MODIFICATION KIT

SILICON RECTIFIER

For the following Tektronix Oscilloscopes:

Type 531 serial numbers 101-20000
Type 533 serial numbers 101- 1190
Type RM33 serial numbers 101- 129
Type 535 serial numbers 101- 20000
Type 543 serial numbers 101- 949
Type RM43 serial numbers 101- 105
Types RM31, RM35, 541, RM41, 545, RM45, all serial numbers

DESCRIPTION

This modification replaces the selenium rectifiers in the above listed instruments with silicon rectifiers which offer more reliability and longer life.

The following selenium rectifiers will be eliminated by this modification:

106-012	SR732	106-014	SR780
106-013	SR740	106-015	SR790
106-014	SR756*	106-019	SR756*

The instructions are divided into sections for the different series instruments and serial number ranges. Additional shunt resistors and wiring instructions are added to meet the wide range of instruments involved and their respective power requirements.

This modification replaces 040-201, 040-239, and 040-240.

* SR756 changed from 106-014 to 106-019 in: Type 531 at serial number 7601 Type 535 at serial number 8628



040-0395-00

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Supersedes: December 1964

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PARTS LIST

Quantity	Description	Part Number
I ea.	Assembly, silicon rectifier bracket, consisting of: 2 ea. Strip, ceramic, $7/16 \times 9$ notches (large), clip-mounted 6 ea. Strip, ceramic, $7/16 \times 4$ notches (large), clip-mounted 1 ea. Strip, ceramic, $7/16 \times 16$ notches (small), clip-mounted 20 ea. Diode, silicon, 750 ma 400 PIV 1 ea. Cable harness 1 ea. Lug, solder, SE-6 1 ea. Nut, Keps, $6-32 \times 5/16$ 5 ea. Nut, hex, $6-32 \times 5/16$, resistor mounting 5 ea. Eyelet 6 ea. Screw, $6-32 \times 5/16$ BHS 5 ea. Screw, $6-32 \times 5/16$ BHS 5 ea. Screw, $6-32 \times 5/16$ BHS 7 ea. Resistor, WW, 15Ω 10 w 1 ea. Resistor, WW, 100Ω 10 w 5% 2 ea. Resistor, WW, 100Ω 10 w 5% 2 ea. Resistor, WW, 100Ω 10 w 5% 2 ea. Spacer, nylon molded, 0.281 1 ea. Bracket, silicon rectifier mounting	124-095 124-120 124-146 124-149 152-066 179-969 210-202 210-457 210-478 210-601 211-507 211-553 308-143 308-153 308-175 361-009 406-475
l ea.	Assembly, resistor, consisting of: 1 ea. Nut, hex, 6-32 x 5/16, resistor mounting 1 ea. Eyelet 1 ea. Screw, 6-32 x 5/16 BHS 1 ea. Screw, 6-32 x 1-1/2 RHS, Phillips 1 ea. Resistor, WW, 3k 10w 5%	210-478 210-601 211-507 211-553 308-020
2 ea. 2 ea. 2 ea. 1 ea. 1 ea. 1 ea. 1 ea.	Nut, Keps, 6-32 x 5/16 Washer, steel, 6L x 3/8 x 0.032 Screw, 6-32 x 3/8 BHS Spool, w/3ft, of'silver-bearing solder Resister, cosp. 68 \Omega 2w 10% Resistor, Ww, 30 \Omega 3w 5% Tag, MODIFIED INSTRUMENT, gummed back	210-457 210-803 214-510 214-210 306-680 308-142 (001-910)
1 ea. 3 ea. 1 ea. 2 ea. 1 ea. 2 ea. 1 ea.	Tubing, #12 black 1-1/2 in. Wire, #22 solid blue 4 in. Wire, #22 solid white-red 4 in. Wire, #22 solid white-violet 4 in. Wire, #22 solid gray-red-red 4 in. Wire, #22 solid gray-blue-brown 4 in.	(162-014) (175-522) (175-522) (175-522) (175-544) (175-544)

INSTRUCTIONS

IMPORTANT: When soldering to the ceramic strips, use the silver-bearing solder supplied with this kit.

A. BEFORE INSTALLING THE ASSEMBLY IN THE INSTRUMENT:

() 1. Solder the three loose wires on the assembly to the two WW resistors that are strapped together. Use the figure on the opposite page that corresponds to the instrument and serial number range in which the kit is to be installed, as indicated below:

REFER TO FIG. 1 FOR INSTRUMENTS:

Type 531 serial numbers 101-7600 Type 535 serial numbers 101-8627

REFER TO FIG. 2 FOR INSTRUMENTS:

Type 531 serial numbers 7601-20000
Type 533 serial numbers 101- 1190
Type RM33 serial numbers 101- 129
Type 543 serial numbers 101- 950
Type RM54 serial numbers 101- 105
Types RM31, 541, RM41, all serial numbers

REFER TO FIG. 3 FOR INSTRUMENTS:

Type 535 serial numbers 8628-20000 Types RM35, 545, RM45, all serial numbers

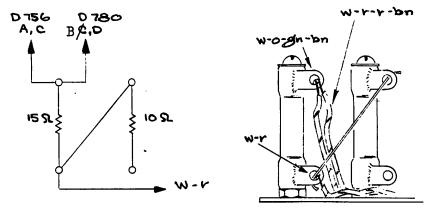


FIG. 1

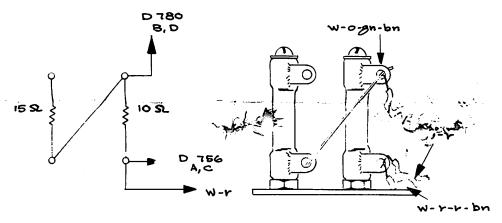


FIG. 2

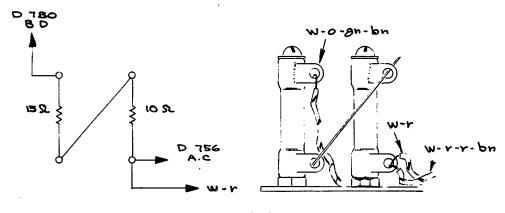


FIG. 3

INSTRUCTIONS (con'd)

B. TO REPLACE THE SELENIUM RECTIFIERS:

NOTE: STEP 1 APPLIES ONLY TO TYPES 531 S/N 101-7600 AND 535 S/N 101-8627

() 1. Remove the bare wire connected from the top terminal of SR780 to the center terminal of SR756. On newer instruments, this is a short black wire connected directly between the two rectifier stacks. On the older instruments (serial numbers around 1000 and below), this wire was dressed around the back of SR756 and was wired into the main power cable.

FOR ALL INSTRUMENTS:

- () 2. Unsolder and remove the selenium rectifiers from the bulkhead (except SR752 in Types 533, RM33, 543, and RM43).
- () 3. Enlarge the SR740 mounting holes with a 5/32 (#23) drill.
- () Mount the silicon rectifier bracket, using the holes just drilled and the mounting hardware from the kit.

NOTE: On some of the older instruments, the mounting holes for SR740 were spaced only 4in. apart. If this is the case, drill new holes 9/32 in. above the top hole, and 9/32 in, below the bottom hole. Use a 5/32 (‡23) drill.

C. TO WIRE THE SILICON ASSEMBLY: FOR TYPES 531 S/N 101-7600 AND 535 S/N 101-8627

() 1. Solder all wires that were removed from the selenium rectifiers to the ceramic strips, as shown in Fig. 4. If any of the wires will not reach, splice them, using the color-coded wires from the kit. Cover the splice with black tubing from the kit. CAUTION: When soldering to the small notch strips, do not overheat or force wires into them.

Section C (con'd)

-) 2. Solder the $30\,\Omega$ 3w resistor (from kit) across the $15\,\Omega$ 10w resistor, as shown in Fig. 4.
- () 3. Solder the $68\,\Omega$ 2w resistor (from kit) across the $100\,\Omega$ $10\,w$ resistor, as shown in Fig. 4.

FOR TYPES 531 S/N 101-6638 AND 535 S/N 101-1059

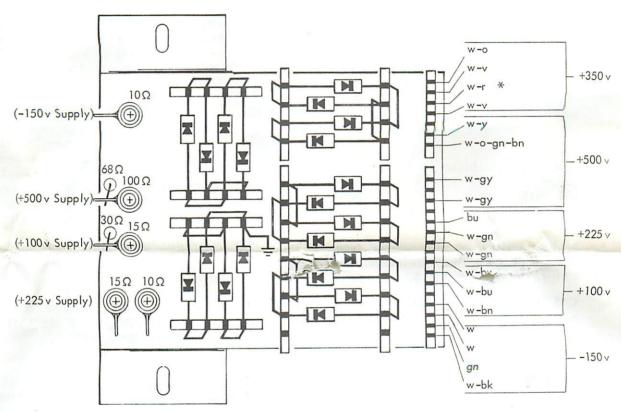
() 4. Locate R762 (531) or R761 (535) on lower side of power chassis near V784. If the value of this resistor is NOT 3k, replace it with the resistor assembly from the kit.

THIS COMPLETES THE INSTALLATION FOR THE ABOVE-LISTED INSTRUMENTS

- () Check wiring for accuracy.
- () Turn the instrument on and check for proper voltages and regulation of the power supply. (If you make any adjustments in the power supply, you will have to check the calibration of the rest of the instrument.)

NOTE FOR TYPE 535 S/N 101-1059: If the -150 v supply fails to regulate on High Line, Low Load -- remove R724 (10k 2w resistor) which is imparallel with R725 (1k 25 w resistor).

- () Moisten back of MODIFIED INSTRUMENT tag (from kit) and place it on the Power Supply schematic.
- Select the Manual insert page which corresponds to your instrument and fasten it in your Manual.



*Two wires in some instruments

Fig. 4

INSTRUCTIONS (con'd)

D. TO WIRE THE SILICON ASSEMBLY:

FOR TYPES 531 S/N 7601-20000, 533 S/N 101-1190, RM33 S/N 101-129, 543 S/N 101-950, RM43 S/N 101-105; RM31, 541, AND RM41 - ALL S/N

- Pull the cable that was soldered to SR780 and SR756 back through the grommet to the right side of the bulkhead.
- () 2. Locate and remove from the cable the white-red or gray-red-red wire that was soldered to SR756.
- () 3. Dress the two white-gray, the whiteyellow or gray-brown-green, and whiteorange-green-brown wires from SR790 under the power cable to the new assembly.
- Pull the white-brown or gray-brownyellow wire back through two loops of the cable lacing in order to obtain enough length to reach the assembly.
- () 5. Solder all wires that were removed from the selenium rectifiers to the ceraminating, as she a in Fig. 5.

CAUTION: When soldering to the small notch strips, do not overheat or force wires into them.

THIS COMPLETES THE INSTALLATION FOR THE ABOVE-LISTED INSTRUMENTS

- () Check wiring for accuracy.
- () Turn the instrument on and check for proper voltages and regulation of the power supply.
 (If you make any adjustments in the power supply, you will have to check the calibration of the rest of the instrument.)
- () Moisten back of MODIFIED INSTRUMENT tag (from kit) and place it on the Power Supply schematic.
- () Select the Manual insert page which corresponds to your instrument and fasten it in your Manual.

E. TO WIRE THE SILICON ASSEMBLY:

FOR TYPES 535 S/N 8628-20000 AND RM35, 545 AND RM45 - ALL S/N

- Pull the cable that was soldered to SR780 and SR756 back through the grommet to the right side of the bulkhead.
- () 2. Locate and remove from the cable the white-red or gray-red-red wire that was connected to SR756.
- () 3. Dress the two white-gray, the whiteyellow or gray-brown-green, and whiteorange-green-brown wires from SR790 under the power cable to the new assembly.
- Pull the white-brown or gray-brownyellow wire back through two loops of the cable lacing in order to obtain enough length to reach the assembly.
- () 5. Solder all wires that were removed from the selenium rectifiers to the ceramic strips, as shown in Fig.6.

CAUTION: When soldering to the small notch strips, do not overheat or force wires into them.

() 6. Solder the $30\,\Omega$ 3w resistor (from kit) across the terminals of the $15\,\Omega$ 10w resistor, as shown in Fig. 6.

THIS COMPLETES THE INSTALLATION FOR THE ABOVE-LISTED INSTRUMENTS

- () Check wiring for accuracy.
- () Turn the instrument on and check for proper voltages and regulation of the power supply. (If you make any adjustments in the power supply, you will have to check the calibration of the rest of the instrument.)
- Moisten back of MODIFIED INSTRUMENT tag (from kit) and place it on the Power Supply schematic.
- () Select the Manual insert page which corresponds to your instrument and fasten it in your Manual.

GG/TL:ls

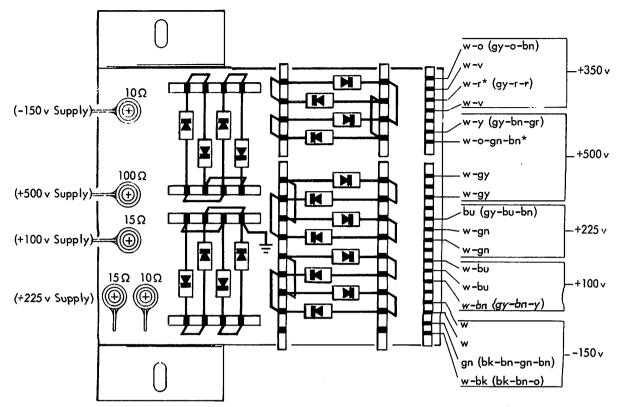


FIG. 5

*two wires in some instruments

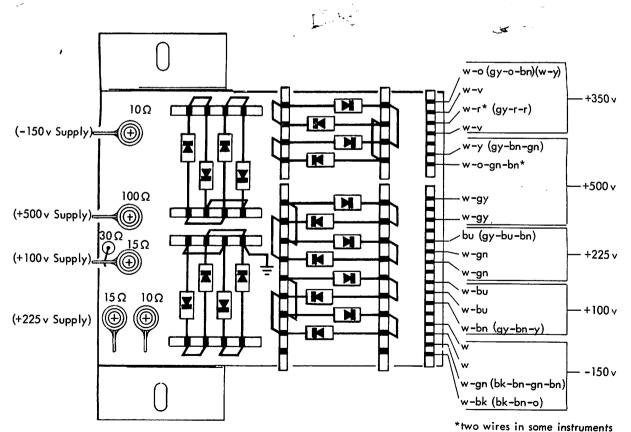


FIG. 6

SILICON RECTIFIER

Types 531 -- s/n 101-7600; 535 -- s/n 101-8627 Installed in Type _____ s/n ____

GENERAL INFORMATION

This modification replaces the selenium rectifiers used in the instruments listed above with silicon rectifiers offering more reliability and longer life.

The information on these pages supplements or supersedes the information in your Manual.

ELECTRICAL PARTS LIST

Values are fixed unless marked variable.

	DIODES			
Ckt. No.	Part Number		Description	
D732A,B,C,D D740A,B,C,D D756A,B,C,D D780A,B,C,D D790A,B,C,D	152-066 152-066 152-066 152-066 152-066	Silicon Silicon Silicon Silicon Silicon	1N3194 (or equivalent) 1N3194 (or equivalent) 1N3194 (or equivalent) 1N3194 (or equivalent) 1N3194 (or equivalent)	400 PIV 400 PIV 400 PIV 400 PIV 400 PIV

RESISTORS

All resistors are WW 5% unless otherwise marked.

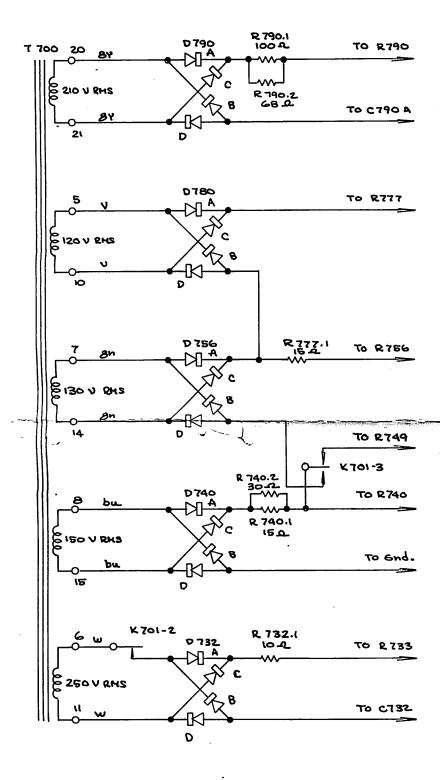
R732.1	308-175	10 Ω	10 w
R740.1	308-143	15 Ω	10 w
R740.2	308-142	30 Ω	3 w
R777.1	308-143	15 Ω	10 w
R790.1	308-153	100 Ω	10 w
R790.2	306-680	68 Ω	2 w

10%

comp

MECHANICAL PARTS LIST

	Part Number
Bracket, silicon rectifier mounting	406-475
Cable harness	179-969
Eyelet	210-601
Lug, solder, SE-6	210-202
Nut, Keps, 6-32 x 5/16	210-457
Nut, hex, 6-32 x 5/16, resistor mounting	210-478
Screw, 6-32 x 5/16 BHS	211-507
Screw, 6-32 x 1-1/2 RHS, Phillips	211-553
Spacer, nylon molded, 0.281	361-009
Strip ceramic, 7/16 x 9 notches (large), clip-mounted	124-095
Strip, ceramic, 7/16 x 4 notches (large), clip-mounted	124-120
Strip, ceramic, 7/16 x 16 notches (small), clip-mounted	124-146
Strip, ceramic, 7/16 x 7 notches (small), clip-mounted	124-149



SILICON RECTIFIER

Types 531 -- s/n 7601-20000; 533 -- s/n 101- 1190; RM33 -- s/n 101- 129; 535 -- s/n 8628-20000; 543 -- s/n 101- 950; RM43 -- s/n 101- 105; RM31, RM35, 541, RM41, 545, RM45- s/n 101- up

Installed in Type ____ s/n ___

GENERAL INFORMATION

This modification replaces the selenium rectifiers used in the instruments listed above with silicon rectifiers offering more reliability and longer life.

The information on these pages suplements or supersedes the information in your Manual.

ELECTRICAL PARTS LIST

Values are fixed unless marked variable.

			DIODES	
Ckt. No.	Part Number		Description	
D732A,B,C,D D740A,B,C,D D756A,B,C,D D780A,B,C,D	152-066 152-066 152-066 152-066	Silicon Silicon Silicon Silicon	1N3194 (or equivalent) 1N3194 (or equivalent) 1N3194 (or equivalent) 1N3194 (or equivalent)	400 PIV 400 PIV 400 PIV 400 PIV
D790A.B.C.D	152-066	Silicon	1N3194 (or equivalent)	400 DIV

RESISTORS

All resistors are WW 5% unless otherwise marked.

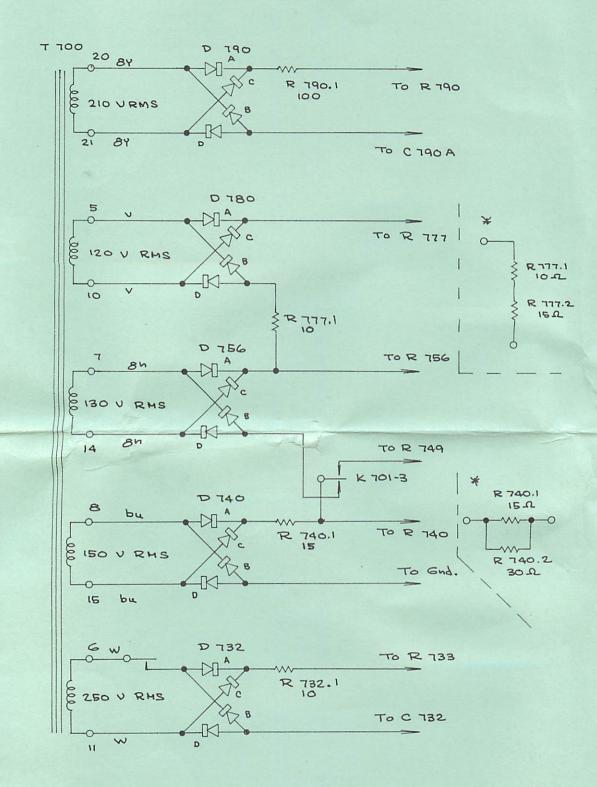
R732.1	308-175	10 Ω	10 w
R740.1	308-143	15 Ω	10 w
*R740.2	308-142	30 Ω	3 w
R777.1	308-143	15 Ω	10 w
*R777.2	308-175	10 Ω	10 w
R790.1	308-153	100 Ω	10 w

^{*} Used only in the following instruments:

Types 535 -- s/n 8628-20000 RM35, 545, RM45 -- s/n 101-up

MECHANICAL PARTS LIST

	Part Number
Bracket, silicon rectifier mounting Cable harness Eyelet Lug, solder, SE-6 Nut, Keps, 6-32 x 5/16 Nut, hex, 6-32 x 5/16, resistor mounting Screw, 6-32 x 5/16 BHS Screw, 6-32 x 1-1/2 RHS, Phillips Spacer, nylon molded, 0.281 Strip, ceramic, 7/16 x 9 notches (large), clip-mounted Strip, ceramic, 7/16 x 4 notches (large), clip-mounted Strip, ceramic, 7/16 x 16 notches (small), clip-mounted	406-475 179-969 210-601 210-202 210-457 210-478 211-507 211-553 361-009 124-095 124-120 124-146
Strip, ceramic, 7/16 x 7 notches (small), clip-mounted	124-149



* Resistor values for the following instruments:

Types 535 -- serial numbers 8628-20000 RM33, 545, RM45 -- all serial numbers