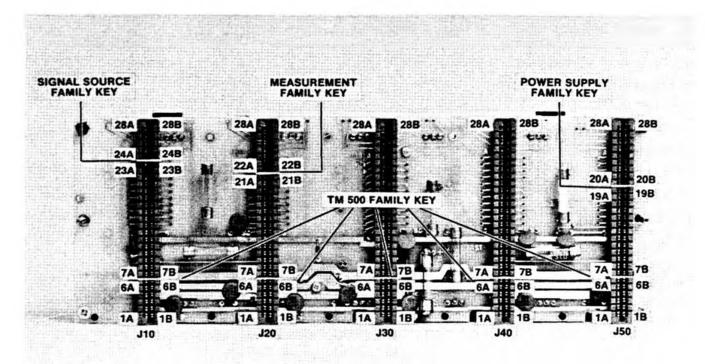
between pins 6 and 7 of its main circuit board edge connector. This slot and barrier combination is the primary keying assignment.

TM 500-compatible plug-ins are also identified by the white color of the release latch.

Customizing the Interface

The modularity of this instrumentation system provides for many different functions to be performed by the plugin modules. Specific functions are grouped into families or classes, of which there may be several plug-in module members (e.g., Power Supplies, Signal Sources, and Measurement). Each modular member of a functional family will have a second slot unique to its family located in its edge connector. The TM 515 user can "program" one or more compartments to accept only members of that family by installing a second barrier key in the interface connector to match the module's slot location. An entire TM 515 can be modified in this manner to set instruction systems for specific work functions. To order extra barrier keys refer to the Mechanical Parts list.

Jumper wires can be used to further specialize the interface. Compartments can be made to "talk" to each other by connecting jumpers on the front side of the



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Fig. 2-1. Interface Board.

interface board, using pins 14 through 28 (both A and B sides) of the interconnecting jacks. For a further description of this see Option 5 in the Options Section of this manual. Also refer to each plug-in's manual for the I/O assignments of each pin at the rear interface. Once having made interconnections of a specialized nature, it is recommended that barrier keys be installed to ensure module compatibility with the wiring.

To release them, simply pull the leading edges (left and right) out away from the case.

Pull the rear edge of each clamp clear of its pressure ridge and the end cover comes off (see Fig. 2-2).

INSTALLATION AND PRE-TURN ON PROCEDURE

Front & Rear Cover Removal

The white plastic pieces located left and right toward both ends of this cabinet are the clamps that hold the covers in place.

USE OF BAIL

The Single Angle Bail Wire used to hold this cabinet of instruments at a convenient viewing angle is stored inside the front cover. If desirable, remove it from storage mounts and install according to the viewing angle desired for this package. (See Fig. 2-3.)

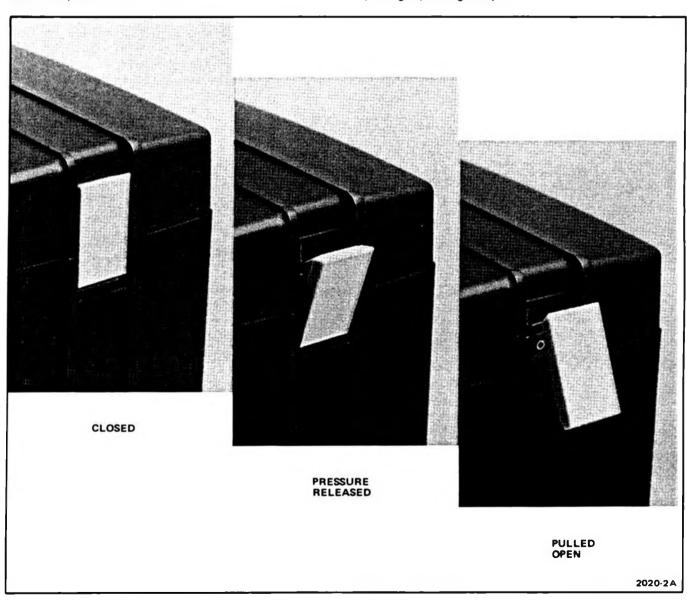
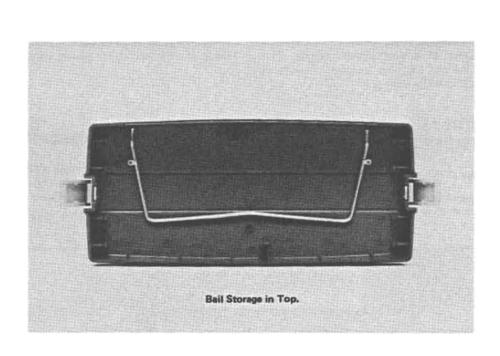
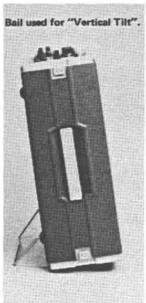


Fig. 2-2. End Clamp Detail.









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Fig. 2-3. Bail Usage and Storage.

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LINE VOLTAGE SELECTOR & FUSE

AFTER REMOVING THE REAR COVER AND BEFORE PLUGGING LINE CORD IN:

- 1. Check, through the clear plastic cover, that the appropriate Line Selector Block is in the In-Service position for the line voltage you expect to use this instrument on. Also check that the proper Fuse is in the Line Fuse Holder that screw mounts into the rear of this instrument (Fig. 2-4A).
 - 2. If a change is needed, follow these steps:
 - a. Remove the two hold-down screws on the clear plastic line selector cover and lift it off. This gives easy access to the Line Selector Blocks located on the rear of this instrument. See Figs. 2-4 and 2-5.
 - b. Remove Improper Block and then install Proper Block for Low, Medium, or High line voltage expected. Install Improper Block on the storage pins so it doesn't get lost, and replace the Clear Plastic Cover.

- c. Turn the Fuse Holder Knob in the direction of the arrow and pull it clear of the instrument. Remove improper Fuse and install proper one. (Alternate & Spare Fuses are stored in blank holders on the Main Interface Board. It will be necessary to remove the Power Supply from the cabinet to obtain these fuses. See Cabinet Removal directions under Maintenance, Section 4 of this manual.)
- 3. Pull the ac Power Cord clear of the Fan-Exhaust Housing.
- 4. If necessary, change the line cord Power Plug to match the power source receptacle or use an adapter, **Also** make sure the Power Switch on the back is OFF.
 - 5. Plug the cord into the power source.
 - 6. Insert the desired plug-ins.
 - 7. This completes Installation and Pre-Turn On.

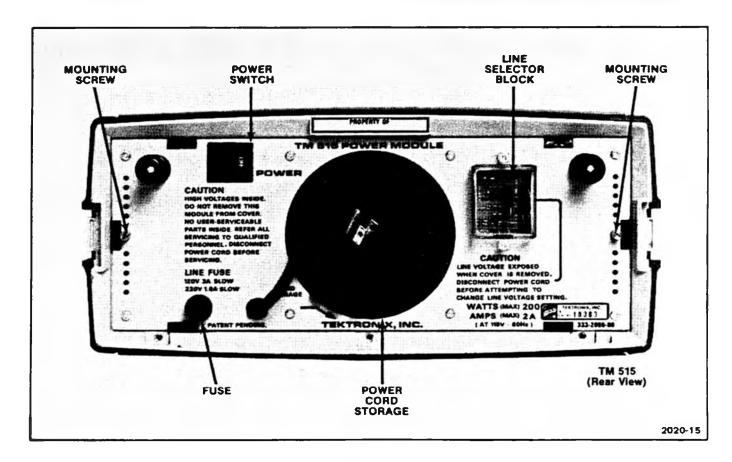


Fig. 2-4A. Rear View.

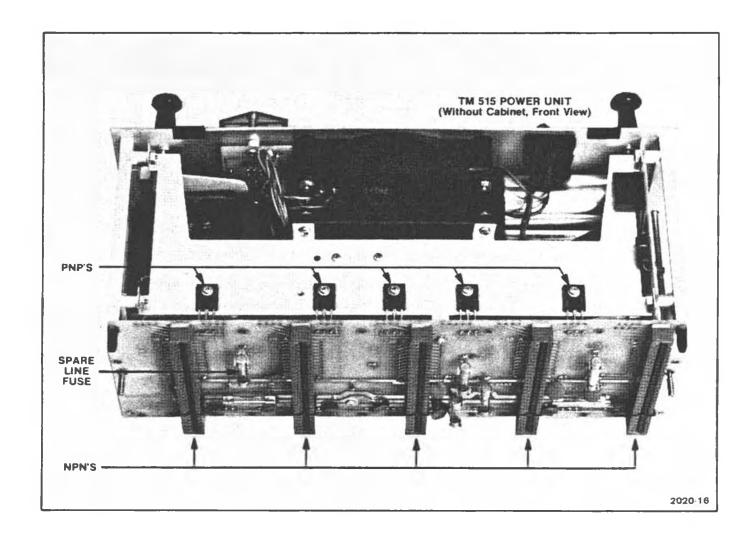


Fig. 2-4B. Front View.

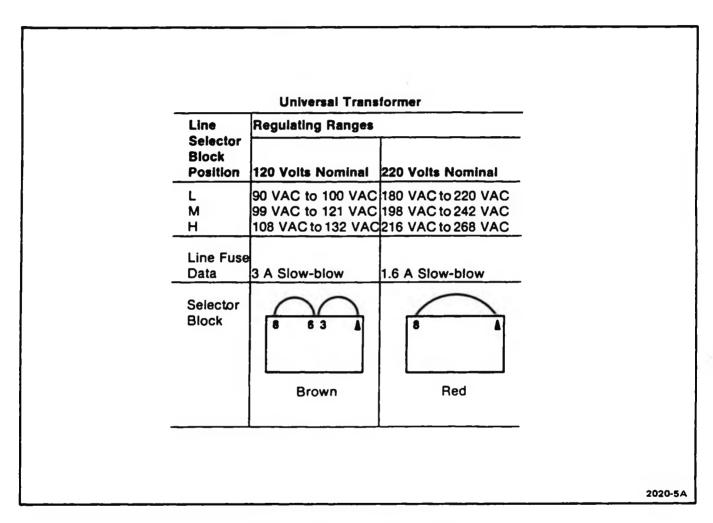


Fig. 2-5. Line Voltage Selector and Fuse.

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MAINTENANCE

GENERAL

Introduction

This section of the manual is meant to support the entire TM 500-Series family of modules with a general coverage of the most commonly-needed service information pertinent to preventive maintenance, trouble-shooting, ordering parts, and replacing components and sub-assemblies.

Cabinet Removal

WARNING

Dangerous potentials exist at several points throughout the system. When the system must be operated with the cabinet removed, do not touch exposed conections or components. Some transistors have voltage present on their cases. Disconnect power before cleaning the system or replacing parts.

Two screws on the rear panel secure the case to the TM 515 Power Unit. Unscrew them and lift the power unit straight up to take the two apart. Do not operate the system with the case removed any longer than necessary for troubleshooting and calibration. Re-install the power unit to protect the interior from dust and to remove personnel shock hazards, as well as provide proper ventilation.

When reinstalling the power unit in the case, care should be taken to align the Power Supply mounts with their respective holes in the Chassis (Support) Assembly. You may find it easier to fit the case to the supply. Look down through the front end of the open case to make sure the mounts align with their respective holes in the assembly. Then, carefully holding the two units together, invert the whole assembly and screw the two mounting bolts into place. See Fig. 3-1.

Cleaning

CAUTION

Avoid using chemical cleaning agents that might damage plastic parts. Avoid chemicals containing benzene, toluene, xylene, acetone, or similar solvents.

Exterior. Loose dust may be removed with a soft cloth or a dry brush. Water and a mild detergent may be used. Abrasive cleaners should not be used.

Interior. Cleaning the interior of any unit should precede calibration since the cleaning process could alter the settings of calibration adjustments. Use low-velocity compressed air to blow off accumulated dust. Hardened dirt can be removed with a soft brush, cotton-tipped swab, or a cloth dampened in a solution of water and mild detergent.

Preventive Maintenance

Preventive maintenance steps performed on a regular basis will improve the reliability of the instrumentation systems. However, periodic checks of the semiconductors in the absence of a malfunction are not recommended as preventive maintenance measures. See Semiconductor Checking information under Troubleshooting Techniques which follow. A convenient time to perform preventive maintenance is just before instrument calibration.



Fig. 3-1. Reassembly Guide-Pin Alignment.

Calibration

To ensure accurate signal generation and measurement, the performance of individual units composing the system should be checked periodically. Refer to the instruction manual for each unit for complete calibration and verification procedures.

TROUBLESHOOTING AIDS

Introduction

The following is provided to augment information contained elsewhere in this and other TM 500-Series manuals when troubleshooting becomes necessary.

Circuit Description

Each manual has a section devoted to explaining circuit operating theory. Used conjointly with the schematics, this can be a powerful analytic tool.

Diagrams

Block diagrams and detailed schematic diagrams are located on foldout pages in the Service section of most of the TM 500-Series manuals. The schematic diagrams show the component values and assigned circuit reference numbers of each part necessary to the circuit design. Usually the first page of the Diagram section defines the the circuit symbols and reference designators used in that particular instrument. Major circuits are usually identifiable by a series of component numbers. Important waveforms and voltages may be shown within the diagrams or on adjoining aprons. Those portions of the circuits located on circuit boards are enclosed with a blue or gray outline.

Circuit Board Illustrations

Illustrations showing component locations keyed with a grid scheme for each circuit board are usually placed on the back of a foldout page and sequenced as close as possible to an associated schematic. The GRID LOC columns, located near the Parts Location Grid, keys each component to easy location on the board.

Component and Wiring Color Codes

Colored stripes or dots on electrical components signify electrical values, tolerances, etc., according to EIA standards. Components not color-coded usually have information printed on the body. The wiring coding follows the same EIA standards, except as follows:

Power Cord Conductor Identification

Conductor	Color	Alternate Color
Ungrounded (Line)	Brown	Black
Grounded (Neutral)	Blue	White
Grounding (Earthing)	Green-Yellow	Green-Yellow

Testing Equipment

Generally, a wide-band oscilloscope, a probe, and a multimeter are all that is needed to perform basic waveform and voltage checks for diagnostic purposes on units in this module. The calibration procedures in the manual for each plug-in lists specific test equipment and the features necessary to adequately check out that particular unit.

TROUBLESHOOTING TECHNIQUES

Introduction

This troubleshooting procedure is arranged in an order that checks the simple possibilities before proceeding to extensive troubleshooting.

Control Settings

Incorrect control settings can indicate a trouble that does not exist. If there is any question about the correct function of any control, see the Operating Instructions section of the manual for the instrument involved.

System and Associated Equipment

Before proceeding with troubleshooting the TM 500-Series system, check that the instruments in the system are operating correctly. Check for proper interconnection between the power module and the plug-ins. Check the line voltage at the power source. Check that the signal is properly connected and that the interconnecting cables and signal source are not defective.

Cam Switch Charts

Cam switches shown on the diagrams are coded on comprehensive charts to locate the cam number of the switch contact in the complete switch assembly, counting from the front, or knob end, toward the rear of the switch. The charts also indicate with a solid dot when each contact is closed. Some contacts are momentarily closed between detent positions and these are identified through the use of a triangular dot between detents in the contact drawing.

The associated plug-ins can be checked for proper operation quickly by substituting other like units known to be operating properly. If the trouble persists after substitution, then the power module is probably at fault. Moving a properly operating plug-in from one appropriate compartment to another might help determine if one or more compartments have a problem.

Visual Check

Inspect the portion of the system in which the trouble is suspected. Many troubles can be located by visual clues such as unsoldered connections, broken wires, damaged circuit boards, damaged components, etc.

Instrument Calibration

Check the calibration of the suspected plug-in or the affected circuit if the trouble is obviously in a certain circuit. The trouble may only be a result of misadjustment or may be corrected by re-calibration. Complete calibration instructions are given in the manual for each instrument in the system.

Circuit Isolation

Note the trouble symptoms. These often identify the circuit in which the trouble is located. When trouble symptoms appear in more than one circuit, check the affected circuits by making waveform and voltage measurements.

Incorrect operation of all circuits often means trouble in the power supplies. Using a multimeter, check first for correct voltages of the individual regulated supplies according to the plug-in schematics and calibration procedures. Defective components elsewhere in the instruments can appear as power supply problems. In these instances, suspected circuits should be disconnected from apparently bad power supplies one at a time to narrow the search.

Voltages and Waveforms

Often, defective components can be located by using waveform and voltage indications when they appear on the schematic or in the calibration procedures. Such waveforms and voltage labels are typical indications and will vary between instruments. To obtain operating conditions similar to those used to take these readings, refer to the first diagram in the service section of the plug-in manuals.

Component Checking

If a component cannot be disconnected from its circuit, then the effects of the associated circuitry must be considered when evaluating the measurement. Except for soldered-in transistors and integrated circuits, most components can be lifted at one end from the circuit board.

Transistors and IC's

Turn the POWER switch OFF before removing or replacing any semiconductor.

A good check of transistor operation is actual performance under operating conditions. A transistor can most effectively be checked by substituting a new component for it (or one which has been checked previously). However, be sure that circuit conditions are not such that a replacement transistor might also be damaged.

If substitute transistors are not available, use a dynamic tester. Static-type testers are not recommended, since they do not check operation under simulated operating conditions. A suction-type desoldering tool must be used to remove soldered-in transistors; see Component Replacement procedure for details.

Integrated circuits can be checked with a voltmeter, test oscilloscope, or by direct substitution. A good understanding of the circuit description is essential to troubleshooting circuits using IC's. Operating waveforms, logic levels, and other operating information for the IC's are given in the Circuit Description section of the appropriate manual. Use care when checking voltages and waveforms around the IC's so that adjacent leads are not shorted together. A convenient means of clipping a test probe to the 14- and 16-pin in-line IC's is with an integrated circuit test clip. This device also doubles as an extraction tool.

Diodes

Do not use an ohmmeter that has a high internal current. High currents may damage the diode.

A diode may be checked for an open or shorted condition by measuring the resistance between terminals. When an ohmmeter scale having an internal source of between 800 mV and 3 V, the resistance should be very high in one direction and very low when the leads are reversed.

Resistors

Check the resistors with an ohmmeter. Resistor tolerances are given in the Electrical Parts List in every manual. Resistors do not normally need to be replaced unless the measured value varies widely from the specified value.

Capacitors

A leaky or shorted capacitor can be detected by checking resistance with an ohmmeter on its highest scale. Use an ohmmeter that will not exceed the voltage rating of the capacitor. The resistance reading should be high after initial charge of the capacitor. An open capacitor can best be detected with a capacity meter, or by checking whether it passes ac signals.

PARTS ORDERING AND REPLACING

Obtaining Replacement Parts

Most electrical and mechanical parts can be obtained through your local Tektronix field office or representative. However, you should be able to obtain many of the standard electronic components from a local commercial source in your area. Before you purchase or order a part from a source other than Tektronix, Inc., please check the electrical parts list for the proper value, rating, tolerance, and description.

Special Parts. Some parts are manufactured or selected by Tektronix, Inc., to satisfy particular requirements, or are manufactured for Tektronix, Inc., to meet our specifications. Most of the mechanical parts used in this system have been manufactured by Tektronix, Inc. Order all special parts directly from the local Tektronix Field Office or representative.

Ordering Procedure. When ordering replacement parts from Tektronix, Inc., please include the following minimum information:

- 1. Instrument Type (PS 501, SG 502, DC 501, etc.).
- 2. Instrument Serial Number (for example, B010251).
- A description of the part (if electrical, include the circuit number).
 - 4. Tektronix part number.

Please do not return any instruments or parts before receiving directions from Tektronix, Inc.

A listing of Tektronix Field Offices, Service Centers, and representatives can be found in the Tektronix Product Catalog and Supplements.

Replacing Parts

The exploded view drawing associated with the Mechanical Parts List, located to the rear of most manuals, may be especially helpful when disassembling or reassembling individual components or sub-assemblies.

Circuit Boards. If a circuit board is damaged beyond repair, the entire assembly, including all soldered-on components, can be replaced.

To remove or replace a board, proceed as follows:

- 1. Disconnect all leads connected to the board (both soldered lead connections and solderless pin connections).
- 2. Remove all screws holding the board to the chassis or other mounting surface. Some boards may be held fast by plastic mounting clips around the board edges. For these, push the mounting clips away from the circuit board edges to free the board. Also, remove any knobs, etc., that would prevent the board from being lifted out of the instrument.
- 3. Lift the circuit board out of the unit. Do not force or bend the board.
- 4. To replace the board, reverse the order of removal. Use care when replacing pin connectors. If forced into place incorrectly positioned, the pin connectors may be damaged.

Transistors and IC's. Transistors and IC's should not be replaced unless they are actually defective. If removed from their sockets during routine maintenance, return them to their original sockets. Unnecessary replacement or switching of semiconductor devices may affect the calibration of the instruments. When a transistor is replaced, check the operation of the part of the instrument that may be affected.

Replacement semiconductors should be of the original type or a direct replacement. Figure 3-2 shows the lead configurations of the semiconductors used in this instrument system. When removing soldered-in transistors, use a suction-type desoldering tool to remove the solder from the holes in the circuit board.

An extracting tool should be used to remove the 14- and 16-pin integrated circuits to prevent damage to the pins. This tool is available from Tektronix, Inc. Order Tektronix Part No. 003-0619-00. If an extracting tool is not available, use care to avoid damaging the pins. Pull slowly and evenly on both ends of the IC. Try to avoid having one end of the IC disengage from the socket before the other end.

To replace one of the power transistors mounted on the power module chassis adjacent to the interface circuit board, first unsolder the leads. Then, loosen the nuts which clamp the transistor to the chassis. Remove the defective transistor. When replacing the transistor, use a mica washer on the metal tap with silicone grease to increase heat transfer from the transistor to the chassis.

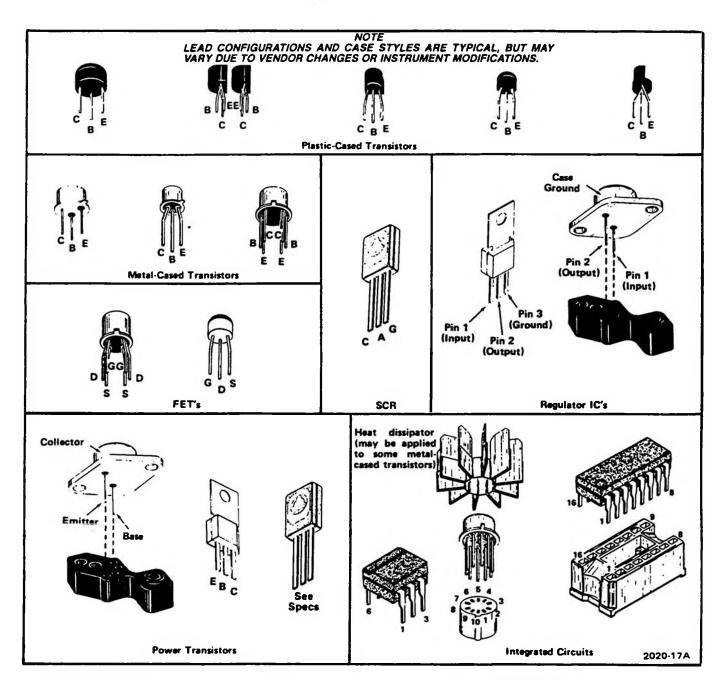


Fig. 3-2. Semiconductor device lead configurations found in the TM 500 family.

Maintenance—TM 515

This instrument contains semiconductor devices that are susceptible to damage from static discharge. Most semiconductor devices can be easily damaged by static discharge when they are not installed in a circuit and they can also be damaged in the circuit when a low-impedance path does not exist. The following categories are especially susceptible to static discharge damage: MOS or CMOS microcircuits or discreets, linear microcircuits with MOS inputs, ECL, Schottky signal diodes, Schottky TTL, high frequency bipolar transistors, JFETS, linear microcircuits, low power Schottky TTL, and TTL.

The probability of damage increases with the level of static discharge and with the number of times that the device is subjected to a static discharge. The accumulative damage may not be apparent for several months. Levels of static discharge that can cause damage varies with device types and may be as low as 100 V or less. The use of some suction-type solder removers, walking across carpeted floors, and other activities in a technical environment can develop static charges of thousands of volts.

Some precautions against static discharge damage are: 1. drain body static buildup with a wrist bracelet through a 100 k Ω resistor to earth ground; 2. use a grounded non-metallic conductive bench top such as special anti-static polyethylene sheeting; 3. always store and ship circuit boards and semiconductors in their original anti-static type shipping materials (avoid non-conductive plastic and styrofoam material); 4. minimize handling of static sensitive components and keep component leads shorted together when the device is not in the circuit (handle by component body, not leads).

Interconnecting Pins

To replace a pin that is mounted on a circuit board, first disconnect any pin connectors. Then, unsolder the damaged pin and pull it out of the board with a pair of pliers. Be careful not to damage the wiring on the board with too much heat.

Ream out the hole in the circuit board with a 0.031-inch drill. Remove the ferrule from the new interconnecting pin and press the new pin into the hole in the circuit board. Position the pin in the same manner as the old pin and resolder. If the old pin was bent at an angle to mate with a connector, bend the new pin to match the associated pins.

NOTE

A pin replacement kit including necessary tools, instructions, and replacement pins is available from Tektronix, Inc.

Option 5

This factory-installed option adds 25-mil square-pin connectors to the interconnecting jacks at all pin locations from pins 14A and B through pins 28A and B. These pins are installed for convenient intermodule connections of a specialized nature. This will keep the interface flexible by making it easy and fast to change customized wiring using prepared wires with square-pin receptacles and long-nose pliers or tweezers. It also protects the circuit board from damage by repeated soldering and unsoldering of jumper wires. For more information concerning this option see Section 2, Operating Instructions.

Option 7

The following described bus wires and keys are added to the connector boards of the TM 515 Power Module to provide rear interface connections between the TM 500 Counter Plug-in containing Option 7, the TR 502, and the SW 503.

Bus Wires. Six-conductor ribbon cable (Tektronix Part No. 175-0829-00) is used to make bus connections between the following points:

B14 on J10, J20, and J30 B15 on J10, J20, and J30 B16 on J10, J20, and J30 B17 on J10, J20, and J30 B18 on J10, J20, and J30 A18 on J10, J20, and J30

Barrier Keys. Plastic barrier keys (Tektronix Part No. 214-1593-02) are inserted between pins 21 and 22 on J10, between pins 23 and 24 on J20, and between pins 17 and 18 on J30.

Once the above bus connections are made and barrier keys inserted, the three connectors are system dedicated and the three slots should only be used for system-dedicated plug-ins.

Cam Switches

Repair of cam-type switches should be undertaken only by experienced maintenance personnel. Switch alignment and spring tension of the contacts must be carefully maintained for proper operation of the switch. For assistance, contact your local Tektronix Field Office or representative.

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NOTE

A cam-type switch repair kit including necessary tools, instructions, and replacement contacts is available from Tektronix, Inc. Order Tektronix Part No. 040-0541-00.

The cam-type switches consist of rotating cam drums which are turned by front-panel knobs, and sets of spring-leaf contacts mounted on adjacent circuit boards. The contacts are actuated by lobes on the cams. These switches can be disassembled for inspection, cleaning, repair, or replacement as follows:

- 1. Remove the screws which hold the metal cover on the switch, and lift the cover off the switch. The switch is now open for inspection or cleaning.
- 2. To completely remove a switch from the circuit board, first remove any knobs or shaft extensions. Loosen the coupling at the potentiometer at the rear of the switch, and pull the long shaft out of the switch assembly.
- 3. Remove the screws (from the opposite side of the circuit beard) that hold the cam drum to the board.
- 4. To remove the cam drum from the front support block, remove the retaining grow the shaft on the front of the switch and slide the cam drum out of the support block. Be careful not to lose the small detent roller.
- 5. To replace defective switch contacts, follow the instructions given in the switch repair kit.
- 6. To re-install the switch assembly, reverse the above procedure.

Pushbutton Switches

The pushbutton switches are not repairable and should be replaced as a unit if defective. Use a suction-type desoldering tool to remove solder from the circuit board when removing these switches.

Incandescent Bulbs

Most of these light bulbs are mounted on the sub-panel using plastic sleeve stand-offs. Unsolder the lead wires and pull the bulb out of the sleeve from the rear of the sub-panel. Extreme care should be exercised to keep from melting the plastic.

Light-Emitting Diodes

LED's used as indicators are mounted on the subpanels with plastic sleeve sockets similar to the incandescent bulb mountings or they are soldered directly to a subassembly and so mounted that they protrude through holes in the panel. In these cases, the sub-assembly must be exposed and the anode and cathode lead orientations carefully noted before unsoldering the defective LED. See Fig. 3-3 for LED lead identifying information.

Power Transformer

Replace the transformer only with a Tektronix direct replacement transformer. Refer to the exploded view drawing at the rear of this manual for disassembly necessary to expose the power transformer. Refer to the schematic diagram color-coding and lead identification information for correct wiring. After replacement, check out the power supply voltages before installing a plug-in.

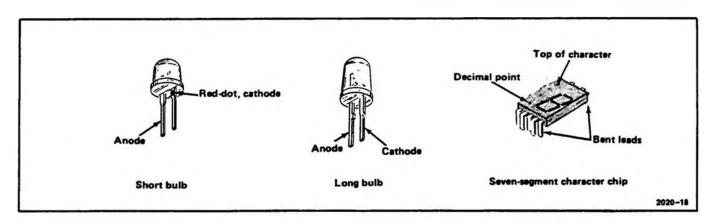


Fig. 3-3. Light-emitting diode (LED) lead orientation illustration.

Maintenance-TM 515

Packaging Information

A list of standard accessories (and part numbers) is located in the Replaceable Mechanical Parts list.

If the Tektronix instrument is to be shipped to a Tektronix Service Center for service or repair, attach a tag showing owner (with address) and the name of an individual at your firm that can be contacted. Include the complete instrument serial number and a description of the service required.

Save and re-use the package in which your instrument was shipped. If the original packaging is unfit for use or not available, repackage the instrument as follows:

Surround the instrument with polyethylene sheeting to protect the finish of the instrument. Obtain a carton of corrugated cardboard of the correct carton strength and having inside dimensions of no less than 6 inches more than the instrument dimensions. Cushion the instrument by tightly packing 3 inches of dunnage or urethane foam between carton and instrument on all sides. Seal the carton with shipping tape or an industrial stapler.

The carton test strength for this instrument is 275 pounds per square inch.

OPTIONS

Your instrument may be equipped with one or more of the following options. This section directs the reader to where the option is documented.

Option 5

Information concerning this option may be found in Section 2, Operating Instructions; and Section 3, Maintenance.

Option 6

Information concerning this option may be found in Section 1, Specifications; Section 2, Operating Instructions; Section 3, Maintenance; and Section 6, Diagrams.

Option 7

Information concerning this option may be found in Section 3, Maintenance.

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REPLACEABLE ELECTRICAL PARTS

PARTS ORDERING INFORMATION

Replacement parts are available from or through your local Tektronix, Inc. Field Office or representative.

Changes to Tektronix instruments are sometimes made to accommodate improved components as they become available, and to give you the benefit of the latest circuit improvements developed in our engineering department. It is therefore important, when ordering parts, to include the following information in your order: Part number, instrument type or number, serial number, and modification number if applicable.

If a part you have ordered has been replaced with a new or improved part, your local Tektronix, Inc. Field Office or representative will contact you concerning any change in part number.

Change information, if any, is located at the rear of this manual.

ITEM NAME

In the Parts List, an Item Name is separated from the description by a colon (;). Because of space limitations, an Item Name may sometimes appear as incomplete. For further Item Name identification, the U.S. Federal Cataloging Handbook H6-1 can be utilized where possible.

ABBREVIATIONS

ACTR	ACTUATOR	PLSTC	PLASTIC
ASSY	ASSEMBLY	QTZ	QUARTZ
CAP	CAPACITOR	RECP	RECEPTACLE
CER	CERAMIC	RES	RESISTOR
CKT	CIRCUIT	RF	RADIO FREQUENCY
COMP	COMPOSITION	SEL	SELECTED
CONN	CONNECTOR	SEMICOND	SEMICONDUCTOR
ELCTLT	ELECTROLYTIC	SENS	SENSITIVE
ELEC	ELECTRICAL	VAR	VARIABLE
INCAND	INCANDESCENT	ww	WIREWOUND
LED	LIGHT EMITTING DIODE	XFMR	TRANSFORMER
NONWIR	NON WIREWOUND	XTAL	CRYSTAL

CROSS INDEX - MFR. CODE NUMBER TO MANUFACTURER

Mfr.				
Code	Menufacturer	Address	City, State, Zip Code	
01121	ALLEN-BRADLEY CO	1201 SOUTH 2ND ST	MILWAUKEE WI 53204-2410	
04009	COOPER INDUSTRIES INC	103 HAWTHORN ST	HARTFORD CT 06101	
	ARROW HART DIV			
04713	MOTOROLA INC	5005 E MCDOWELL RD	PHOENIX AZ 85008-4229	
	SEMICONDUCTOR PRODUCTS SECTOR			
14752	ELECTRO CUBE INC	1710 S DEL MAR AVE	SAN GABRIEL CA 91776-3825	
14936	GENERAL INSTRUMENT CORP	600 W JOHN ST	HICKSVILLE NY 11802	
	DISCRETE SEMI CONDUCTOR DIV			
31781	EDAC INC	20 RAILSIDE RD	DON MILLS ONT CAN M3A 1A4	
56289	SPRAGUE ELECTRIC CO	92 HAYDEN AVE	LEXINGTON MA 02173-7929	
	WORLD HEADQUARTERS			
59660	TUSONIX INC	7741 N BUSINESS PARK DR	TUCSON AZ 85740-7144	
		PO BOX 37144		
71400	BUSSMANN	114 OLD STATE RD	ST LOUIS MD 63178	
	DIV OF COOPER INDUSTRIES INC	PO BOX 14460	DEAUGRAU OR 07077	
80009	TEKTRONIX INC	14150 SW KARL BRAUM DR	BEAVERTON OR 97077	
00077	COTTON INC	PO BOX 500 MS 53-111	LEODETOCK NV 10400 1003	
82877	ROTRON INC	7 HASBROUCK LN	WDODSTOCK NY 12498-1807	
02410	CUSTOM DIV	AF FF DIVINOITIL CT	LEVINCTON ON AAOOA	
93410	ESSIX GROUP ING	45-55 PLYMOUTH ST	LEXINGTON OH 44904	
	CONTROLS DIV	P O BOX 1007		
	LEXINGTON PLANT			

	Toletmonia	Sami al /Accom	-blu#b		Mfr.	
Component No.	Tektronix Part No.	Serial/Assen Effective	Discont.	Name & Description	Code	Mfr. Part No
A1	670-4021-00	B010100	B021809	CIRCUIT BD ASSY: INTERFACE	80009	670-4021-00
A1	670-4021-01			CIRCUIT BD ASSY: INTERFACE	80009	670-4021-01
A1	670-4364-00	B010100	B020769	CIRCUIT BD ASSY:INTERFACE (OPT 05 ONLY)	80009	670-4364-00
A1	670-4364-01	B020770		CIRCUIT BD ASSY: INTERFACE	80009	670-4364-01
				(OPT 05 ONLY)		
A2	670-4022-00		B021809	CIRCUIT BD ASSY:FILTER	80009	670-4022-00
A2	670-4022-01	8051810		CIRCUIT BD ASSY:FILTER	80009	670-4022-01
A3	670-4220-00	B010100	B022719	CIRCUIT BD ASSY:LINE SELECTOR	80009	670-4220-00
A3	670-4220-01			CIRCUIT BD ASSY:LINE SELECTOR	80009	670-4220-01
A3	670-4220-00	B010100	B022719	CIRCUIT BD ASSY:LINE SELECTOR	80009	670-4220-00
A3	670-5204-00	B022720		(OPT 06 ONLY) CIRCUIT BD ASSY:LINE SELECTOR	80009	670-5204-00
~	070 3204 00	DOZZIZO		(OPT 06 ONLY)	50005	070 3204 00
				,		
A1	670-4021-00	P010100	8021809	CIRCUIT BD ASSY:INTERFACE	80009	670-4021-00
Al	670-4021-01		BUZ 1003	CIRCUIT BD ASSY:INTERFACE	80009	670-4021-01
A1	670-4364-00		B020769	CIRCUIT BD ASSY:INTERFACE	80009	670-4364-00
				(OPT 05 ONLY)		
Al	670-4364 - 01	B020770		CIRCUIT BD ASSY: INTERFACE	80009	670-4364-01
A2	670-4022-00	B010100	B021809	(OPT 05 ONLY) CIRCUIT BD ASSY:FILTER	80009	670-4022-00
A2	670-4022-01		DUCTOUS	CIRCUIT BD ASSY:FILTER	80009	670-4022-01
A3	670-4220-00		B022719	CIRCUIT BD ASSY:LINE SELECTOR	80009	670-4220-00
A3 A3	670-4220-01 670-4220-00		B022719	CIRCUIT BD ASSY:LINE SELECTOR CIRCUIT BD ASSY:LINE SELECTOR	80009 80009	670-4220-01 670-4220-00
,,,	0,0 4220 00	5010100	DOLL/ 10	(OPT OG ONLY)	00000	0,0 1220 00
A3	670-5204-00	B022720		CIRCUIT BD ASSY:LINE SELECTOR	80009	670-5204-00
				(OPT 06 ONLY)		
B104	119-0026-00	B010100	B021179	FAN, VENTILATING: 115V, 6W, 1750 RPM, 50 CFM	82877	WR2A1
D104	110 0701 00	0001100		(STANDARD ONLY)	00077	Linour
B104	119-0721-00	8021180		FAN, VENTILATING: 75CFM, 115VAC, 50/60HZ (STANDARD ONLY)	82877	WR2H1
B104	119-0026-00	B010100	B021299	FAN, VENTILATING: 115V, 6W, 1750 RPM, 50 CFM	82877	WR2A1
D4.04				(OPTION 05 ONLY)		. 50.00
B104	119-0721-00	B021300		FAN, VENTILATING: 75CFM, 115VAC, 50/60HZ (OPTION 05 ONLY)	82877	WR2H1
B104	119-0036-00			FAN, VENTILATING: 115V, 50-400 HZ	82877	778YF (033503)
	110 0000 00			(OPT 06 ONLY. SEE RMPL FOR MOUNTING HARDWAR	020	(00000)
0100					F0.000	000000475190007
C100	283-0022-00			CAP, FXD, CER DI:0.02UF, +100-0%, 1400V	59660	3888531Z5U0203Z
C110	283-0004-00			CAP, FXD, CER DI:0.02UF, +80-20%, 150V	59660	855-558Z5V0203Z
C111	290-0637-00			CAP, FXD, ELCTLT: 5000UF, +75-10%, 50V	56289	68D10527
C112	290-0637-00			CAP, FXD, ELCTLT: 5000UF, +75-10%, 50V	56289	68D10527
C120 C121	283-0004-00 290-0637-00			CAP, FXD, CER DI: 0.02UF, +80-20%, 150V CAP, FXD, ELCTLT: 5000UF, +75-10%, 50V	59660 56289	855-558Z5V0203Z 68D10527
C122	290-0637-00			CAP, FXD, ELCTLT: 5000UF, +75-10%, 50V	56289	68010527
	200 0007 00					
C130	283-0004-00			CAP, FXD, CER DI:0.02UF, +80-20%, 150V	59660	855-558Z5V0203Z
C131	283-0004-00			CAP, FXD, CER DI: 0.02UF, +80-20%, 150V	59660 59660	855-558Z5V0203Z 855-558Z5V0203Z
C132 C133	283-0004-00 290-0508-00			CAP, FXD, CER DI: 0.02UF, +80-20%, 150V CAP, FXD, ELCTLT: 18000UF, +100-10%, 15V	56289	68D10444
C135	290-0508-00			CAP, FXD, ELCTLT: 18000UF, +100-10%, 15V	56289	68D1D444
C139	283-0004-00			CAP, FXD, CER DI: 0.02UF, +80-20%, 150V	59660	855-558Z5V0203Z
C140	283-0004-00			CAP.FXD.CER DI:0.02UF.+80-20%,150V	59660	855-558Z5V0203Z
C140 C141	283-0004-00			CAP, FXD, CER DI: 0.020F, +80-20%, 150V	59660	855-558Z5V0203Z
C142	283-0004-00			CAP, FXD, CER DI:0.02UF, +80-20%, 150V	59660	855-558Z5V0203Z
C143	283-0004-00			CAP, FXD, CER DI:0.02UF, +80-20%, 150V	59660	855-558Z5V0203Z
C144	283-0004-00			CAP, FXD, CER DI: 0.02UF, +80-20%, 150V	59660	855-558Z5V0203Z
C150	283-0004-00			CAP, FXD, CER DI:0.02UF, +80-20%, 150V	59660	855-558Z5V0203Z

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r	Tektronix	Serial/Ass		N P Di-bi	Mfr.	Mfn Dawt No.
Component No.	Part No.	ETTECTIVE	<u>Dscont</u>	Name & Description	Code	Mfr. Part No.
C600	285-1122-00			CAP,FXD,PLASTIC:0.25UF,10%,120V (OPT 06 ONLY)	14752	C2340
CR112	152-0462-00			SEMICOND DVC,DI:RECT,SI,200V,2.5A	14936	KBU4D
CR130	152-0274-00			SEMICOND DVC,DI:RECT,SI,100V,12A	04713	SR1901
CR132	152-0274-00			SEMICOND DVC, DI:RECT, SI, 100V, 12A	04713	SR1901
CR140	152-0040-00			SEMICOND DVC, DI:RECT, SI, 600V, 1A, DO-41	80009	152-0040-00
CR150	152-0040-00			SEMICOND DVC, DI:RECT, SI, 600V, 1A, DO-41	80009	152-0040-00
F102	159-0005-00			FUSE, CARTRIDGE: 3AG, 3A, 250V, 30SEC, CER	71400	MSL-3
F120	159-0126-00			FUSE,CARTRIDGE:3AG,2.5A,250V,0.65SEC	71400	AGC-CW-2 1/2
F122	159-0126-00			FUSE, CARTRIDGE: 3AG, 2.5A, 250V, 0.65SEC	71400	AGC-CW-2 1/2
F135	159-0096-00			FUSE, CARTRIDGE: 3AG, 7.5A, 32V, 0.5SEC	71400	AGC-7.5
J10	131-1078-00			CONN, RCPT, ELEC: CKT BD, 28/56 CONTACT	31781	303-056-520-301
J20	131-1078-00			CONN,RCPT,ELEC:CKT BD,28/56 CONTACT	31781	303-056-520-301
J30	131-1078-00			CONN, RCPT, ELEC: CKT BD, 28/56 CONTACT	31781	303-056-520-301
J40	131-1078-00			CONN, RCPT, ELEC: CKT BD, 28/56 CONTACT	31781	303-056-520-301
J50	131-1078-00			CONN,RCPT,ELEC:CKT BD,28/56 CONTACT	31781	303-056-520-301
Q110	151-0373-00			TRANSISTOR: PNP, SI, TD-127	04713	SJE925
Q112	151-0436-00			TRANSISTOR: NPN, SI, SEL, TO-172	04713	SJE966
Q120	151-0373-00			TRANSISTOR: PNP, SI, TD-127	04713	SJE925
Q122	151-0436-00			TRANSISTOR: NPN, SI, SEL, TO-172	04713	SJE966
Q130	151-0373-00			TRANSISTOR: PNP, SI, TD-127	04713	SJE925
0132	151-0436-00			TRANSISTOR: NPN, SI, SEL, TO-172	04713	SJE966
Q140	151-0373-00			TRANSISTOR: PNP, SI, TD-127	04713	SJE925
Q142	151-0436-00			TRANSISTOR: NPN, SI, SEL, TO-172	04713	SJE966
Q150	151-0373-00			TRANSISTOR: PNP, SI, TD-127	04713	SJE925
0152	151-0436-00			TRANSISTOR: NPN, SI, SEL, TO-172	04713	SJE966
R120	306-0102-00	B010100	B021809	RES, FXD, CMPSN:1K OHM, 10%, 2W	01121	HB1021
1120	300 0102 00	5010100	5021005	(STANDARD ONLY)	01101	
R120	303-0182-00	B021810		RES, FXD, CMPSN: 1.8K OHM, 5%, 1W	01121	GB1825
R120	306-0102-00	B010100	B020651	(STANDARD ONLY) RES,FXD,CMPSN:1K OHM,10%,2W	01121	HB1021
			D0C0031	(OPTION 05 ONLY)		
R120	303-0182-00	B020652		RES,FXD,CMPSN:1.8K OHM,5%,1W (OPTION O5 ONLY)	01121	GB1825
R120	306-0102-00	B010100	B021499	RES, FXD, CMPSN: 1K OHM, 10%, 2W	01121	HB1021
R120	303-0182-00	B021500		(OPTION O6 AND O7 ONLY) RES.FXD.CMPSN:1.8K OHM.5%.1W	01121	GB1825
	000 0101 00	5021000		(OPTION OF AND OF ONLY)		
R122	306-0102-00	B010100	8021809	RES, FXD, CMPSN:1K OHM, 10%, 2W	01121	HB1021
R122	303-0182-00	D021010		(STANDARD ONLY) RES.FXD.CMPSN:1.8K OHM.5%,1W	01121	GB1825
KIZZ	303-0102-00	D021010		(STANDARD ONLY)	01121	
R122	306-0102-00	B010100	B020651	RES,FXD,CMPSN:1K OHM,10%,2W (OPTION 05 ONLY)	01121	HB1021
R122	303-0182-00	B020652		RES, FXD, CMPSN: 1.8K OHM, 5%, 1W	01121	GB1825
R122	306-0102-00	B010100	B021499	(OPTION 05 ONLY) RES,FXD,CMPSN:1K OHM,10%,2W	01121	HB1021
R122	303-0182-00			(OPTION OG AND O7 ONLY) RES.FXD.CMPSN:1.8K OHM.5%,1W	01121	GB1825
MEC	200-4105-00	DOCTOR		(OPTION OF AND OF ONLY)	OIILI	- Contract
R130	303-0102-00	B010100	B021809	RES,FXD,CMPSN:1K OHM,5%,1W (STANDARD ONLY)	01121	GB1025
R130	303-0182-00	B021810		RES, FXD, CMPSN: 1.8K OHM, 5%, 1W	01121	G81825
R130	303-0102-00	B010100	8020651	(STANDARD ONLY) RES, FXD, CMPSN: 1K OHM, 5%, 1W	01121	GB1025
R130	303-0182-00	B020652		(OPTION 05 ONLY) RES,FXD,CMPSN:1.8K OHM,5%,1W	01121	GB1825
R130	303-0102-00	B010100	B021499	(OPTION 05 ONLY) RES,FXD,CMPSN:1K OHM,5%,1W	01121	GB1025
R130	303-0182-00			(OPTION OG AND O7 ONLY) RES,FXD,CMPSN:1.8K OHM,5%,1W	01121	GB1825
	500 310L 90	2001300		CLUTTING OF THE COLUMN TO THE PROPERTY OF THE COLUMN TH		

Component No.	Tektronix Part No.	Serial/Asse Effective	-	Name & Description	Mfr. Code	Mfr. Part No.
				(OPTION OG AND O7 ONLY)		
R135	303-0511-00	B010100	B021809	RES, FXD, CMPSN: 510 OHM, 5%, 1W	01121	GB5115
R135	303-0182-00	8021810	B026759	(STANDARD ONLY) RES,FXD,CMPSN:1.8K OHM,5%,1W (STANDARD ONLY)	01121	GB1825
R135	303-0511-00	B026760		RES,FXD,CMPSN:510 OHM,5%,1W (STANDARD ONLY)	01121	GB5115
R135	303-0511-00	B010100	B020651	RES, FXD, CMPSN: 510 OHM, 5%, 1W (OPTION 05 ONLY)	01121	GB5115
R135	303-0182-00	B020652	B026839	RES, FXD, CMPSN: 1.8K OHM, 5%, 1W (OPTION O5 ONLY)	01121	GB1825
R135	303-0511-00	B026840		RES,FXD,CMPSN:510 OHM,5%,1W (OPTION 05 ONLY)	01121	GB5115
R135	303-0511-00	8010100	B021499	RES,FXD,CMPSN:SIO OHM,5%,1W (OPTION OG AND O7 ONLY)	01121	GB5115
R135	303-0182-00	B021500	B027059	RES, FXD, CMPSN: 1.8K OHM, 5%, 1W (OPTION OG AND O7 ONLY)	01121	GB1825
R135	303-0511-00	B027060		RES,FXD,CMPSN:510 OHM,5%,1W (OPTION 06 AND 07 ONLY)	01121	GB5115
S102	260-1583-00		B028879	SWITCH, ROCKER: DPST, 10A, 125VAC	04009	2600-TBA
\$102 \$103	260-1583-02 260-0907-00	B028880		SWITCH,ROCKER:DPST,10A,125VAC SWITCH,THRMSTC:NC,OPEN 97.8,CL 75.6,10A	04009 93410	2600-51E718 430-349
S104	260-0907-00			SWITCH, THRMSTC:NC, OPEN 97.8, CL 75.6, 10A	93410	430-349
T100	120-1031-00			XFMR, PWR, STPDN:	80009	120-1031-00

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DIAGRAMS AND CIRCUIT BOARD ILLUSTRATIONS

Symbols

Graphic symbols and class designation letters are based on ANSI Standard Y32.2-1975.

Logic symbology is based on ANSI Y32.14-1973 in terms of positive logic. Logic symbols depict the logic function performed and may differ from the manufacturer's data.

The overline on a signal name indicates that the signal performs its intended function when it is in the low state.

Abbreviations are based on ANSI Y1.1-1972.

Other ANSI standards that are used in the preparation of diagrams by Tektronix, Inc. are:

Y14.15, 1966 Drafting Practices.

Y14.2, 1973 Line Conventions and Lettering.

Y10.5, 1968 Letter Symbols for Quantities Used in Electrical Science and Electrical

Engineering.

American National Standard Institute 1430 Broadway New York, New York 10018

Component Values

Electrical components shown on the diagrams are in the following units unless noted otherwise:

Capacitors = Values one or greater are in picofarads (pF).

Values less than one are in microfarads

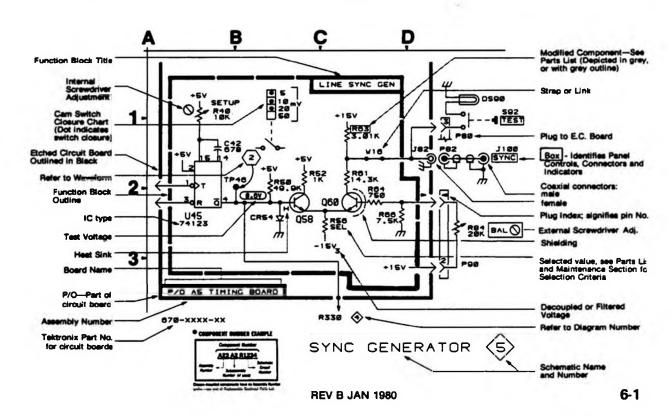
 (μF) . Resistors = Ohms (Ω) .

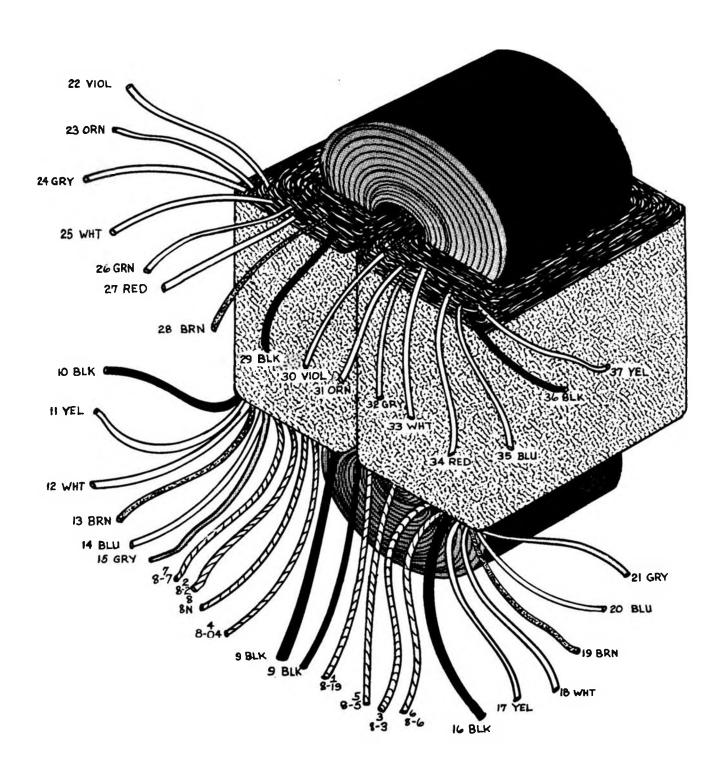
- The information and special symbols below may appear in this manual. -

Assembly Numbers and Grid Coordinates

Each assembly in the instrument is assigned an assembly number (e.g., A20). The assembly number appears on the circuit board outline on the diagram, in the title for the circuit board component location illustration, and in the lookup table for the schematic diagram and corresponding component locator illustration. The Replaceable Electrical Parts list is arranged by assemblies in numerical sequence; the components are listed by component number *(see following illustration for constructing a component number).

The schematic diagram and circuit board component location illustration have grids. A lookup table with the grid coordinates is provided for ease of locating the component. Only the components illustrated on the facing diagram are listed in the lookup table. When more than one schematic diagram is used to illustrate the circuitry on a circuit board, the circuit board illustration may only appear opposite the first diagram on which it was illustrated; the lookup table will list the diagram number of other diagrams that the circuitry of the circuit board appears on.

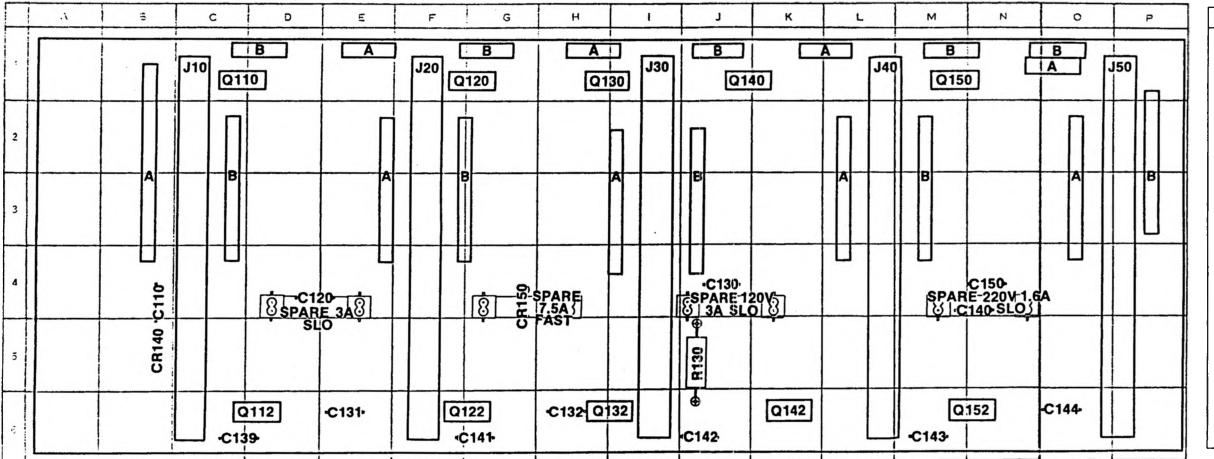




@ JAN 1980

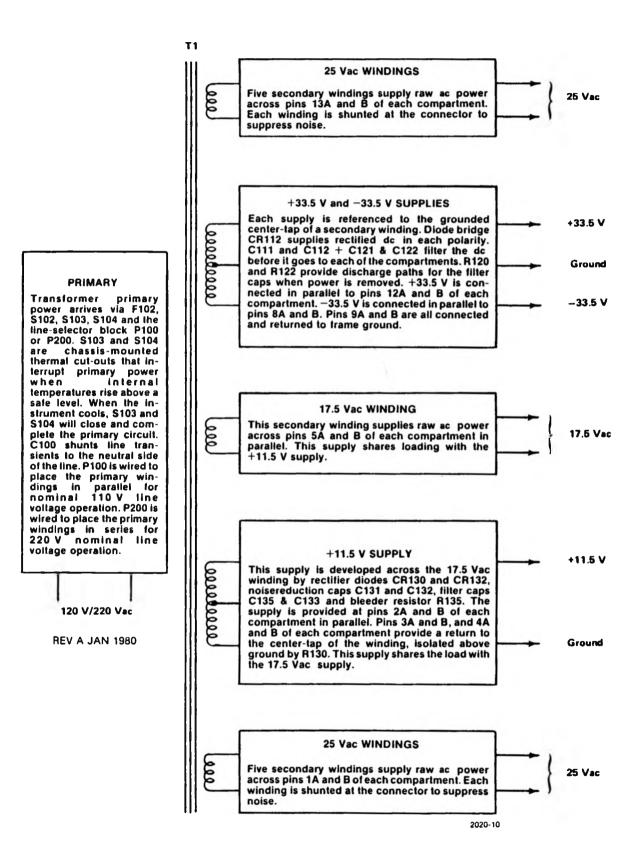
R-4488-01 TM 515 Interface Board

PARTS LOCATION GRID



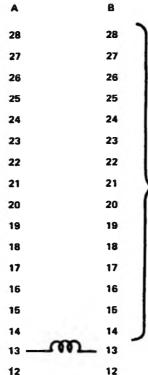
Line Selector Board: Parts List:			
C110 C120 C130 C131 C132 C139 C140 C141 C142 C143 C144 C150	B4 D4 J4 E6 H6 C6 N4 G6 J6 M6 O6 N4		
CR140 CR150	B5 G4		
SPARE SPARE SPARE SPARE	3A 7.5A 120 V 3A 220 V 1.6A	D4 H4 J4 N4	
J10 J20 J30 J40 J50	C1 F1 I1 L1 P1		
Q110 Q112 Q120 Q122 Q130 Q132 Q140 Q142 Q150 Q152	C1 D6 G1 G6 H1 I6 J1 K6 M1 N6		
R130	J5		

DETAILED BLOCK DIAGRAM



POWER MODULE INTERFACE PIN ASSIGNMENTS FRONT VIEW

No permanent I/O assignments. Refer to plug-in module manuals for specific assignments.



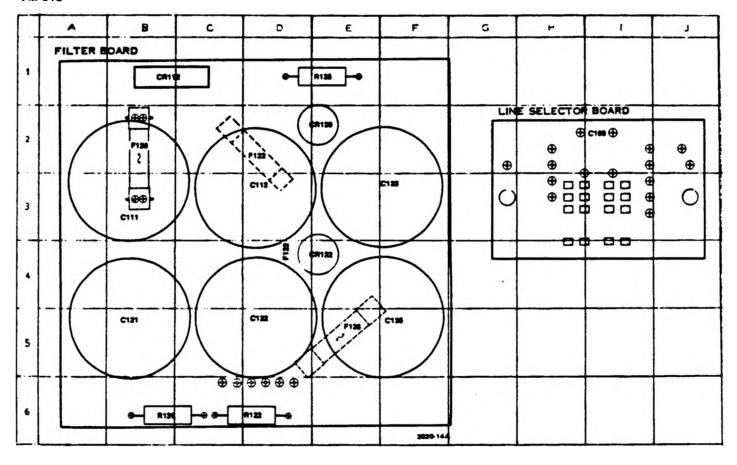
No permanent I/O assignments. Refer to plug-in module manuals for specific assignments.

25 Vac winding.	13	13	25 Vac winding.
+33.5 V filtered dc.	12	12	+33.5 V filtered dc.
Base lead of PNP Series-Pass.	11	11	Collector lead of PNP Series-Pass.
Emitter lead of PNP Series-Pass.	10	10	Transformer shield lead.
±33.5 V common return.	9	9	±33.5 V common return.
-33.5 V filtered dc.	8	8	-33.5 V filtered dc.
Emitter lead of NPN Series-Pass.	7	7	Collector lead of NPN Series-Pass.
Base lead of NPN Series-Pass.	6	6	No connection.
17.5 Vac winding.	5	5	17.5 Vac winding.
+11.5 V common return.	47	Г 4	+11.5 V common return.
+11.5 V common return.	3	_3	+11.5 V common return.
+11.5 V filtered dc.	2	2	+11.5 V filtered dc.
25 Vac winding.	1	1	25 Vac winding.

В

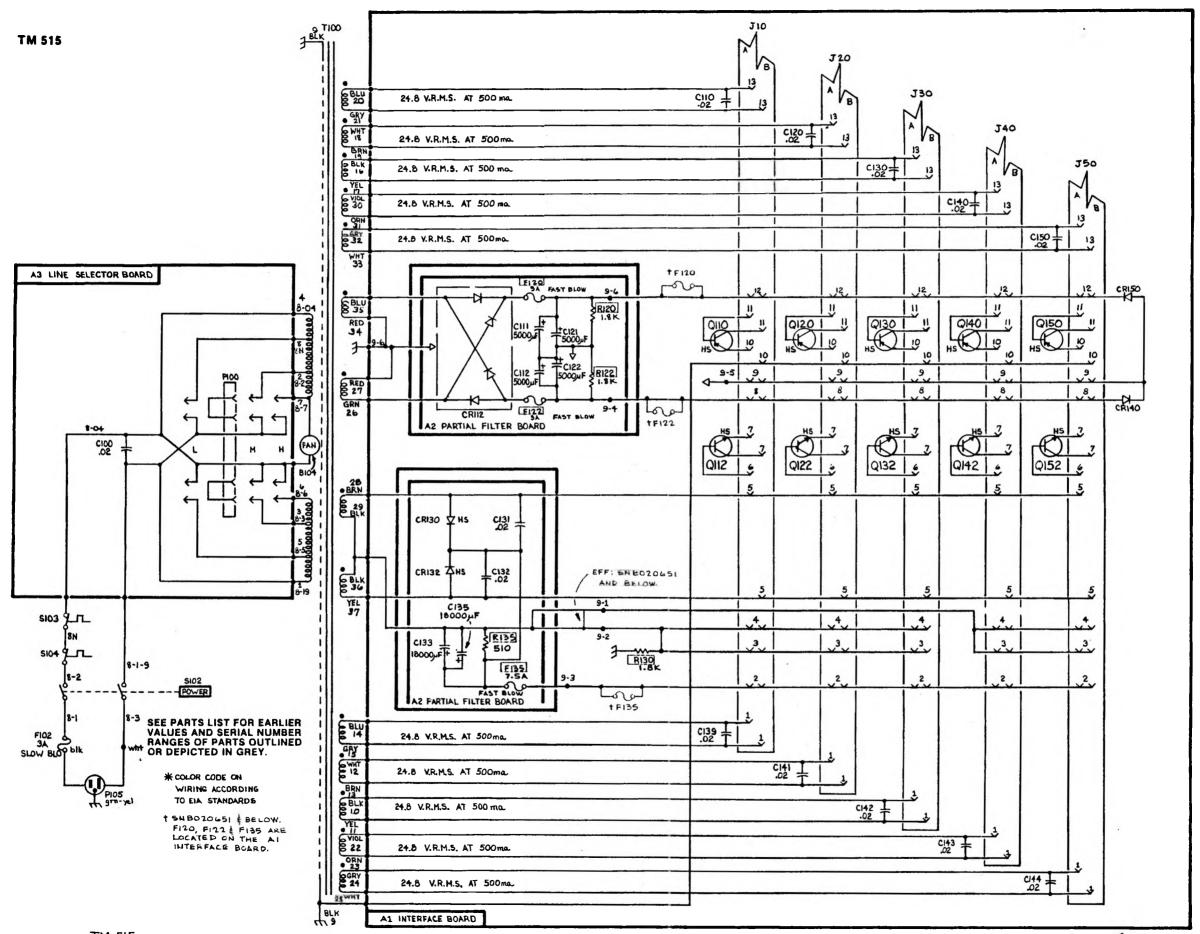
PARTS LOCATION GRID

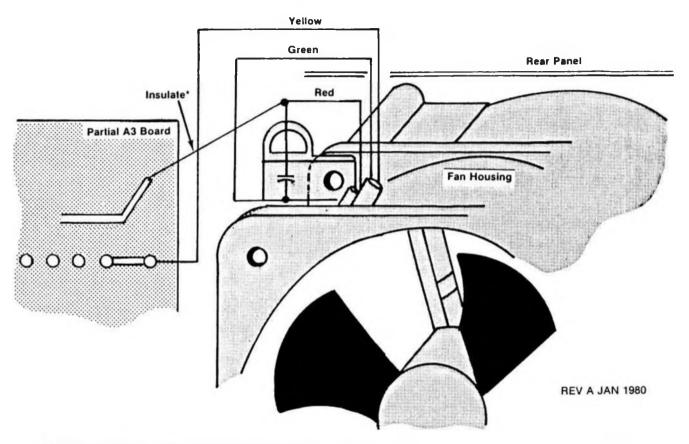
TM 515



Filter and Line Selector circuit board assemblies.

Interles	Board Parts List
C100	
Pitter Se	ant Parts List
C 11 C 1	81 121 124 125 126 127 127 128
CR112 CR138 CR138	51 52 54
温	DEE DEE DEE
R130 R130 R136	86 86 81
- Line	dealers of board.





REPLACEABLE MECHANICAL PARTS

PARTS ORDERING INFORMATION

Replacement parts are available from or through your local Tektronix, Inc. Field Office or representative.

Changes to Tektronix instruments are sometimes made to accommodate improved components as they become available, and to give you the benefit of the latest circuit improvements developed in our engineering department. It is therefore important, when ordering parts, to include the following information in your order Part number, instrument type or number, serial number, and modification number if applicable.

If a part you have ordered has been replaced with a new or improved part, your local Tektronix, Inc. Field Office or representative will contact you concerning any change in part number.

Change information, if any, is located at the rear of this manual

ITEM NAME

In the Parts List, an Item Name is separated from the description by a colon (). Because of space limitations, an Item Name may sometimes appear as incomplete. For further Item Name identification, the U.S. Federal Cataloging Handbook H6-1 can be utilized where possible.

FIGURE AND INDEX NUMBERS

Items in this section are referenced by figure and index numbers to the illustrations

INDENTATION SYSTEM

This mechanical parts list is indented to indicate item relationships Following is an example of the indentation system used in the description column.

1 2 3 4 5

Name & Description

Assembly and/or Component
Attaching parts for Assembly and/or Component

Detail Part of Assembly and/or Component Attaching parts for Detail Part

Parts of Detail Part Attaching parts for Parts of Detail Part

Attaching Parts always appear in the same indentation as the item it mounts, while the detail parts are indented to the right. Indented items are part of, and included with, the next higher indentation. The separation symbol --- *--- indicates the end of attaching parts.

Attaching parts must be purchased separately, unless otherwise specified.

ABBREVIATIONS

	INCH	ELCTAN	ELECTRON	IN	INCH	SE	SINGLE END
•	NUMBER SIZE	ELEC	ELECTRICAL	INCAND	INCANDESCENT	SECT	SECTION
ACTR	ACTUATOR	ELCTLT	ELECTROLYTIC	INSUL	INSULATOR	SEMICONE	SEMICONDUCTOR
ADPTR	ADAPTER	ELEM	ELEMENT	INTL	INTERNAL	SHLD	SHIELD
ALIGN	ALIGNMENT	EPL	ELECTRICAL PARTS LIST	LPHLDR	LAMPHOLDER	SHLDR	SHOULDERED
AL	ALUMINUM	EOPT	EQUIPMENT	MACH	MACHINE	SKT	SOCKET
ASSEM	ASSEMBLED	EXT	EXTERNAL	MECH	MECHANICAL	SL	SLIDE
ASSY	ASSEMBLY	FIL	FILLISTER HEAD	MTG	MOUNTING	SLFLKG	SELF-LOCKING
ATTEN	ATTENUATOR	FLEX	FLEXIBLE	NIP	NIPPLE	SLVG	SLEEVING
AWG	AMERICAN WIRE GAGE	FLH	FLAT HEAD	NON WIRE	NOT WIRE WOUND	SPR	SPRING
BD	BOARD	FLTR	FILTER	OBD	ORDER BY DESCRIPTION	SQ	SOUARE
BAKT	BRACKET	FR	FRAME OF FRONT	OD	OUTSIDE DIAMETER	SST	STAINLESS STEEL
BAS	BRASS	FSTNR	FASTENER	OVH	OVAL HEAD	STL	STEEL
BAZ	BRONZE	FT	FOOT	PH BAZ	PHOSPHOR BRONZE	SW	SWITCH
BSHG	BUSHING	FXD	FIXED	PL	PLAIN OF PLATE	T	TUBE
CAB	CABINET	GSKT	GASKET	PLSTC	PLASTIC	TERM	TERMINAL
CAP	CAPACITOR	HDL	HANDLE	PN	PART NUMBER	THD	THREAD
CEA	CERAMIC	HEX	HEXAGON	PNH	PAN HEAD	THK	THICK
CHAS	CHASSIS	HEX HD	HEXAGONAL HEAD	PWR	POWER	TNSN	TENSION
CKT	CIRCUIT	HEX SOC	HEXAGONAL SOCKET	RCPT	RECEPTACLE	TPG	TAPPING
COMP	COMPOSITION	HLCPS	HELICAL COMPRESSION	RES	RESISTOR	TAM	TRUSS HEAD
CONN	CONNECTOR	HLEXT	HELICAL EXTENSION	AGD	RIGID	V	VOLTAGE
COV	COVER	HV	HIGH VOLTAGE	RLF	RELIEF	VAR	VARIABLE
CPL G	COUPLING	IC	INTEGRATED CIRCUIT	RTNA	RETAINER	W'	WITH
CRT	CATHODE RAY TUBE	ID	INSIDE DIAMETER	SCH	SOCKET HEAD	WSHR	WASHER
D€G	DEGREE	IDENT	IDENTIFICATION	SCOPE	OSCILLOSCOPE	KFMR	TRANSFORMER
DWR	DRAWER	MAPL R	MAPELLER	SCR	SCREW	XSTR	TRANSISTOR

CROSS INDEX - MFR. CODE NUMBER TO MANUFACTURER

Mfr.			
Code	Harufacturer	Address	City, State, Zip Code
06540	MITE CORP	446 BLAKE ST	NEW HAVEN CT 06515-1238
	AMATOM ELECTRONIC HARDWARE DIV		W. 10.40 T. 00040 0010
06915	RICHCO PLASTIC CO	5825 N TRIPP AVE 3191 CASITAS	CHICAGO IL 60646-6013 LOS ANGELES CA 90039-2410 CLEVELAND DH 44125-4632
07416		3191 CASITAS	LOS ANGELES CA 90039-2410
12327	FREEWAY CORP	9301 ALLEN DR	CLEVELAND OH 44125-4632
16428	COOPER BELDEN ELECTRONIC WIRE AND CA SUB OF COOPER INDUSTRIES INC		RICHMOND IN 47374
22526	DU PONT E I DE NEMOURS AND CO INC DU PONT CONNECTOR SYSTEMS DIV MILITARY PRODUCTS GROUP	515 FISHING CREEK RD	NEW CUMBERLAND PA 17070-3007
24618	TRANSCON MFG. CO.	2655 PERTH ST.	DALLAS, TX 75220
24995	ECS COMPOSITES	3560 ROGUE RIVER HWY	GRANTS PASS, JOSEPHINE OR 97526
28520	HEYCO MOLDED PRODUCTS EDAC INC ATLANTIC INDIA RUBBER WORKS INC ITT CANNON DIV OF ITT CORP	750 BOULEVARD P 0 BOX 160	KENILWORTH NJ 07033-1721
31781	EDAC INC	20 RAILSIDE RD	DON MILLS ONT CAN M3A 1A4
70485	ATLANTIC INDIA RUBBER WORKS INC	571 W POLK ST	CHICAGO IL 60607
71468	ITT CANNON DIV OF ITT CORP	666 E DYER RD	DON MILLS ONT CAN M3A 1A4 CHICAGO IL 60607 SANTA ANA CA 92702
71785	CINCH CONNECTORS	1501 MORSE AVE	ELK GROVE VILLAGE IL 60007-5723
72228	CINCH CONNECTORS AMCA INTERNATIONAL CORP CONTINENTAL SCREW CO DIV	459 MT PLEASANT	NEW BEDFORD MA 02742
73743	FISCHER SPECIAL MEG CO	111 INDUSTRIAL RD	COLD SPRING KY 41076-9749
75915	FISCHER SPECIAL MFG CO LITTELFUSE INC SUB TRACOR INC	800 E NORTHWEST HWY	DES PLAINES 1L 60016-3049
77900	ILLINOIS TOOL WORKS		ELGIN 1L 60120
78189	ILLINOIS TOOL WORKS INC		ELGIN IL 60120
80009	TEKTRONIX INC	14150 SW KARL BRAUN DR PO BOX 500	BEAVERTON OR 97707-0001
81041	TEKTRONIX INC HOWARD INDUSTRIES DIV OF MSL INDUSTRIES INC ROTRON INC	1 NORTH DIXIE HWY PO BOX 287	MILFORD IL 60953
82877	ROTRON INC CUSTOM DIV	7 HASBROUCK LN	WDDDSTOCK NY 12498-1807
83309	ELECTRICAL SPECIALITY CO	345 SWIFT AVE	SOUTH SAN FRANCISCO CA 94080-6206
83385	MICRODOT MFG INC GREER-CENTRAL DIV	3221 W BIG BEAVER RD	TROY MI 48098
86928	SEASTROM MEG CO INC	701 SONORA AVE	GLENDALE CA 91201-2431
91500	SEASTROM MFG CO INC ASHEVILLE-SCHOONMAKER MICA CO	910 JEFFERSON AVE P O BOX 318	NEWPORT NEWS VA 23607-6120
93410	ESSEX GROUP ING CONTROLS DIV	45-55 PLYMOUTH ST P 0 BOX 1007	LEXINGTON OH 44904
93907	LEXINGTON PLANT TEXTRON INC CAMCAR DIV	600 18TH AVE	ROCKFORD IL 61108-5181
05007	DRADY A FOYEGED MEET OF	AAAA LEET TOUTHE DADE DO	CHICAGO II COCAI
95987	BRAUT/WELKESSER FING CO	4444 MED: IKATUR LAKK KR	CHICAGO IL COCOO-5550
TK0435	FEMI2 20KFA CO	45UU S KALINE AVE	CHICARD II DODRE-2320
TK0512		1043 HAUJUN AVE	URFULE ROOM OR 07122
TK0588	UNIVERSAL PRECISION PRODUCTS	1//5 NW 2161H	MILLSBURU UK 9/123
TK1287	ENOCH MFG CO	14242 SE 82ND DR PO BOX 98	CLACAMAS OR 97015
TK1319	MORELLIS Q & D PLASTICS	1812 16-TH AVE	FOREST GROVE OR 97116

Fig. &							
Index	Tektronix Part No.		embly No. Decont	Ωtu	12345 Name & Description	Mfr. Code	Mfr. Part No.
No. 1-1	348-0191-00		LABICOTTL	2	FOOT, CABINET: BLACK POLYCARBONATE		348-0191-00
-2	211-0553-00			2	(ATTACHING PARTS) SCREW, MACHINE: 6-32 X 1.5, PNH, STL	TK0435	ORDER BY DESCR
-3	129-0598-00			2	(FND ATTACHING DARTE)	80009	129-0598-00
-4	348-0479-00			6	MOUNT DESTITENT POLED SUPPLY	TK1319	N/A
-5	213-0726-00			2	CODEN DETAINING, 6, 22 Y E A CCT DON'T	TYASAS	87231-000
-6	166-0031-00	B020583		2	CDACED CLEEVE O 25 L Y O 18 ID AL	80000	166-0031-00
-7	200-1905-00	DOEV300		1	SPACER, SLEEVE: 0.3 L X 0.188 ID, AL MOUNT, RESILIENT: POWER SUPPLY SCREW, RETAINING: 6-32 X 6.0, SST, PSVT SPACER, SLEEVE: 0.25 L X 0.18 ID, AL COV, LINE V SEL: (ATTACHING PART)	80009	200-1905-00
-8	211-0541-00			2	SCREW, MACHINE: 6-32 X 0.25, FLH, 100 DEG, STL (END ATTACHING PARTS)	93907	ORDER BY DESCR
-9				1	SWITCH, TOGGLE: POWER (SEE \$102 REPL)		
-10	161-0046-00			1	CABLE ASSY, PWR,:3,18AWG,125V,60.0 L (ATTACHING PARTS)		
-11	358-0161-00			1	BSHG, STRAIN RLF:U/W 0.29 DIA CABLE, STRAIGHT SAFETY CONTROLLED (END ATTACHING PARTS)		
-12	352-0362-01	B010100	B020582	1	FUHLR, EXTR POST: 3AG, 20A, 300V	75915	345613 W/901002
	352-0362-00	B 020583		1	FUHLR, EXTR POST: 3AG, 20A, 300V	75 915	345603W/901-002
-13	131-0022-00			1	FUHLR, EXTR POST: 3AG, 20A, 300V FUHLR, EXTR POST: 3AG, 20A, 300V TERMINAL BOARD: SINGLE CONTACT (ATTACHING PARTS)		
-14	210-0586-00			2	NUT, PL, ASSEM WA:4-40 X 0.25, STL CD PL	78189	211-041800-00
-15	210-0201-00			1	NUT.PL.ASSEM WA:4-40 X 0.25,STL CD PL TERMINAL,LUG:0.12 ID,LOCKING,BRZ TIN PL (END ATTACHING PARTS)	869 28	A373-157-2
-16				1	OKT BOARD ASSY:LINE SELECTOR(SEE A3 REPL) (ATTACHING PARTS)		
-17	211-0578-00 211-0511-00		B020582	2 2	SCREW, MACHINE: 6-32 X 0.438, PNH, STL SCREW, MACHINE: 6-32 X 0.5, PNH, STL SPACER, SLEEVE: 0.188 L X 0.196 ID, AL	93907 TK0435	ORDER BY DESCR ORDER BY DESCR
-18	166-0093-00			2	SPACER, SLEEVE: 0.188 L X 0.196 ID, AL (END ATTACHING PARTS) CKT BOARD ASSY INCLUDES: .BUS, CONDUCTOR: 8, 22 AMG, 1.5L .LEAD, ELECTRICAL: 22 AMG, 1.5 L, 8-2 .BUS, CONDUCTOR: 8.22 AMG, 1.5 L .TERMINAL, PIN: 0.365 L X 0.025 BRZ GLD PL .TERMINAL, PIN: 0.365 L X 0.025 BRZ GLD PL .CLAMP, CABLE: 0.062 DIA, PLASTIC .(OPTION 07 ONLY)	80009	166-0093-00
-19	131-1895-00 131-1895-01		B030308	1	.BUS,CONDUCTOR:8,22 AWG,1.5L .LEAD,ELECTRICAL:22 AWG,1.5 L,8-2	80009 80009	131-1895-00 131-1895-01
-20	131-1896-00			1	.BUS,CONDUCTOR:8.22 AMG,1.5 L	80009	131-1896-00
-21	131-0608-00		B022719	16	.TERMINAL,PIN:0.365 L X 0.025 BRZ GLD PL	22526	48283-036
	131-0608-00			20	.TERMINAL,PIN:0.365 L X 0.025 BRZ GLD PL	22526	48283-036
-22	343-0088-00		B020582		.CLAMP,CABLE:0.062 DIA,PLASTIC .(OPTION 07 ONLY)	80009	343-0088-00
	006-0531-00			2	STRAP, TIEDOWN, E:BLUE PLASTIC BEADED MARKER, IDENT:MKD IDENTIFICATION NO. PANEL, REAR:	24618	700-3688
	334-1377-00			1	MARKER, IDENT: MKD IDENTIFICATION NO.	80009	334-1377-00
-23	333-2096-00			1	(ATTACHING PARTS)		
-24	211-0504-00			4	SCREW, MACHINE: 6-32 X 0.250, PNH, STL SCREW, MACHINE: 6-32 X 1.5, PNH, STL	TK0435	ORDER BY DESCR
-25	211-0553-00			4	SCREW, MACHINE: 6-32 X 1.5, PNH, STL	TK0435	ORDER BY DESCR
-26	210-0457-00	B010100	B010399	4	NUT, PL, ASSEM WA: 6-32 X 0.312, STL CD PL	78189	511-061800-00
	210-0407-00			4	NUT, PLAIN, HEX: 6-32 X 0.25, BRS CD PL		3038-402
	210-0006-00			4	WASHER, LOCK: #6 INTL, 0.018 THK, STL (END ATTACHING PARTS)		1206-00-00-0541C
-27	214-0762-00 200-2222-00		B028959	1	GRILLE, METAL: GUARD, FAN:	81041	476042 6-182-033
-28	214-2364-00			1	SHROUD, FAN:	80009	214-2364-00
-29				1	FAN,AXIAL:(SEE B104 REPL) (ATTACHING PARTS)		
-30 -31	211-0511-00 210-0457-00			4	SCREW,MACHINE:6-32 X 0.5,PNH,STL MUT,PL,ASSEM WA:6-32 X 0.312,STL CD PL		ORDER BY DESCR 511-061800-00
	343-0013-00	B010100	B010240	1	(END ATTACHING PARTS) CLAMP,LOOP: 0.375 ID, PLASTIC	06 915	ORDER BY DESCR
	343-0004-00	B010241	B022719	1	(OPT 06 ONLY) CLAMP,LOOP:0.312 ID,PLASTIC	06 915	ORDER BY DESCR
	210-0863-00	8010100	B0227 19	1	(OPT 06 ONLY) WSHR, LOOP CLAMP: 0.187 ID U/W 0.5 W CLP	959 87	C191
-32	260-0907-00			1	(OPT 06 ONLY) SWITCH, THRMSTC:NC, OPEN 97.8, CL 75.6, 10A	93410	430-349
-33	211-0007-00		B022719	2	(ATTACHING PARTS) SCREW, MACHINE: 4-40 X 0.188, PNH, STL		ORDER BY DESCR
2.0	211-0008-00		0000710	2	SCREW, MACHINE: 4-40 X 0.25, PNH, STL		ORDER BY DESCR
-34	210-0586-00	P010100	B 022719	2	NUT, PL, ASSEM WA: 4-40 X 0.25, STL CD PL	18189	211-041800-00

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Fig. &							
Index No.	Tektronix Part No.	Serial/Ass Effective	•	Q ty	12345 Name & Description	Mfr. Code	Hfr. Part No.
1-					(END ATTACHING PARTS)		
-35				5	TRAN: (SEE Q110,Q120,Q130,Q140,Q150 REPL)		
				_	(ATTACHING PARTS)		
-36	211-0097-00	B010100	B023569	5	SCREW, MACHINE: 4-40 X 0.312, PNH, STL		ORDER BY DESCR
	211-0275-00			5	SCREW, SHOULDER: 4-40 X 0.375, PNH, STL CD PL		R80-20380-024
-37	210-1122-00		B023569	5	WASHER, LOCK: 0.12 ID, DISHED, 0.025 THK, STL		ORDER BY DESCR
	210-0071-00	B0 23570		5	WASHER, SPR TNSN: 0.148 ID X 0.025 THK, STL	78189	4706-05-01-0531
20	342-0163-00	P010100	DOLOGEO	•	(END ATTACHING PARTS)	90000	242 0162 00
-38	342-0135-00		B010250	5 5	INSULATOR, PLATE: TRANSISTOR, MICA INSLTR, WSHR: 0.1910 X 0.0025THK, MICA, 0.812		342-0163-00 852600F013
	348-0003-00			2	GROWMET, RUBBER: BLACK, ROUND, 0, 219 ID		141186040
-39	214-2366-00	DOLL! EU		ī	HEAT SINK, XSTR: LOWER	80009	214-2366-00
					(ATTACHING PARTS)		
-40	211-0599-00			4	SCREW, MACHINE: 6-32 X 0.750, FILH, SST	93907	ORDER BY DESCR
-41	210-0457-00			4	NUT, PL, ASSEM WA: 6-32 X 0.312, STL CD PL		511-061800-00
-42	211-0007-00		B022119	1	SCREW, MACHINE: 4-40 X 0.188, PNH, STL		ORDER BY DESCR
	211-0008-00		0000010	1	SCREW, MACHINE: 4-40 X 0.25, PNH, STL		ORDER BY DESCR
	211-0007-00	BOTOTOO	B022219	1	SCREW,MACHINE:4-40 X 0.188,PNH,STL (OPTION 05 ONLY)	93907	ORDER BY DESCR
	211-0008-00	B 022220		1	SCREW, MACHINE: 4-40 X 0.25, PNH, STL	93907	ORDER BY DESCR
	211 0000 00	DOLLECO		•	(OPTION 05 ONLY)	5555	GIGEN DI GEGON
	211-0007-00	B010100	B022379	1	SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	ORDER BY DESCR
					(OPTION OF ONLY)		
	211-0008-00	B022380		1	SCREW, MACHINE: 4-40 X 0.25, PNH, STL	93907	ORDER BY DESCR
					(OPTION OF ONLY)		
42				,	(END ATTACHING PARTS) TRANSFORMER: POWER(SEE T100 REPL)		
-43				1	(ATTACHING PARTS)		
-44	407-1174-00	B010100	B022719	2	BRACKET, XFMR: ALUMINUM	80009	407-1174-00
7-	407-1174-01		DOLL, 15	2	BRACKET, XFMR: ALUMINUM		407-1174-01
-45	212-0543-00			1	SCREW, MACHINE: 10-32 X 3.75 HEX HD, STL	93907	ORDER BY DESCR
-46	220-0410-00	B022720		1	NUT, PL, ASSEM WA: 10-32 X 0.375 HEX, STL CD PL		511-101800-50
-47	210-0805-00			1	WASHER, FLAT: 0.204 1D X 0.438 0D X 0.032, STL		ORDER BY DESCR
-48	210-0813-00		B031139	2	WASHER, SHLDR: 0.196 X 0.438 X 0.062 THK, FBR		ORDER BY DESCR
40	210-0812-00			2	WASHER, FLAT: 0.188 ID X 0.375 00 X 0.31		ORDER BY DESCR
-49 -50	166-0229-00 212-0008-00		BASAERS	1	INSUL SLVG, ELEC: 0.187 ID X 3.25 L, MYLAR		166-0229-00 Order by Descr
-50	212-0008-00		B020582 B022719	2	SCREW,MACHINE:8-32 X 0.5,PNH,STL SCREW,MACHINE:8-32 X 0.75,PNH,STL		ORDER BY DESCR
	212-0020-00		DUEE/13	2	SCREW, MACHINE:8-32 X 1.0, PNH, STL		ORDER BY DESCR
	210-0008-00		B022719	2	WASHER, LOCK: #8 INTL, 0.02 THK, STL		1208-00-00-0541C
-51	210-0458-00	B022720		2	NUT, PL, ASSEM WA: 8-32 X 0.344, STL CD PL	78189	511-081800-00
-52	212-0033-00		B020582	2	SCREW, MACHINE: 8-32 X 0.75, PNH, STL		ORDER BY DESCR
	212-0020-00			2	SCREW, MACHINE: 8-32 X 1.0, PNH, STL		ORDER BY DESCR
-53	210-0409-00		B020582	2	NUT, PLAIN, HEX:8-32 X 0.312, BRS CD PL		3046-402 511-081800-00
-54	210-0458-00 210-0008-00			2	NUT, PL, ASSEM WA:8-32 X 0.344, STL CD PL WASHER, LOCK:#8 INTL, 0.02 THK, STL		1208-00-00-0541C
-55	210-0007-00			2	WASHER, LOCK: #8 EXT, 0.02 THK, STL		1108-00-00-0541C
	210 000, 00	DC0300		•	(END ATTACHING PARTS)	, 0200	
-56	342-0028-00			2	INSULATOR, PLATE: TRANSFORMER, ANODIZED AL		342-0028-00
-57	361-0769-00			2	SPACER, BAR: TRANSFORMER		361-0769-00
-58	260-0907-00			1	SWITCH, THRMSTC:NC, OPEN 97.8, CL 75.6, 10A	93410	430-349
**	011 0007 00	DALALAS	0000310	•	(ATTACHING PARTS)	DODAT	ODDED BY DECCD
-59	211-0007-00 211-0008-00		B022719	2	SCREW, MACHINE: 4-40 X 0.188, PNH, STL SCREW, MACHINE: 4-40 X 0.25, PNH, STL		ORDER BY DESCR ORDER BY DESCR
-60	211-0006-00		B022719	2	NUT, PL, ASSEM WA: 4-40 X 0.25, STL CD PL		211-041800-00
-00	210-0300-00	5010100	DUCE/13	-	(END ATTACHING PARTS)	70100	211 041000 00
-61				5	TRAN: (SEE Q112,Q122,Q132,Q142,Q152 REPL)		
				_	(ATTACHING PARTS)		
-62	211-0097-00		B023569	5	SCREW, MACHINE: 4-40 X 0.312, PNH, STL		ORDER BY DESCR
	211-0275-00		Deepros	5	SCREW, SHOULDER: 4-40 X 0.375, PNH, STL CD PL		R80-20380-024
-63	210-1122-00		B023569	5	WASHER, LOCK: 0.12 ID, DISHED, 0.025 THK, STL		ORDER BY DESCR
	210-0071-00	5 U235/U		5	WASHER, SPR TNSN: 0.148 ID X 0.025 THK, STL	19193	4706-05-01-0531
-64	342-0163-00	B010100	B010250	5	(END ATTACHING PARTS) INSULATOR, PLATE: TRANSISTOR, MICA	80000	342-0163-00
- 0-4	342-0135-00		2010E30	5	INSLTR.WSHR: 0.19ID X 0.0025THK, MICA, 0.812		B52600F013
-65	214-2366-00			ĭ	HEAT SINK, XSTR: LOWER		214-2366-00
					(ATTACHING PARTS)		
-6 6	211-0599-00			4	SCREW, MACHINE: 6-32 X 0.750, FILH, SST	93907	ORDER BY DESCR

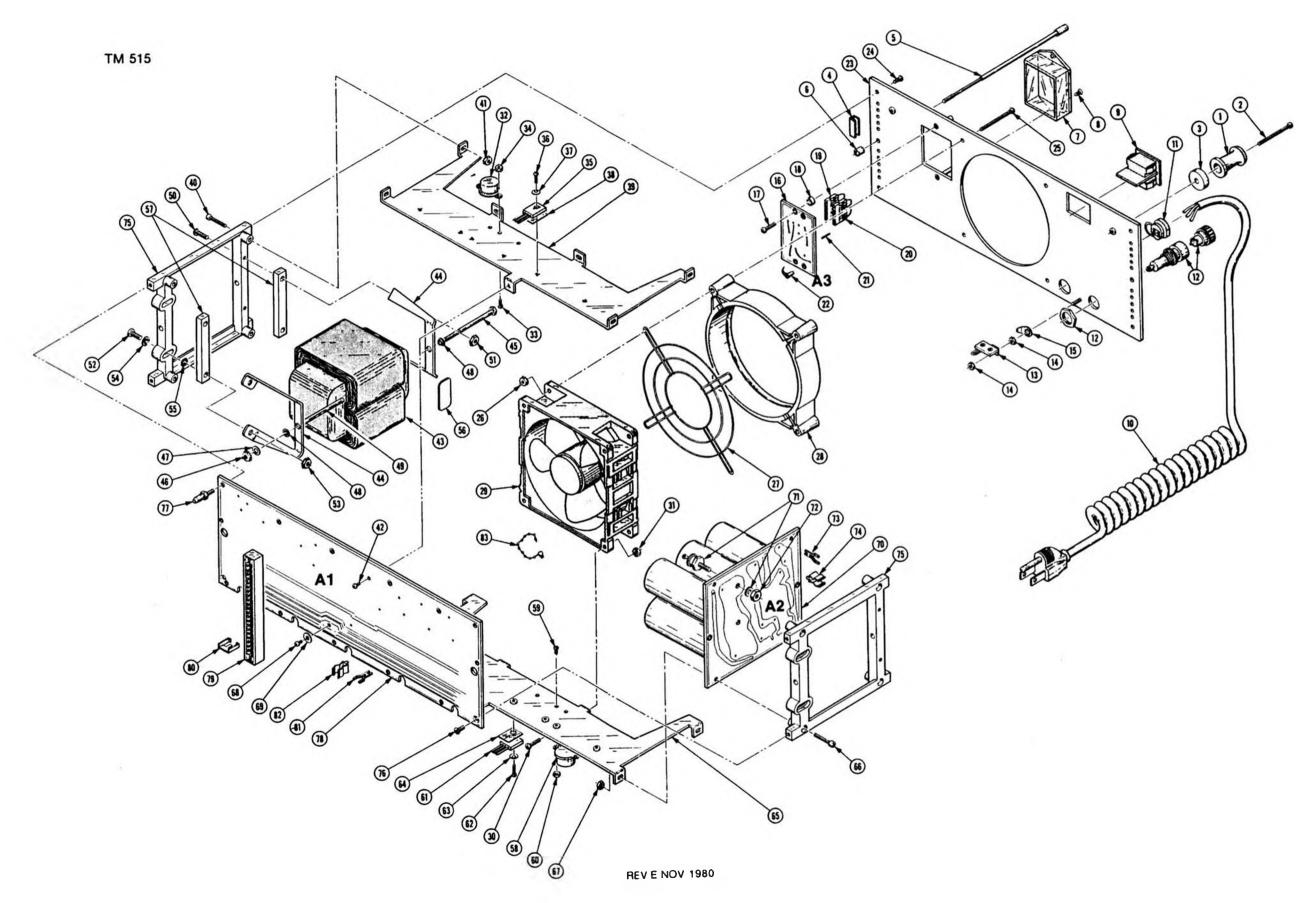
5 1- A							
Fig. & Index	Tektronix	Serial/Ass	embly No.			Mfr.	
No.	Part No.		Decont	<u> Qty</u>	12345 Name & Description	Code	Mfr. Part No.
1-67	210-0457-00			4	NUT, PL, ASSEM WA:6-32 X 0.312, STL CD PL SCREW, MACHINE:4-40 X 0.188, PNH, STL SCREW, MACHINE:4-40 X 0.25, PNH, STL SCREW, MACHINE:4-40 X 0.188, PNH, STL	78189	511-061800-00
-68	211-0007-00	B010100	B022119	1	SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	ORDER BY DESCR
	211-0008-00			1	SCREW, MACHINE: 4-40 X 0.25, PNH, STL	93907	ORDER BY DESCR
	211-0007-00	B010100	B02219	1	SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	ORDER BY DESCR
	211-0008-00	B022220		1	(OPTION 05 ONLY) SCREW,MACHINE:4-40 X 0.25,PNH,STL	93907	ORDER BY DESCR
	211-0000-00	DOLLECO		•	(OPTION 05 ONLY)	33307	ORDER DI DESCR
	211-0007-00	B010100	B022379	1	SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	ORDER BY DESCR
	211-0008-00	DODGOOD			(OPTION OF ONLY)	02007	ORDER BY DESCR
	211-0006-00	DU2230U		1	SCREW, MACHINE: 4-40 X 0.25, PNH, STL (OPTION 06 ONLY)	53507	URDER BT DESCR
-69	210-1011-00	B010100	B020651	1	WASHER, FLAT: 0.13 ID X 0.375 OD X 0.01, NYLON	83309	ORDER BY DESCR
					(END ATTACHING PARTS)		
-70				1	CKT BOARD ASSY:FILTER(SEE A2 REPL)		
-71 -72	220-0410-00			2	SEMICOND DEVICE:W/HDWR(SEE CR130, CR132 REP	79190	511-101800-50
-72 -73	220-0410-00			4	.NUT, PL, ASSEM WA: 10-32 X 0.375 HEX, STL CD PL		344-0154-00
-73 -74	344-0154-00			2	.CLIP,ELECTRICAL:FUSE,CKT BD MT .CLIP,ELECTRICAL:FUSE,SPR BRS		102074
-74 -75	344-0286-00 426-1278-01	BU21010		2	MOUNT, XFMR:		426-1278-01
-/3	420-12/0-01			2	(ATTACHING PARTS)	00003	420-12/0-01
-76	212-0002-00	B010100	B022119	4	SCREW, MACHINE: 8-32 X 0.25, FLH, 100 DEG, STL	83385	ORDER BY DESCR
	212-0004-00			4	SCREW.MACHINE:8-32 X 0.312.PNH.STL	TK0435	ORDER BY DESCR
	212-0002-00		B022219	4	SCREW, MACHINE:8-32 X 0.312, PNH, STL SCREW, MACHINE:8-32 X 0.25, FLH, 100 DEG, STL	83385	ORDER BY DESCR
					(OPTION 05 ONLY)		
	212-0004-00	B022220		4		TK0435	ORDER BY DESCR
					(OPTION 05 ONLY)		
	212-0002-00	B010100	B022379	4	SCREW, MACHINE: 8-32 X 0.25, FLH, 100 DEG, STL (OPTION 06 ONLY)	83385	ORDER BY DESCR
	212-0004-00	B022380		4	SCREW, MACHINE:8-32 X 0.312, PMH, STL	TK0435	ORDER BY DESCR
	212 555 55	5022000		·	(OPTION OF ONLY)		
-77	351-0472-00	B010100	B020582	2	GUIDE, PWR SPLY: W/SHOCK MOUNT, POLYURETHANE, B	TK1319	N/A
				•	LACK	TVIOLO	N/A
	426-1350-01	B020583		2	MOUNT, PWR SPLY:FINISHED (END ATTACHING PARTS)	TK1319	N/A
-78				1	CYT DOADD ACCY. TATEDEACE/CEE AT DEDLY		
-79	131-1078-00			5	CONN POPT FIFO-OKT BD 28/56 CONTACT	31781	303-056-520-301
-80	214-1593-02			5	KEY CONN PLZN-CKT BOARD CONN	80009	214-1593-02
-	214-1593-02			15	CONN,RCPT, ELEC:CKT BD, 28/56 CONTACT KEY, CONN PLZN:CKT BOARD CONN KEY, CONN PLZN:CKT BOARD CONN	80009	214-1593-02
					.(OPTION 05 ONLY)		
	214-1593-02			3	.KEY, CONN PLZN:CKT BOARD CONN	80009	214-1593-02
					.(OPTION 07 ONLY)		
-81	344-0154-00		B021809	12	.CLIP, ELECTRICAL: FUSE, CKT BO MT .CLIP, ELECTRICAL: FUSE, CKT BO MT .CLIP, ELECTRICAL: FUSE, CKT BO MT	80009	344-0154-00
	344-0154-00			8	.CLIP, ELECTRICAL: FUSE, CKT BD MI	80009	344-0154-00
-82	344-0286-00	8010100	B020651	2	ioni jenesiii ooni ooni oo		
	131-0608-00			84	.TERMINAL, PIN:0.365 L X 0.025 BRZ GLD PL	22526	48283-036
	121 1000 00			2	.(OPTION 05 ONLY) .TERM SET.PIN:1 X 31.0.025 SO ON 0.15 CTR	22525	65595-131
	131-1806-00			2	(OPTION 05 ONLY)	22320	03337-131
	131-1939-00	B010100	B020582	2	.TERM SET, PIN:1 X 14,0.15 SPACING	22526	65561-114
					.(OPTION 05 ONLY)		
	131-1939-00	B020583	B020774	3	.TERM SET,PIN:1 X 14,0.15 SPACING	22526	65561-114
					. (OPTION 05 ONLY)	00500	CCCOC 131
	131-1806-00	8020583		4	.TERM SET,PIN:1 X 31,0.025 SQ ON 0.15 CTR .(OPTION 05 ONLY)	22526	65595-131
	006-0531-00			5	.STRAP.TIEDOWN.E:BLUE PLASTIC BEADED	24618	700-3688
	000 0001 00			•	.(OPTION 05 ONLY)	E-1010	700 0000
	020-0181-00			1	.COMPONENT KIT:WIRE & CONNECT ORS	80009	020-0181-00
				Ā	.(OPTION 05 ONLY)		
	352-0425-00	B010350	B020582	1	.FUSEHDLDER: (1)3AG		352-0425-00
-8 3	006-0531-00		B022119	4	STRAP, TIEDOWN, E:BLUE PLASTIC BEADED		700-3688
	006-0531-00			5	STRAP, TIEDOWN, E:BLUE PLASTIC BEADED		700-3688
	006-0531-00	B0 10100	B022194	4	STRAP, TIEDOWN, E:BLUE PLASTIC BEADED	24618	700-3688
	000 0031 00	D022220		£	(OPTION 05 ONLY)	24610	700_2600
	006-0531-00	DUCCCCU		5	STRAP,TIEDOWN,E:BLUE PLASTIC BEADED (OPTION O5 ONLY)	64010	700-3688
	006-0531-00	B010100	B022379	4	STRAP, TIEDOWN, E:BLUE PLASTIC BEADED	24618	700-3688
				•	(OPTION OF ONLY)		
	006-0531-00	B 022380		5	STRAP, TIEDOWN, E: BLUE PLASTIC BEADED	24618	700-3688

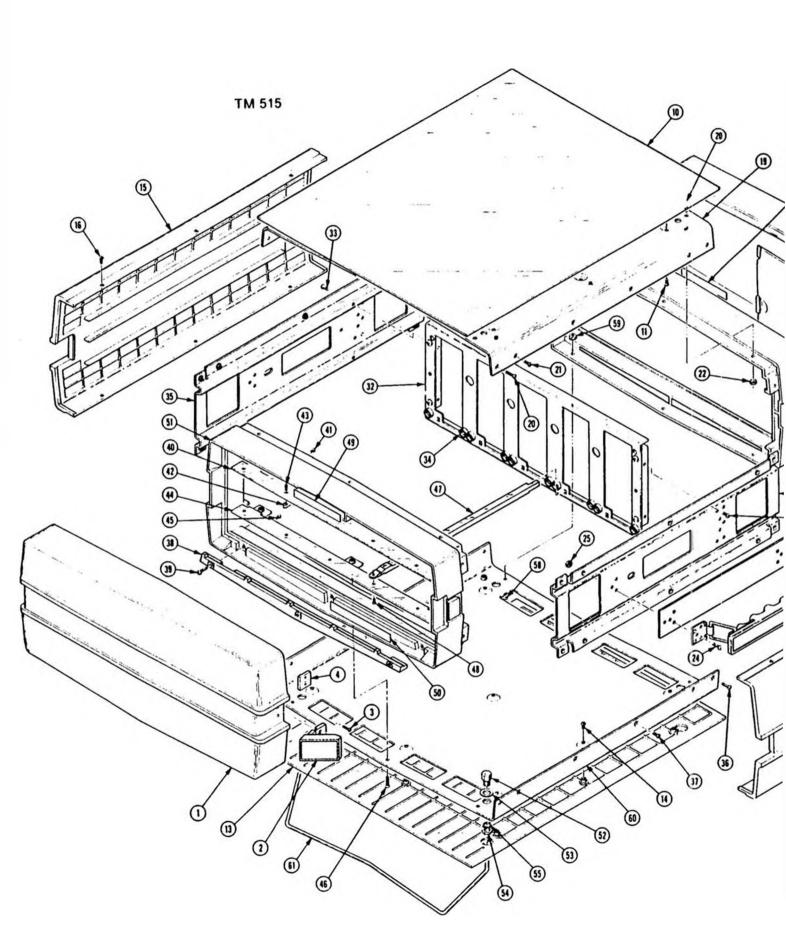
REV JUL 1988 7-5

Replaceable Mechanical Parts - TM 515

Fig. & Index No.	Tektronix Part No.	Serial/Ass Effective	-	Q ty	12345	Name & Description	Mfr. Code	Mfr. Part No.
1-	016-0643-00			1		N 06 ONLY) ARRYING:	24995	CR338-5052
	198-2315-00 198-2315-01	8010100 8028880	B028879	1	WIRE S	ET,ELEC: Et,elec:	80009 80009	198-2315-00 198-2315-01

7-6 REV JUL 1988





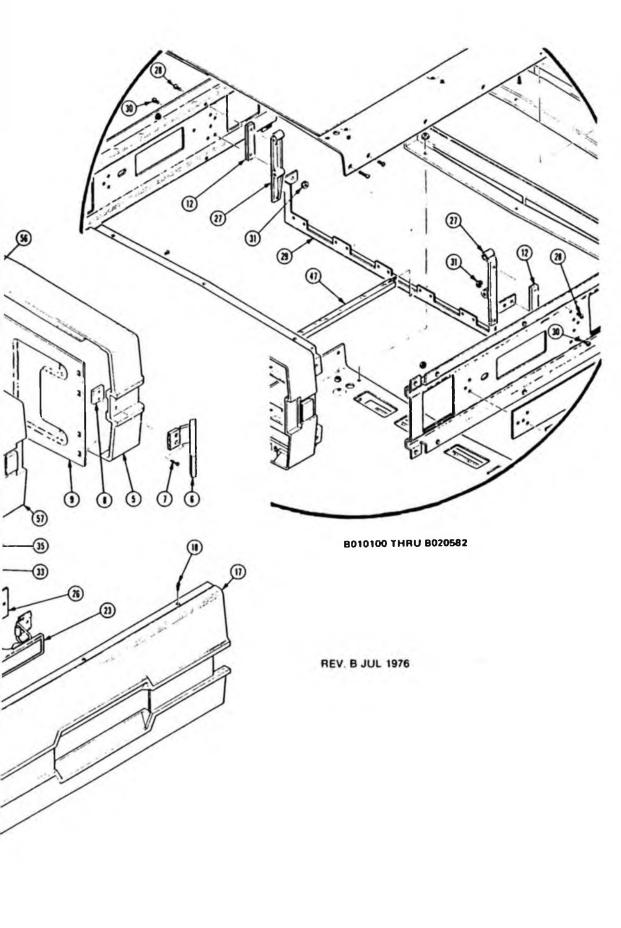


Fig. &							
Index No.	Tektronix Part_No.	Serial/Ass Effective	embly No. Decont	Oty	12345 Name & Danceription	Mfr. Code	Mfr. Part No.
2-1	390-0529-00			1	CAB., POWER SPLY:		390-0529-00
• •	200-1901-01			i	.COV, END, PAIR SUP: FRONT	80009	200-1901-01
-2	105-0707-00			2	.CATCH, CLAMPING: PLASTIC, SILVER GRAY	80009	105-0707-00
•	100 0/0/ 00			-	.(ATTACHING PARTS)	•	
-3	211-0025-00			4	.SCREW, MACHINE: 4-40 X 0.375, FLH, 100 DEG, STL	TKD435	ORDER BY DESCR
-4	220-0763-00			2	.NUT PLATE:4-40 X 0.646 SQ,AL	80009	220-0763-00
					.(END ATTACHING PARTS)		
-5	200-1901-00			1	.COV, END, PWR SUP:		200-1901-00
-6	105-0707-00			2	.CATCH, CLAMPING: PLASTIC, SILVER GRAY	80009	105-0707-00
					.(ATTACHING PARTS)		
-7	211-0025-00			4	.SCREW, MACHINE: 4-40 X 0.375, FLH, 100 DEG, STL		ORDER BY DESCR
-8	220-0763-00			2	.NUT PLATE:4-40 X 0.646 SQ,AL	80009	220-0763-00
				_	.(END ATTACHING PARTS)		
-9	200-1914-00			2	.COV, ACCESS . BOX :		200-1914-00
-10	200-1898-01			1	.COV, ACCESS. BOX: .COVER, PMR SPLY: UPPER	80009	200-1898-01
••	011 0702 00	2010100	Doorson			02007	ADDED BY ACCO
-11	211-0503-00		B020582	9	.SCREW, MACHINE:6-32 X 0.188, PNH, STL .SCREW, MACHINE:6-32 X 0.250, PNH, STL .SCR, ASSEM WSHR:6-32 X 0.250, PNH, STL, CD PL	939U/ TM043E	ODDED BY DESCR
	211-0504-00 211-0614-00		B022119	8 8	CO ACCEM DOUBLE 22 V A 250 DMM CTL CO DI	83395	UNDER DI DESCR
	211-0503-00		B020651	9	.SCREW.MACHINE:6-32 X 0.188, PNH, STL	03303	ORDER BY DESCR
	211-0000-00	5010100	B020031	3	.(OPTION 05 ONLY)	33507	GROEN DI DESCR
	211-0504-00	B020652	B022219	8	.SCREW, MACHINE: 6-32 X 0.250, PNH, STL	TIMA35	ORDER BY DESCR
	211 0004 00	DOEGO	DOLLETS	·	.(OPTION OS ONLY)	INDADO	OWEN DI GESON
	211-0614-00	B022220		В	.SCR,ASSEM WSHR:6-32 X 0.250,PWH,STL,CD PL	83385	ORDER BY DESCR
		502222		•	.(OPTION OS ONLY)		
	211-0503-00	B010100	B020659	9	.SCREW, MACHINE:6-32 X 0.188, PNH, STL	93907	ORDER BY DESCR
					(OPTION OF ONLY)		
	211-0504-00	B020660	B 022379	8	.SCREW, MACHINE: 6-32 X 0.250, PNH, STL	TKD435	ORDER BY DESCR
					.(OPTION OF ONLY)		
	211-0614-00	B022380		8	.SCR, ASSEM WSHR: 6-32 X 0.250, PNH, STL, CD PL	83385	ORDER BY DESCR
					.(OPTION OF ONLY)	_	
	210-0005-00		B 022119	8	.WASHER,LOCK:#6 EXT,0.02 THK,STL		1106-00
	210-0005-00	B020652	B022219	8	. BOID!, LOOK: FO DATE TO THE TOTAL	78189	1106-00
				_	.(OPTION 05 ONLY)		
	210-0005-00	B020660	B022379	8	.WASHER, LOCK: #6 EXT, 0.02 THK, STL	/8189	1106-00
					.(OPTION OF ONLY)		
12	261 0707 00	0010100	B020582	,	.(END ATTACHING PARTS)	B0000	361-0797-00
-12	361-0797-00 361-0797-01		B020582	1	.SPACER, PLATE: 0.016 X 3.324 X 0.312, AL .SPACER, PLATE: 0.025 X 3.324 X 0.312, AL		361-0797-01
-13	200-1898-02	8010100	BU20362	i	.COVER, PWR SPLY:LOWER		200-1898-02
-13	200-1090-02			•	(ATTACUTME DADTE)	••••	200 1000 UL
-14	211-0503-00	B010100	8020582	9		93907	ORDER BY DESCR
47	211-0504-00		B022119	8	.SCREV. MACHINE: 6-32 X 0.250, PNH. STL		ORDER BY DESCR
	211-0614-00		000000	B	.SCR.ASSEM WSHR: 6-32 X 0.250, PNH, STL, CD PL		ORDER BY DESCR
	211-0503-00		B020651	9	.SCREW, MACHINE:6-32 X 0.188, PNH, STL		ORDER BY DESCR
		5510150	552555	•	.(OPTION 05 ONLY)		
	211-0504-00	B020652	B022219	8		TKD435	ORDER BY DESCR
					.(OPTION 05 ONLY)		
	211-0614-00	B022220		8	.SCR,ASSEM WSHR:6-32 X 0.250,PNH,STL,CD PL	83385	ORDER BY DESCR
					.(OPTION OS ONLY)		
	211-0503-00	B010100	B02065 9	9	.SCREW, MACHINE: 6-32 X 0.188, PNH, STL	93907	ORDER BY DESCR
					. (OPTION OF ONLY)	DO 455	
	211-0504-00	B020660	B022379	8	.SCREV, MACHINE: 6-32 X 0.250, PNH, STL	TRUAS5	ORDER BY DESCR
	011 0014 00	P000000		•	. (OPTION OF ONLY)		ARRED BY RECCO
	211-0614-00	B022380		8	.SCR,ASSEM WSHR: 6-32 X 0.250, PNH, STL, CD PL	53385	ORDER BY DESCR
	210-0005-00	BOSOEDS	B022110		.(OPTION OS ONLY) .WASHER.LOCK:#6 EXT.O.O2 THK.STL	701.00	1106-00
	210-0005-00		B022119 B022219	8 8	.MASHER, LOCK: #6 EXT, 0.02 THK, STL		1106-00
	210-0003-00	BU20032	BUZZZIS	0	.(OPTION OS ONLY)	70103	1100-00
	210-0005-00	PO20660	B022379	8	.WASHER, LOCK: #6 EXT, 0.02 THK, STL	78189	1106-00
			SALES/3	3	.(OPTION OF ONLY)	,4400	
					.(END ATTACHING PARTS)		
-15	200-1899-00			1	.COVER.PWR SPLY:LEFT	80009	200-1899-00
				•	.(ATTACHING PARTS)		
-16	211-0538-00			6	.SCREW, MACHINE: 6-32 X 0.312, FLH, 100 DEG, STL	93907	ORDER BY DESCR
				-	.(END ATTACHING PARTS)		
-17	200-1900-00			1	.COVER, PWR SPLY: RIGHT	80009	200-1900-00
					.(ATTACHING PARTS)		7

Fig. & Index No.	Tektronix Part No.	Serial/Ass	embly No. Decont_	Qty	12345	Name & Description	Mfr. Cade	Mfr. Part No.
				6				ORDER BY DESCR
2-18	211-0538-00			ס		,MACHINE:6-32 X 0.312,FLH,100 DEG,STL ATTACHING PARTS)	93907	ORDER BY DESCR
-19	386-3450-00			1		ENER, COVER:	80009	386-3450-00
				_	. (ATTA	CHING PARTS)		
-20	211-0512-00		B020582	10		,MACHINE:6-32 X 0.5,FLH,100 DEG,STL		ORDER BY DESCR
	211-0512-00			4		,MACHINE:6-32 X 0.5,FLH,100 DEG,STL		ORDER BY DESCR
•	211-0559-00	B020583		6	SCREW	,MACHINE:6-32 X 0.375, FLH, 100 DEG	TKD435	1593-300
-21 -22	211-0538-00			8 3		,MACHINE:6-32 X 0.312,FLH,100 DEG,STL		ORDER BY DESCR 511-061800-00
-22	210-0457-00			3		L,ASSEM WA:6-32 X 0.312,STL CD PL ATTACHING PARTS)	10103	211-001000-00
-23	367-0215-00			1	.HANDL	E,CARRYING:6.0 L,SIL GY,PP CHING PARTS)		
-24	211-0507-00			6	.SCREW	,MACHINE:6-32 X 0.312,PNH,STL L,ASSEM WA:6-32 X 0.312,STL CD PL	8338 5	ORDER BY DESCR
-25	210-0457-00			6	.NUT,P	L,ASSEM WA:6-32 X 0.312,STL CD PL	78189	511-061800-00
					(END.	ATTACHING DADIC)		
-26	386-3447-00	0010100	0000500	1	PLATE	HDL MTG: PMR SUPPLY:RIGHT CHING PARTS)	80009	386-3447-00
-27	386-3445-01	8010100	B020582	2	.SPKI,I	PHR SUPPLY:RIGHT CHING PARTS)	80009	386-3445-01
-28	211-0504-00	B010100	B020582	4	SCREW	MACHINE:6-32 X 0.250, PNH, STL	TK0435	
-29	351-0470-00	B010100	B020582	1	• -	ATTACHING PARTS) ,PL-IN RET:	80009	351-0470-00
		5515155	5 025002	•	(ATTA	CHING PARTS)		
-30	211-0507-00	B010100	B020582	4	SCREW	MACHINE:6-32 X 0.312, PNH, STL , ASSEM WA:6-32 X 0.312, STL CD PL	83 385	ORDER BY DESCR
-31	210-0457-00	B020200	B020582	4			78189	511-061800-00
					.(END/	ATTACHING PARTS)	00000	441 1055 00
-32	441-1355-00		B031367	1	.CHASS.	IS ASSY: SUPPORT	80009	441-1355-00 441-1355-01
	441-1355-01	B031368		1				
-33	212-0008-00	B020583		4	ינאווא.	:HING PARTS) MACHINE:8-32 X 0.5,PNH,STL R,LOCK:#8 INTL,0.02 THK,STL	83385	ORDER BY DESCR
55	210-0008-00			4	.WASHET	R.LOCK:#8 INTL.O.02 THK.STL	77900	1208-00-00-0541C
					. (END /	ATTACHING PARTS)		
					CHASS	IS ASSY INCLUDES:		
-34	348-0509-00		B031367	10	GROM	MET, PLASTIC: BLACK, ROUND, 0.188 ID MET, PLASTIC: BLACK, ROUND, 0.188 ID	80009	348-0509-00
	348-0640-00	B031368						
-35	426-1279-00			2		SECT, CAB. : SIDE	80009	426-1279-00
-36	211-0512-00			4		CHING PARTS) MACHINE:6-32 X 0.5,FLH,100 DEG,STL	TKNA35	ORDER BY DESCR
-37	211-0538-00			8		MACHINE:6-32 X 0.312, FLH, 100 DEG, STL		ORDER BY DESCR
٠.	211 1300 00			·		ATTACHING PARTS)	5550.	
-38	343-0596-00	B010100	B022119	1	.RTNR,F	PL-IN UNIT:FRONT,NYLON SIL GRAY	80009	343-0596-00
	343-0596-01			1	.RTNR,	PL-IN UNIT: FRONT, NYLON SIL GRAY		343-0596-01
	343-0596-00	8010100	B022219	1		PL-IN UNIT: FRONT, NYLON SIL GRAY	80009	343-0596-00
	242 0000 01	0000000			. (OPT IC	ON OS ONLY)	00000	242 0000 01
	343-0596- 01	8022220		1		PL-IN UNIT:FRONT,NYLON SIL GRAY ON O5 ONLY)	80009	343-0390-01
	343-0596-00	B010100	B022379	1	RTNR F	PL-IN UNIT:FRONT,NYLON SIL GRAY	80009	343-0596-00
	0.0 0000 00	5010100	DOLLO: 0	•		ON OF ONLY)		
	343-0596-01	B022380		1	.ŘTNR,F	PL-IN UNIT:FRONT,NYLON SIL GRAY	80009	343-0596-01
						N OG ONLY)		
20	011 0500 00	D010100	D000110	•		CHING PARTS)	00540	CODOCCACOO
-39	211-0598-00 213-0133-00		B022119	3 3		CREW:6-32 X 0.375,0.226 OD SST CAP:6-32 X 0.75,SST,SLOT		6232SS0632 ORDER BY DESCR
	213-0133-00		B022219	3		CREW:6-32 X 0.75,331,3201 CREW:6-32 X 0.375,0.226 OD SST		6232SS0632
	211 0000 00	0010100	DOLLLIS	9		N 05 ONLY)	500.0	222222
	213-0133-00	B022220		3		CAP: 6-32 X 0.75, SST, SLOT	TK1287	ORDER BY DESCR
						N 05 ONLY)		
	211-0598-00	B010100	B022379	3		CREW: 6-32 X 0.375, 0.226 00 SST	06540	6232550632
	012 0122 00	B0000000		•		ON OB ONLY)	TV1 207	DODED BY DECCD
	213-0133-00	BU22380		3		CAP:6-32 X 0.75,SST,SLOT NN 06 ONLY)	11/17/201	ORDER BY DESCR
						NT GO CHLT)		
-40	386-3448-00	8010100	B022119	1	•	SUPPORT: UPPER GUIDE	80009	386-3448-00
	386-3708-00			i	-	SUPPORT:GUIDE		386-3708-00
	386-3448-00		B022219	ī	.PLATE,	SUPPORT: UPPER GUIDE	80009	386-3448-00
						N 05 ONLY)		***
	386-3708-00	B022220		1		SUPPORT:GUIDE	8000 9	386-3708-00
	206 2440 00	0010100	0000000			N 05 ONLY)	panna	205_2449_00
	386-3448-00	POTOTO	B022379	1	.rLAIL,	SUPPORT: UPPER GUIDE	00009	386-3448-00

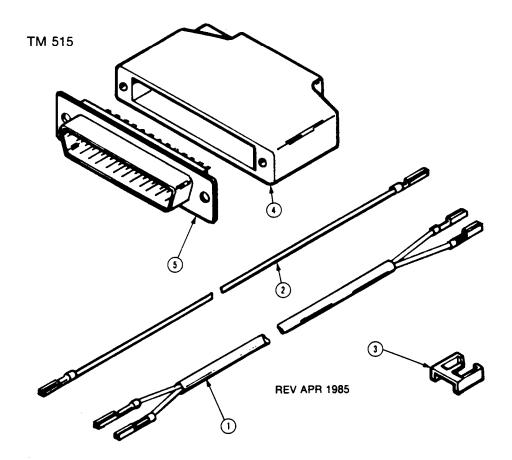
Fig. & Index	Tektronix	Serial/Ass				Mfr.	
No.	Part No.	Effective	Decont	Qty	12345 Name & Description	Code	Mfr. Part No.
2-					.(OPTION O6 ONLY)		
	386-3708-00	B0 22380		1	.PLATE,SUPPORT:GUIDE	80009	386-3708-00
					.(OPTION OS ONLY)		
					.(ATTACHING PARTS)		
-41	211-0007-00	8010100	B022119	2	.SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	ORDER BY DESCR
	213-0119-00	8022120		2	.SCREW, TPG, TF: 4-24 X 0.375, TYPE B, PNH, STL	83385	ORDER BY DESCR
	211-0007-00	B010100	B022219	2	.SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	DRDER BY DESCR
	213-0119-00	B0 22220		2	.SCREW, TPG, TF: 4-24 X 0.375, TYPE B, PNH, STL	83385	ORDER BY DESCR
	211-0007-00		B022379	2	.SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	ORDER BY DESCR
	213-0119-00			2	.SCREW, TPG, TF: 4-24 X 0.375, TYPE B, PNH, STL	83385	ORDER BY DESCR
				_	.(END ATTACHING PARTS)		
-42	351-0379-01			5	.GUIDE, PL-IN UNI: UPPER, AL	80009	351-0379-01
	001 00/0 01			•	.(ATTACHING PARTS)		
-43	211-0067-01			5	.SCREW, MACHINE: 2-56 X 0.188, FLH, 82 DEG, STL	TK0435	ORDER BY DESCR
-43	211-000/-01			,	.(END ATTACHING PARTS)	110755	OWEN DI DESON
-44	200 2440 00	9010100	B022119	•	.PLATE, SUPPORT: LOWER GUIDE	20000	386-3449-00
-44	386-3449-00		0022119	1	BLATE CUMBOOT CUIDE		386-3708-00
	386-3708-00		Deconic	1	.PLATE, SUPPORT: GUIDE		
	386-3449-00	B010100	B022219	1	.PLATE, SUPPORT : GUIDE .PLATE, SUPPORT : GUIDE	8000 9	386-3449-00
					.(DPIION US ONLY)	00000	200 2700 00
	386-3708-00	B 022220		1	.PLATE, SUPPORT: GUIDE	80009	386-3708-00
					.(OPTION 05 ONLY)		
	386-3449-00	B010100	B022379	1	.PLATE, SUPPORT: LOWER GUIDE	80009	386-3449-00
					.(OPTION OF ONLY)		
	386-3708-00	8022380		1	.PLATE, SUPPORT:GUIDE	80009	386-3708-00
					.(OPTION O6 ONLY)		
					.(ATTACHING PARTS)		
-45	211-0007-00	B010100	B022119	2	SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	ORDER BY DESCR
	213-0119-00	B022120		2	.SCREW, TPG, TF: 4-24 X 0.375, TYPE B, PNH, STL	83385	ORDER BY DESCR
	211-0007-00		B022219	2	.SCREW, MACHINE: 4-40 X 0.188, PNH, STL	93907	ORDER BY DESCR
	213-0119-00			2	.SCREW, TPG, TF:4-24 X 0.375, TYPE B, PNH, STL		ORDER BY DESCR
	211-0007-00		B022379	2	.SCREW, MACHINE: 4-40 X 0.188, PNH, STL		ORDER BY DESCR
	213-0119-00		DOLLO	2	.SCREW, TPG, TF: 4-24 X 0.375, TYPE B, PNH, STL		ORDER BY DESCR
-46	211-0512-00	0022300		3	.SCREW, MACHINE: 6-32 X 0.5, FLH, 100 DEG, STL		ORDER BY DESCR
-40	211-0312-00			3	.(END ATTACHING PARTS)	110155	SIDER DI DESCR
-47	351-0286-04	B010100	B020582	5	.GUIDE, PL-IN UNI:LOWER, BLACK NYLON	90000	351-0286-04
-4/				5	.GUIDE, PL-IN UNI:LOWER, BLACK NYLON	•	351-0286-06
	351-0286-06		B024139				351-0286-08
	351-0286-08	8024140		5	.GUIDE, PL-IN UNI:LOWER, NYLON	buws	331-0500-00
				_	. (ATTACHING PARTS)	TV0425	ORDER BY DESCR
-48	211-0105-00		B024139	5	.SCREW, MACHINE: 4-40 X 0.188, FLH, 100 DEG		
	213-0815-00	B024140		5	.SCREW, TPG, TR: 4-20, 0.188L, PLASTITE, FLH, STL	12228	ORDER BY DESCR
					.(END ATTACHING PARTS)	00000	224 2270 01
	334-3379-01	B023320		1	.MARKER, IDENT: MARKED GROUND SYMBOL		334-3379-01
-49	334-2658-00			1	.MARKER, IDENT: MKD TEKTRONIX TM515		334-2658-00
-50	334-2709-00			1	.MARKER, IDENT: MKD CAUTION		334-2709-00
-51	426-1280-01			1	.FRAME SECT, CAB.:		426-1280-01
-52	214-2363-00			4	.RECEPTACLE, BAIL:	8000 9	214-2363-00
					.(ATTACHING PARTS)		
-53	210-1025-00	B010100	B02058	4	.WASHER, FLAT: 0.312 ID X 0.469 OD X 0.031, BRS		ORDER BY DESCR
-54	220-0415-00			4	.NUT, PLAIN, HEX: 0.312-32 X 0.438, BRS CD PL		2X-28046-402
-55	210-0048-00			4	.WASHER, LOCK: 0.32 ID INTL, 0.015 THK, STL	78189	1218-04
					.(END ATTACHING PARTS)		
-56	334-2659-00			1	.MARKER, IDENT: MO PROPERTY OF	07416	ORDER BY DESCR
-57	426-1280-01			1	.FRAME SECT.CAB.:	80009	426-1280-01
				-	.(ATTACHING PARTS)		_
-58	211-0512-00			3	.SCREW.MACHINE:6-32 X 0.5, FLH. 100 DEG. STL	TKD435	ORDER BY DESCR
-50 -59	210-0457-00			3	.NUT.PL.ASSEM WA:6-32 X 0.312,STL CD PL		511-061800-00
- 33	F10-0431-00			3	.(END ATTACHING PARTS)	,5,00	
60	206 2450 00			•		20000	386-3450-00
-60	386-3450-00			1	.STIFFENER, COVER:		348-0476-00
-61	348-0476-00 016-0643-00			1	.FLIP-STAND,CAB.:3.565 H,SST CASE,CARRYING:		CR338-5052
	:::D=::DA 3~1)			1	LADE LARRITHU:	£=533	ALMOR TANK

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Replaceable Mechanical Parts - TM 515

Fig. & Index No.	Tektronix Part No.	Serial/Ass Effective	•	Qty	12345 Name & Description	Mfr. Code	Mfr. Part No.
3-			. –		STANDARD ACCESSORIES		
	070-2020-02			1	MANUAL, TECH: INSTR	80009	070-2020-02
					OPTION 05 ACCESSORIES		
-1	175-3301-00			6	CABLE ASSY, RF:50 OHM COAX, 15.0 L,9-4	80009	
-2 -3	195-0993-00			6	LEAD, ELECTRICAL: 22 AMG, 15.0 L,9-4	80009 80009	
-3 -4	214-1593-02			20	KEY, CONN PLZN: CKT BOARD CONN	71468	
- 4 -5	131-1319-00			1	SHLD, ELEC CONN:		D0-50S
-5	131-1345-00			1	CONN, RCPT, ELEC:D SERIES, 50 CONT, FEMALE	/1400	DO-303
					OPTIONAL ACCESSORIES		
	386-3657-00	B 020583	B023849	16	SUPPORT, PLUG-IN:	80009	386-3657-00
	386-3657-01	B0 23850		16	SUPPORT, PLUG-IN:	93907	ORDER BY DESCR
	210-1270-00	8020583		16	WASHER, FLAT: 0.141 ID X 0.219 00 X 0.04, AL	80009	210-1270-00

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MANUAL CHANGE INFORMATION

At Tektronix, we continually strive to keep up with latest electronic developments by adding circuit and component improvements to our instruments as soon as they are developed and tested.

Sometimes, due to printing and shipping requirements, we can't get these changes immediately into printed manuals. Hence, your manual may contain new change information on following pages.

A single change may affect several sections. Since the change information sheets are carried in the manual until all changes are permanently entered, some duplication may occur. If no such change pages appear following this page, your manual is correct as printed.



Manual Change Information

Date: October 11, 1990 Change Reference: 69432

Product: <u>TM 515</u> Manual Part Number: <u>070-2020-02</u>

Description

The following changes should be made to the Replaceable Electrical Parts List of the Instruction Manual.

Replaceable Electrical Parts (partial)

ı							
l	Component No.	Tektronix Part Number		Decont	Name and Description	Mfr. Code	Mfr. Part No.
ı	A1	670-4021-01	B021810	B031589	CIRCUIT BD ASSY: INTERFACE	80009	670-4021-01
ı	A1	670-4021-02	B031590		CIRCUIT BD ASSY: INTERFACE	80009	670-4021-02
İ	A1	670-4364-01	B020770	B031589	CIRCUIT BD ASSY: INTERFACE (OPT 05 ONLY)	80009	670-4364-01
l	A1	670-4364-02	B031590		CIRCUIT BD ASSY: INTERFACE (OPT 05 ONLY)	80009	670-4364-02
l	F120	159-0005-00			FUSE, CARTRIDGE: 3AG, 3A,250V, 30 SEC, CER	71400	MSL-3
ı	F122	159-0005-00			FUSE, CARTRIDGE: 3AG, 3A,250V, 30 SEC, CER	71400	MSL-3
ı	Q110	151-0373-00	B010100	B031589	TRANSISTOR: PNP, SI, TO-127	04713	SJE925
ı	Q110	151-0938-00	B031590		TRANSISTOR: PNP, SI, TO-220	04713	MJF2955
ı	Q112	151-0436-00	B010100	B031589	TRANSISTOR: NPN, SI, SEL TO-172	04713	SJE966
ı	Q112	151-0937-00	B031590		TRANSISTOR: NPN, SI, TO-220	04713	MJF3055
ı	Q120	151-0373-00	B010100	B031589	TRANSISTOR: PNP, SI, TO-127	04713	SJE925
ŀ	Q120	151-0938-00	B031590		TRANSISTOR: PNP, SI, TO-220	04713	MJF2955
	Q122	151-0436-00	B010100	B031589	TRANSISTOR: NPN, SI, SEL TO-172	04713	SJE966
	Q122	151-0937-00	B031590		TRANSISTOR: NPN, SI, TO-220	04713	MJF3055
l	Q130	151-0373-00	B010100	B031589	TRANSISTOR: PNP, SI, TO-127	04713	SJE925
l	Q130	151-0938-00	B031590		TRANSISTOR: PNP, SI, TO-220	04713	MJF2955
ı	Q132	151-0436-00	B010100	B031589	TRANSISTOR: NPN, SI, SEL TO-172	04713	SJE966
l	Q132	151-0937-00	B031590		TRANSISTOR: NPN, SI, TO-220	04713	MJF3055
	Q140	151-0373-00	B010100	B031589	TRANSISTOR: PNP, SI, TO-127	04713	SJE925
	Q140	151-0938-00	B031590		TRANSISTOR: PNP, SI, TO-220	04713	MJF2955
	Q142	151-0436-00	B010100	B031589	TRANSISTOR: NPN, SI, SEL TO-172	04713	SJE966
ł	Q142	151-0937-00	B031590		TRANSISTOR: NPN, SI, TO-220	04713	MJF3055
l	Q150	151-0373-00	B010100	B031589	TRANSISTOR: PNP, SI, TO-127	04713	SJE925
l	Q150	151-0938-00	B031590		TRANSISTOR: PNP, SI, TO-220	04713	MJF2955
	Q152	151-0436-00	B010100	B031589	TRANSISTOR: NPN, SI, SEL TO-172	04713	SJE966
l	Q152	151-0937-00	B031590		TRANSISTOR: NPN, SI, TO-220	04713	MJF3055

The following changes should be made to the Replaceable Mechanical Parts List of the Instruction Manual.

Replaceable Mechanical Parts (partial)

Fig. & Index No.	Tektronix Part Number	Serial/Ass Effective	•	Qty	Name and Description	Mfr. Code	Mfr. Part No.
1-38	342-0136-00	B010251	B031589	5	INSLTR, WSHR: 0.19 ID X 0.0025 THK, MICA	91500	B52600F013
1–38	342-0902-00	B031590		5	INSLTR, PLATE, TRANSISTOR, Q PAD II, TO-220, ALUM	55285	QII AC-54
1-64	342-0136-00	B010251	B031589	5	INSLTR, WSHR: 0.19 ID X 0.0025 THK, MICA	91500	B52600F013
1–64	342-0902-00	B031590		5	INSLTR, PLATE, TRANSISTOR, Q PAD II, TO-220, ALUM	55285	QII AC-54
2-1	390-0529-00	B010780 (B031367	1	CABINET, POWER SUPPLY: TM515	80009	390-0529-00
2-1	390-0529-01	B031368		1	CABINET, POWER SUPPLY: TM515	0JR05	ORDER BY DESCR

The following item should be deleted from the Replaceable Mechanical Parts List of the Instruction Manual.

Replaceable Mechanical Parts (partial)

Fig. & Index No.	Tektronix Part Number	Serial/AssemblyNo. Effective Dscont	Qty	Name and Description	Mfr. Code	Mfr. Part No.
1–6	166-0031-00	B031367	1	DELETE		

Add the following entry to the Mfr. Code Number to Manufacturer Cross Index:

Mfr. Code	Manufacturer	Address	City, State, Zip
0JR05	Triquest Corp.	3000 Lewis and Clark Hwy	Vancouver, WA 98661-2999
55285	The Berquist Co., Inc.	5300 Edina Industrial Blvd	Minneapolis, MN 55435-3707