DESCRIPTION OF CHANGE CHK BY DATE REV REF REV OR 4-30-79 Initial Documentation (16 pages) as per OR Leventha1 ECN #2877. 55-0168-00 NUMBE PART H126A 155-0168-00 Tektronix, Inc. THE DRAWING TYPE DESIGNATION AND APPROVED SOURCES OF SUPPLY FOR THIS ITEM ARE LISTED ON THE PURCHASED ITEM SOURCE THIS DRAWING WHEN DISTRIBUTED OUTSIDE TEKTRONIX, INC. IS SUPPLIED FOR IDENTIFICATION: EN-LIST (PISL) FOR THIS PART NUMBER. GINEERING EVALUATION AND/OR INSPECTION PUR-POSES ONLY AND MAY NOT BE USED AS A BASIS FOR MANUFACTURE OR SALES OF PRODUCTS WITH-BUILDE P. O. BOX 500 TEKTRONIX, INC. OUT WRITTEN PERMISSION FROM TEXTRONIX, INC. BEAVERTON, OREGON U.S.A. 97077 IF THIS DRAWING IS FURNISHED UNDER ANY U.S. GOVERNMENT CONTRACT, IT IS FURNISHED GOVERNMENT CONTRACT, IT IS FURNISHED AS LIMITED RIGHTS DATA AND SHALL NOT, WITHOUT THE WRITTEN PERMISSION OF TEKTRONIX, INC., BE EITHER (A) USED, RELEASED OR DISCLOSED INWHOLE OR IN PART OUTSIDE THE GOVERNMENT, (B) USED IN WHOLE OR IN PART BY THE GOVERNMENT FOR MANUFACTURE OR (C) USED BY A PARTY OTHER THAN THE GOVERNMENT, EXCEPT FOR: (I) EMERGENCY REPAIR OR OVERHAUL WORK ONLY, BY OR FOR THE GOVERNMENT WHERE THE ITEM DWN/ **DIMENSIONS ARE IN INCHES / MM** WR **TOLERANCES: UNLESS OTHERWISE SPECIFIED** COMP **ENGR** ANLR CHKR/ COORD (I) EMERGENCY REPAIR OR OVERHAUL WORK ONLY. BY OR FOR THE GOVERNMENT, WHERE THE ITEM OR PROCESS CONCERNED IS NOT OTHERWISE REASONABLY AVAILABLE TO ENABLE TIMELY PERFORMANCE OF THE WORK, PROVIDED THAT THE RELEASE OR DISCLOSURE HEREOF OUTSIDE THE GOVERNMENT SHALL BE MADE SUBJECT TO A PROHIBITION AGAINST FURTHER USE, RELEASE, OR DISCLOSURE: OR (II) RELEASE TO A FOREIGN GOVERNMENT, AS THE INTEREST OF THE UNITED STATES MAY REQUIRE. ONLY FOR INFORMATION OR EVALUATION WITHIN SUCH GOVERNMENT OR FOR EMERGENCY REPAIR OR OVERHAUL WORK BY OR FOR SUCH GOVERNMENT UNDER THE CONDITIONS OF (I) ABOVE. THIS LEGEND SHALL BE INCLUDED ON ANY REPRODUCTION HEREOF. FIRST USED ON SCALE INSTR DSGN MATERIAL FINISH TITLE VERTICAL OUTPUT AMPLIFIER RFV CODE IDENT NO PART NUMBER SIZE of 16 OR. sн 1 80009 155-0168-00 Д

1.0 DESCRIPTION

The H126A is a Monolithic Integrated Circuit/Transistor Hybrid. It was designed specifically as a Vertical/Deflection Plate Driver in the 475A Portable Oscilloscope. The Bandwidth required by this instrument is DC to 250 MHz.

1.1 Features

250 MHz Flat Band Instrument Bandwidth.

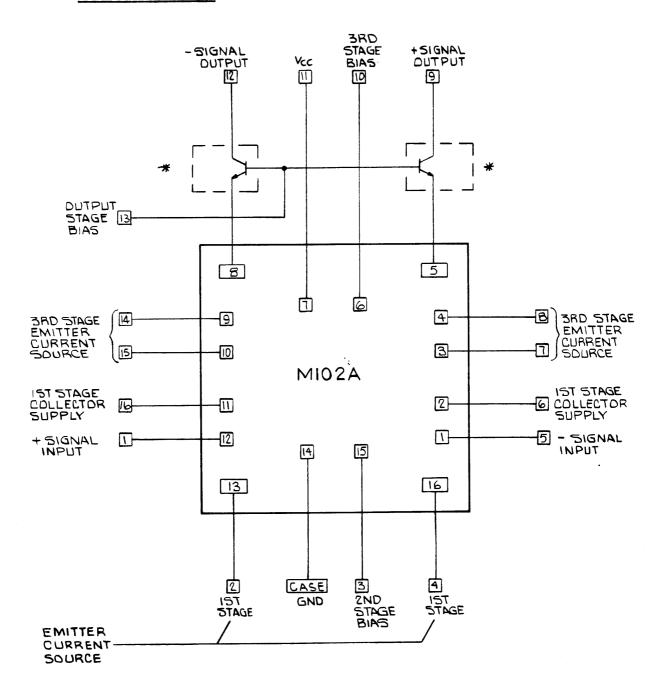
Discrete Transistor Outputs.

Cascode " f_T " Doubler Circuit.

2.0 ABSOLUTE MAXIMUM RATINGS

3
ts
ts
+125 ⁰ C
+70°C
1

3.0 SCHEMATIC DIAGRAM



* 153 - 0637 - 00 SELECTABLE TRANSISTORS

See ICM-0-194 - Table 1 for options available. See "Applications Information" section of this spec for general description.

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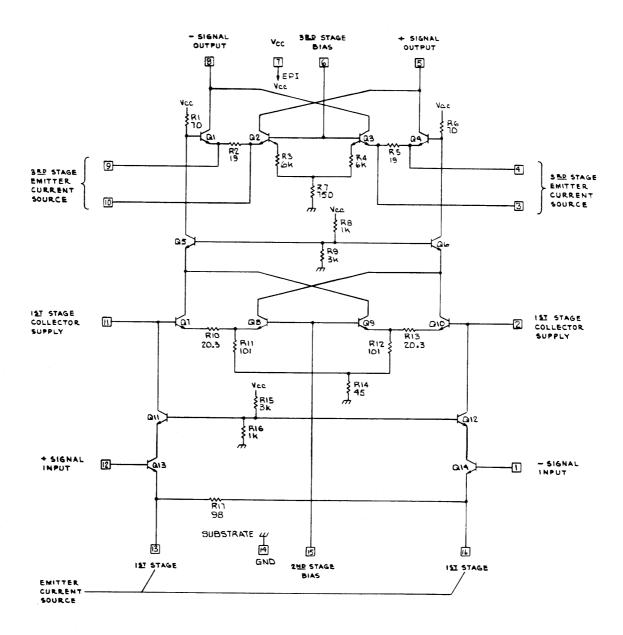
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SCHEMATIC DIAGRAM (continued) * 3.0

M102A



*Refer to component specification 203-0102-XX for details. Refer to "Applications Information" section for general description.

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3.1 Layout Drawing

Refer to Bonding Diagram ICM-39-359.

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4.0 PARAMETRIC DEFINITIONS

4.1 Gain

Total DC current Gain of circuit: $\frac{I_{Pin 12} + I_{Pin 9}}{I_{Pin 1} + I_{Pin 5}}$

DC current out over DC current in.

4.2 Compression

Gain compression or linearity expressed as maximum percentage of total amplitude.

4.3 Balance

Output offset voltage with inputs grounded.

4.4 Risetime

10% to 90% of leading edge trace measured at the output in response to an input step function.

4.5 <u>Aberrations</u>

Front corner deviations of amplitude from steady state reference usually above 90% point of leading edge (i.e. deviations from an ideal flat step square wave at the output in response to an ideal step input forcing function. Time frame is in the 20 ns range).

4.6 <u>Position Effect</u>

Percentage change in front corner aberration amplitude from trace mid-screen CRT position to maximum top or bottom screen deflection. Related to gain linearity/compression.

4.7 Thermals

Front corner deviations similar to "aberrations" above but in a $10~\mu s$ to 1 ms time frame. Called "thermals" because the effect has been shown to be related to thermal time constants. This effect and its compensation with external resistors is directly affected by the accuracy at the final stage 19 ohm emitter resistors.

4.8 Beam Find Effect

At present no adequate spec has been formulated to specify this behavior which can be affected by device parameters. However, the beam find circuit used in the 7704A is recommended as being nearly independant of device parameters and free of troublesome behavior. The "beam find effect" evidences itself as a small offset in the vertical position which is erratic in magnitude, direction, and occurance after the beam is positioned in the beam find mode and released.

5.0 PARAMETRIC SUMMARY

NO.	PARAMETER	MIN.	MAX.	UNITS	
1 .	Gain	14.0	20.1		
2	Balance	-23.0	+23	mV	
3	Compression	-5.0	5	%	
4	Risetime		0.87	ns	
5	Aberrations	-3.0	3	%	
6	Position Effect	-8.0	8	%	
7	Thermals	-3.0	3	%	
8	Beam Find Effect	See Par	ametric De	finitions S	ection

NOTE: Refer to Test Fixture Schematic on next page and TSM-15-2168.

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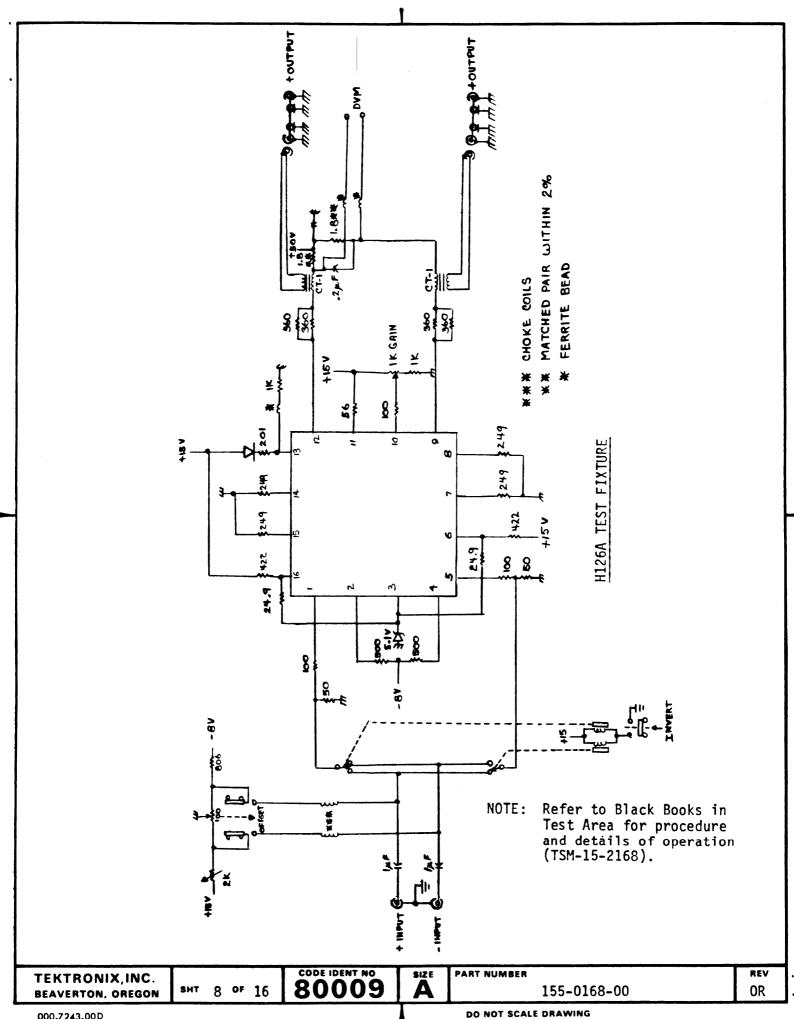
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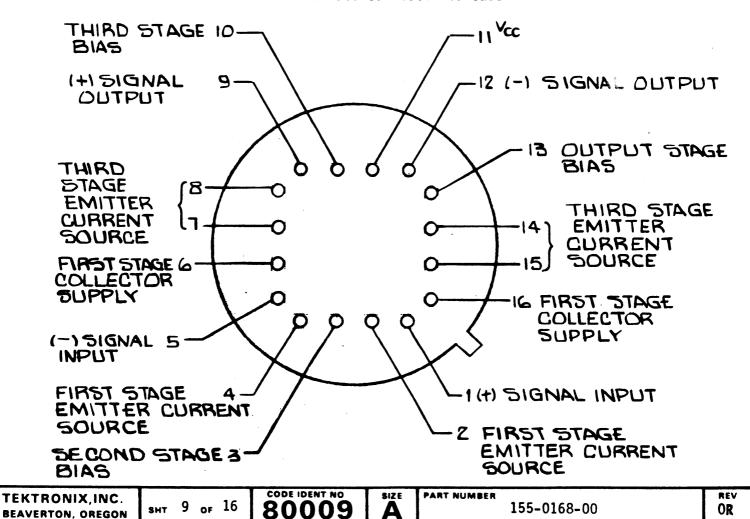
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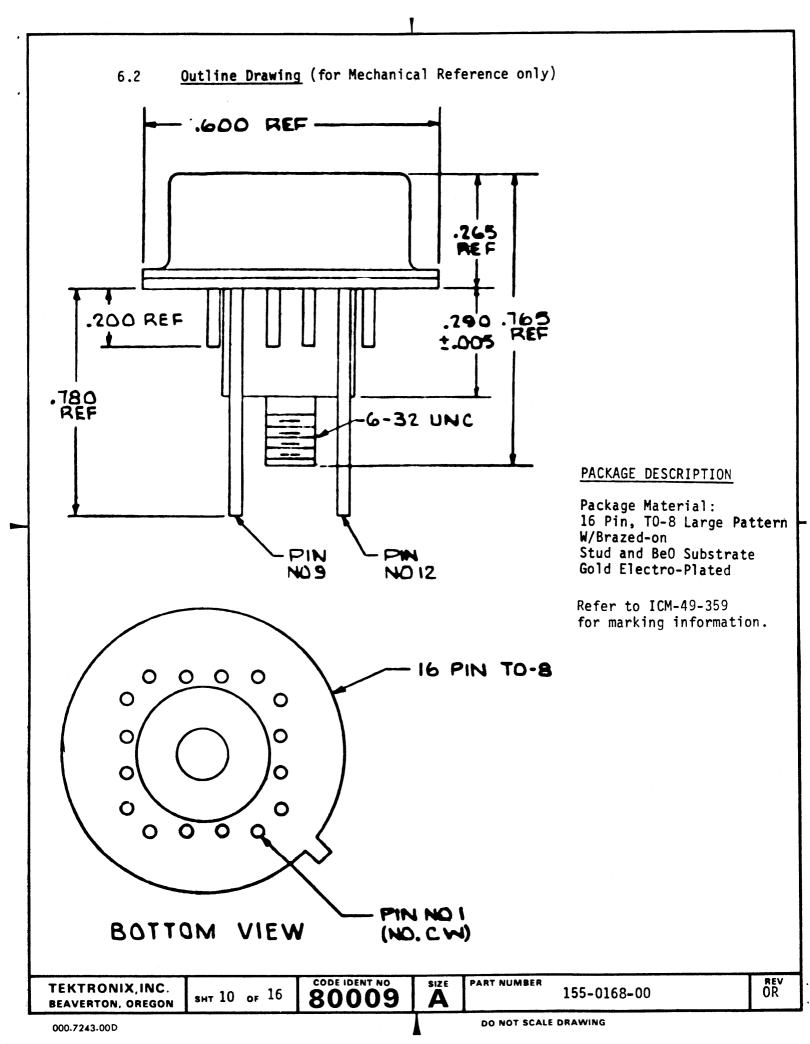
6.0 PACKAGING

6.1 <u>Terminal Identification</u>

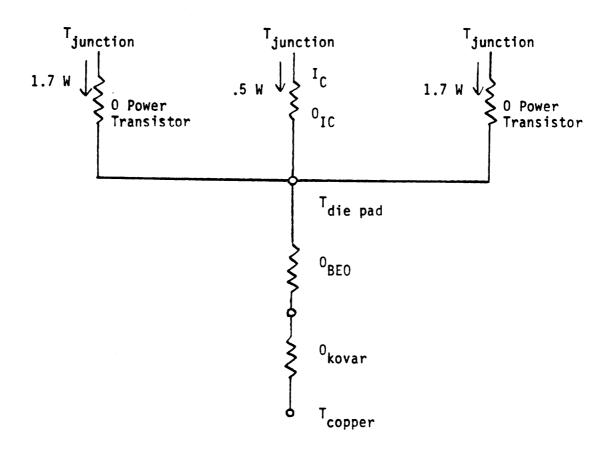
<u>Pin</u>	Function
1	Input
2	Bias
3	Bias
4	Bias
5	Input
6	Bias
7	Bias
8	Bias
9	Output
10	Bias
11	Bias
12	Output
13	Bias
14	Bias
15	Bias
16	Bias

Substrate connected to case





6.3 Thermal Characteristics



 $0_{\text{power transistor}}$ = from 30° C/W to 50° C/W depending on device and die bond (measured).

$$0_{BEO} = 2^{\circ}C/W \text{ (calculated)}$$

$$0_{kovar} = 1.8^{\circ} \text{C/W (calculated)}$$

$$T_j - T_{cu} = \begin{cases} 30 * 1.7 W + (3.8 * 3.9 W) \\ 50 * 1.7 W \end{cases}$$

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7.0 RELIABILITY STATEMENT

Reliability Goal

 λ , Failure Rate $\leq 1\%/1$ K hours at 158° C Ij. ሕ, Failure Rate $\leq 0.002\%/1$ K hours at 75°C Tj. MTTF > 100K hours at 158°C Tj. Expected instrument life, 10,000 hours.

8.0 APPLICATIONS INFORMATION

This die is a high frequency monolithic 3 stage integrated current gain amplifier circuit. The circuit is differential input-differential output in a cascode arrangement known as the "f," multiplier circuit". It is designed to be driven from a balanced 50 ŏhm source. The die is fabricated from the SHF-II or "Super-Hi Two" process with nichrome resistors on the topside. Die from this process are targeted from data at manual probe thru a computer predictive program for this and similar hybrids. f_t on this chip is about 600 MHz.

8.1 Output Amplifier Die

Four sources of output transistor die are qualified for this product. Two are the Tektronix D156 and D58 fabricated with the SHF-II process. Another source is the Motorola 2N3866 in chip form. The fourth is the CTC E1-28 . When the specifications on these devices are met a single chip is used as an output driver on each side of the differential output. However, since assuring an adequate supply of output die has been difficult ICM has resorted to the practice of using two die per side bonded in parallel. Since one die is adequate to carry the power load, matching is not a problem with a 30% to 70%match being quite adequate. Breakdowns on these devices are 55 volts ${\rm BV_{CBO}},~{\rm f_{t}}$'s are 500 MHz, and Betas are supposed to hold up out to 200 mA fairly well.

8.3 Substrate

The substrate is BeO with a layer of tungsten and then a layer of alass-frit gold in the die bonding areas. These metal layers are brazed on.

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8.4 Package

As can be seen from Section 6.2 this copper heat studed, BeO substrate in a TO-8 can is designed for maximum heat transfer capabilities. The power dissipation rating of about 5 watts over the instrument ambient conditions required such careful thermal design. Production parts are sample burned-in, or 100% power burned-in if necessary, in order to meet reliability goals. The stud and substrate are brazed together with the header.

8.5 Characterization

Contact Technical Product Management in ICM for further information on this part. As these and other characterization activities are completed they will be thoroughly documented. In the interim the responsible product engineer will be your best source of information on this hybrid.

8.6 <u>Typical Applications</u>

See following pages.

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OR

9.0	REFERENCE LIST	
	153-XXXX-XX	Selectable Transistors
	155-0082-00	Similar Vertical Output Amplifier
	203-0102-XX	Monolithic Vertical Amplifier
	204-0707-00	D156 Transistor Die
	ICM-0-194	Selection Table for Output
	ICM-39-359	Bonding Diagram
	ICM-49-359	Marking Diagram
	ICM-105-0168	Top Assembly Drawing

TSM-15-2168 Final Test Procedure

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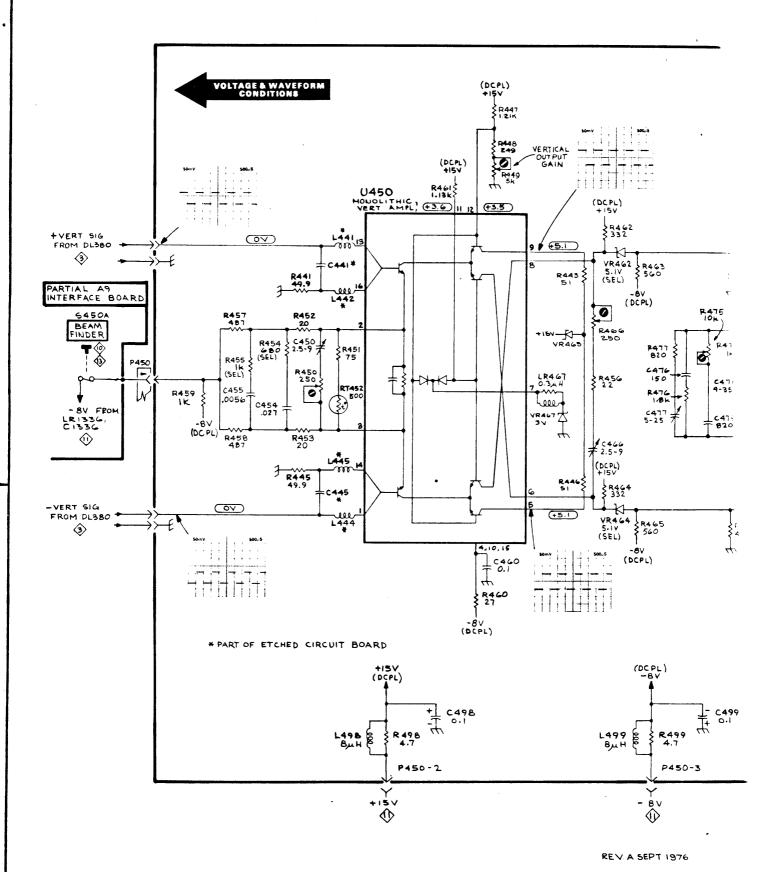
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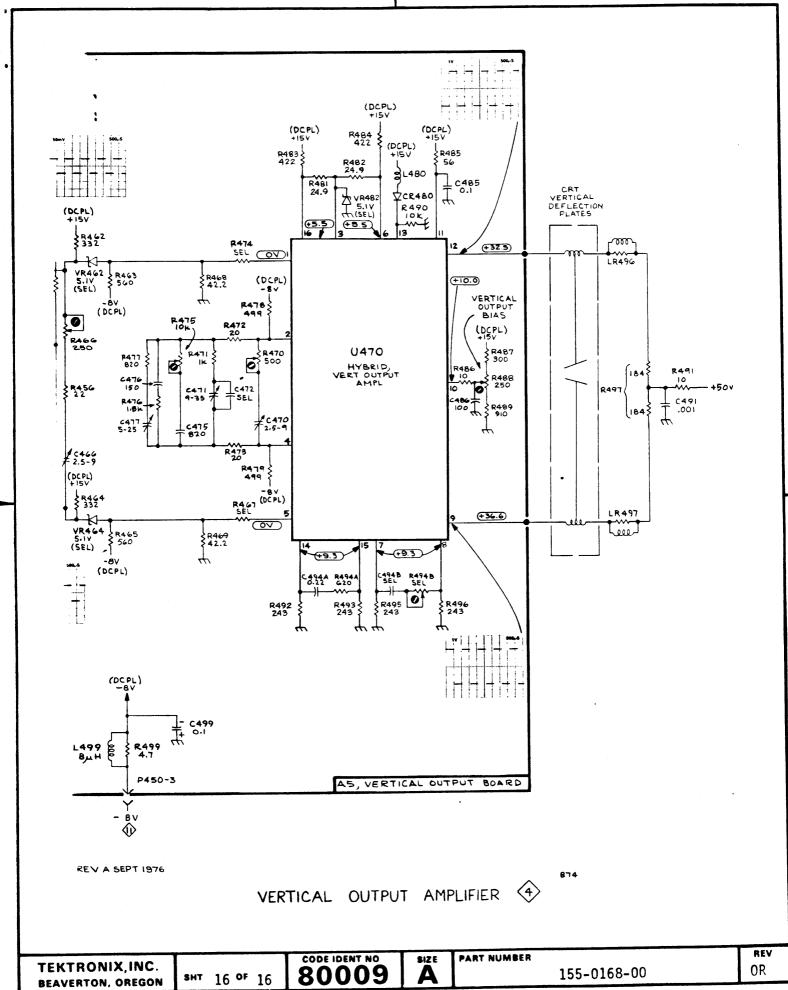
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DO NOT SCALE DRAWING