

## Wizards Workshop



TEKTRONIX INTERNAL USE ONLY
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## PERSONNEL CHANGES

Ron Morris has announced that the IDD Field Service Supervisor position in Santa Clara has been accepted by Frank Spina. Frank comes to his new position as a transfer from the in-house service operation. His previous position was Service Center Supervisor in Santa Clara.

Frank's area of responsibility will be IDD Service for the city of San Francisco and the Southern Bay Area.

We all join Ron in welcoming Frank to his new position and wish him continued success.

Please join the Albuquerque Service Center in congratulating Dick Dodrill on his promotion to Electronic Technician III. Dick started with TEK as an ET I in 1976.

Congratulations Dick!

Please join Rockville in congratulating the following people on their recent promotions:

Dwight Ball, ET-I
Bobby Edwards, ET-II
Rick Gigliotti, ET-II
Jerry Harrington, ET-II

Congratulations One and All!

Jim Mauck, ET-II
Jeremy Parsons, ET-II
Tom Zullinger, ET-II

Also, please join Irvine T\&M Service in welcoming three new hires to Tek.
Chris Winfrey is a new Jr. Electronic Technician. She is in her second year of technical studies and plans on pursuing an engineering career.

Kevin Ruhl is a new Electronic Technician I. Kevin will be graduating from Long Beach State in June with a BS Degree in Industrial Technology. He has prior electronics experience with Cal Comp.

Ken Worley is a new Electronic Technician II. He comes to Tek with seven years experience in repair and calibration of all technical equipment at Harvey Mudd College. Prior to that Ken spent 20 years in the U.S. Air Force. Welcome and we all wish you much success in your career with Tektronix!

## ANNOUNCEMENT OF CAL IBRATION FIXTURES CATALOG

Tektronix 1980 edition of the Calibration Fixtures Catalog is off the press. This $8 \frac{1}{2} \times 111$, 3 hole punched, 24 page publication describes the calibration fixtures not found in the Tektronix Instruments Catalog. Part numbers and descriptions of each item are contained in the catalog and photographs of many fixtures and alignment tools are included. For your copy of this publication please write to Beaverton, attention Jerry Hogan, at 76-260. Ask for the 1980 Calibration Fixtures Catalog, AX 4400.

Submitted by--
Tom Jones
Inserted by--
Editor

## P/N 285-0938-00: DEFECTIVE DATE CODES

Manufacturing Engineering Component Support has discovered that "Capco Brand" capacitors, P/N 285-0938-00, with Date Codes 7935 through 7951 inclusive have not had oil impregnation. Please purge all "Capco Brand" capacitors, with the noted date codes, from all stock areas and kits. Reorder as necessary.
--Rich Andrusco 94-816, Ext. 1582

OPTO COUPLER/ISOLATORS - DEFECTIVE DATE CODES
Date Codes 7952 through 8013 of the below listed subject part numbers have a high percentage of defective parts (Motorola Brand):

Part Numbers

$$
\begin{array}{ll}
156-0399-00 & 156-0907-00 \\
156-0885-00 & 156-0885-01
\end{array}
$$

Please purge all Date Codes listed for the above part numbers from all stock areas and reorder as necessary.
--Rich Andrusco
94-816, Ext. 1582

## TROUBLESHOOTING YOUR OSCILLOSCOPE - REVISION

This article is a revision to TROUBLESHOOTING YOUR OSCILLOSCOPE (Article 4 High Voltage Supplies) concerning a double peaking CRT in the CRT conditions section is in order:

Normal relationship between gas and double peaking in a CRT is difficult to judge because almost all double peaking is a transient low temperature symptom during cathode warm-up. Many cathode designs take 15 to 20 minutes to reach temperature equilibrium. During this time interval, double peaking will be the visual indication; however, double peaking is not necessarily a sign of early failure to the CRT. In fact, double peaking before warm-up completion indicates, for that particular CRT, the normal operating temperature is on the low side of normal temperature distributions and almost always indicates that a cathode will have better than normal life expectancy. It is possible for gassy CRT's to double peak but double peaking doesn't necessarily mean a gassy CRT.

Glass helix type CRT's can exhibit static charge, however, as most glass CRT's are obsolete, this phenomenon is more likely to be noticed on older instruments. Rod charge and static charge are increasingly rare as we build and design newer CRT's using better methods and materials.

How should a technician determine whether or not to reject a CRT for double peaking? Use these suggested guidelines:

1. Allow 15 to 20 minutes warm-up time.
2. Be certain CRT filament voltage is correct. Typically $6.3 \mathrm{~V} \pm 3 \%$.
3. Do not reject for double peaking if the concern is premature cathode failure.

If you are interested in a complete package with all eight articles, please contact Maintenance Training ext. 7212 or MS 74-740.

SERVICE RECORD REPORTING - MODULE EXCHANGE COPY
The Module Repair Center uses information on the service record in the module repair process. The Module Exchange Information Copy accompanying exchanged modules is used for this purpose.

Modules are repaired on an individual basis and are treated as individual jobs. Consequently, if three modules are exchanged and returned to the Module Repair Center, each module might be assigned to a different technician for repair.

In order to ensure each of the modules received have the service record information required for repair, copies are made of the Module Exchange Information Copy and attached to the individual modules.

A good, readable Module Exchange Information Copy is essential to ensure further "xeroxed" copies are readable.

Please use a ball point pen and press hard when making hand-written entries onto the service record.
--Bill Duerden
53-027, Ext. 8938 Merlo
$\qquad$
$\qquad$

## LABORATORY INSTRUMENT DIVISION

TM500

## AM502 DIFFICULTY MEETING 1 MHZ BANDPASS

Manufacturing has experienced bandpass problems when using specific date codes of Teledyne parts for Q162A,B. (P/N 151-1029-00). If Teledyne parts with Date Codes 79-10 through 79-32 are used, your instrument will not meet 1 MHz Bandpass.
--Submitted by Dwain Gross
--Inserted by
Rich Andrusco
94-816, Ext. 1582

DC505A ERRONEOUS COUNTING AT 10 Hz
If you are experiencing erroneous counting at 10 Hz with a low input signal ( $\sim 150 \mathrm{mv}$ P-P) you should try using a Signetics Brand I.C. for U-780, PN 156-0128-00. Dressing of cables to the display board may also help.
--Rich Andrusco
94-816, Ext. 1582

DC505A Manual Error
Reference: P/N 070-1984-01, Performance Check
On page $2-12$, Step $11-\mathrm{d}$, the expected readings on the display are incorrect. Instead of between .008 to $.112(\mathrm{kHz})$ you should look for between .008 to $.012(\mathrm{kHz})$.

Manual Maintenance has been notified and a manual correction has been submitted.
--Rich Andrusco 94-816, Ext. 1582

SC503 MAINTENANCE NOTES
Intermittent Triggering (After Warm-up)
Suspect a cold solder joint on A50 R2015, "DC Balance" adjustment, on Trigger Switch Board. Resoldering will usually cure.

Unable to Meet Pre-shoot Spec. of $<2 \%$
Suspect A60 C1021 (CH.1) or A61 C1021 (CH.2)
Capacitor may need selecting because of variations in tolerance of part being used. A mod is under evaluation to change the part used to a part with tighter specifications.
--Rich Andrusco
94-816, Ext. 1582

## 5000, FLEXIBLE EXTENDER

Tektronix offers a flexible extender to facilitate testing and adjustment of 5000 series plug-ins on the bench. This extender is useful for troubleshooting plug-ins. TM500 has a similar extender, but it is totally incompatible with the 5000 series, and will short out the +5 volt supply and other connections. The part number for the 5000 series Flexible Extender is 067-0645-03 and can be used on all 5100 and 5400 series.
--John Eaton
58/511, Ext. 6902

5400 SERIES READOUT
Reference: 5440 Service Manual P/N 070-2139-01
7. Readout System

5441 Service Manual P/N 070-2140-00
(3) Readout System

5444 Service Manual P/N 070-2141-00
(3) Readout System

Mod Change \#M38269
To increase reliability the transistor socket, P/N 136-0220-00, for Q1052 is being removed, and the transistor being soldered directly into the board. To perform the readout calibration, Q1040 is now being removed to set CRT readout to all "zeros." Q1040 is the metal cased, dual transistor, located above Q1052 on the readout board.
--John Eaton
58/511, Ext. 6902

Reference: 7603/R7603 Service Manual P/N 070-1429-00
Section 3, Calibration
The Tektronix Calibration Fixtures part numbers 067-0587-00 and 067-0587-01 are no longer available. They have been replaced by P/N 067-0587-02. To make the calibration procedure conform to the new calibration fixture, the following changes should be made to the $7603 / R 7603$ Service Manual.

Step 11. Adjust Bias Adjustment
Part C. Set the calibration fixture rep rate switch to 100 kHz .

Step 14B Adjust Thermal Compensation
Part A. Set the calibration fixture rep rate switch to 10 kHz .

Part B. Set the time-base unit sweep rate for $20 \mu \mathrm{~s} / \mathrm{div}$
Part E. Set the calibration fixture rep rate switch to 100 kHz , and set the time-base unit sweep rate for $2 \mu \mathrm{~s} / \mathrm{div}$.

Part G. Set the calibration fixture rep rate switch to 1 mHz , and set the time-base unit sweep rate for lus/div.

Step 15. Adjust Vertical High-Frequency Compensation
Part A. Set the calibration fixture rep rate switch to 1 mHz .

The above procedure changes can only be used with the 067-0587-01 and 067-0587-02 calibration fixtures.
--John Eaton
58/511, Ext. 6902

7904, H.F. ABERRATION SPECIFICATION CORRECTION
Reference: 7904 Instruction Manual P/N 070-2390-00 Section D Performance Check and Adjustment B260000 \& Up WIZARD'S WORKSHOP Issue 10-6

The aberration specification in the newer manuals, B260000 and up, are incomplete, and were stated wrong in WIZARD'S WORKSHOP Issue 10-6. From the step to 50 nanoseconds, the specification should read $5 \%$ or less, not $2 \%$ as stated.

## TELEVISION PRODUCTS

## 520A, CALIBRATION PROCEDURE CHANGE

Reference: 520A Manual P/N 070-1709-00
Step 14, Page 2-11 of 520A calibration procedure calls for Q570 and Q571 to be removed from their respective sockets. Q570 and Q571 are no longer being put in sockets but soldered in. To adjust the Luminance Calibrator without removing Q570 and Q571 use the following procedure:

INSTALL: 7A13, 7B53A* into mainframe
SET: 7A13--Both inputs to DC coupling, sensitivity to 5 millivolts.
7B53A--To 0.1 milliseconds
520A--Depress A CAL, Full field, A $\emptyset$, and Y Pushbuttons. PG506--Standard Amplitude, 1 Volt.
CONNECT: $\quad \mathrm{X1}$ Probe from 7A13 Channel A input to TP583 in the 520A. Connect 1 volt square wave from PG506 to $B$ input of 7A13.
ADJUST: R583, Luminance Cal to null the display on scope.
*Or equivalent.

This procedure will work for units with sockets as well. A manual correction has been implemented. Thanks to Bob Anderson, Santa Clara Service Center, for bringing this to our attention.
--Steve Schmelzer
58/511, Ext. 6507

## 520A/R520A, PART NUMBER CHANGE FOR PUSH BUTTON KNOBS

Reference: 520A Manual P/N 070-1709-00 Modification M39283

Four push button knobs on the 520A/R520A have red lettering on them. These knobs are being received with various shades of red causing a quality problem. It has been decided that the red lettering is unnecessary. New part numbers are as follows:

| OLD NOMENCLATURE | OLD NUMBER | NEW NOMENCLATURE | NEW NUMBER |
| :---: | :---: | :---: | :---: |
| VECTOR/SET VIRS to ID | 366-1448-00 | VECTOR | 366-0480-00 |
| Y/VIDEO LEVEL | 366-1449-00 | Y | 366-0474-00 |
| I/CHROMA GAIN | 366-1450-00 | I | 366-0476-00 |
| Q/BURST $\emptyset$ | 366-1451-00 | Q | 366-0463-00 |

These parts are also used in 520/R520 instruments.
--Steve Schmelzer
58/511, Ext. 6507

528, SYNC SWITCH AND DC RESTORER SWITCH CHANGED TO CORRECT INTERMITTENT MALFUNCTION

Sync switch, SW85 (260-0816-00), and DC Restorer switch, SW120 (260-0816-00), have been changed to part number 260-1833-00. Use this number when replacing SW85 or SW120. This switch is a direct replacement.
--Steve Schmelzer
58/511, Ext. 6507

## 529/RM529, UPDATE FOR CRT REPLACEMENT KIT

The 050-0365-10 parts replacement kit has been updated. It contains parts and instructions to modify older 529 monitors to accept the 154-0514-10 CRT.

Effective Serial Numbers: 529 100-2929
RM529 100-6109
Serial numbers above those listed or if this kit is already installed, may use the 154-0514-10 as a direct replacement.
--Steve Schmelzer
58/511, Ext. 6507

1480 SERIES, CORRECTION FOR INCOMPLETE D.C. RESTORER TURN-OFF
Reference: 1480 Series Manual P/N 070-2338-00
Modification 39711
In the 1480C/1480R series waveform monitors, when the D.C. Restorer off button is pushed the restorer circuitry is not completely disabled. To check for this malfunction a slow ramp (period greater than 5 seconds) from an FG501 or equivalent is used. Set the controls to: Channel A or $A-B, D C$ coupling, $D C$ restorer off, and the field sweep. Center the trace on screen. Apply the ramp signal to channel $A$ and adjust for a signal that will move the trace up and down approximately full screen. If the unit has the problem the trace will move up close to mid-screen, stop momentarily, and then jump up to correct level and continue moving to top screen.

To correct this malfunction:

1. Change R1557 from 4.7 K to $3.3 \mathrm{~K}(315-0332-00)$
2. Change R1584 from 4.7 K to $1.6 \mathrm{~K}(315-0162-00)$
3. Add R1558, 4.3K (315-0432-00) between the junction of R1557 - R1555 and the junction of R1584 - R1487.
4. Change R1477 from 1 K to 390 ohms (315-0391-00) When changing R1477, leave the end of R1477 that was connected to R1577 lifted.
5. Lift the collector lead of Q1483 out of the socket and solder it to the lifted end of R1477.
6. Change R1577 from 3.3 K to 2.4 K (315-0242-00).
7. Add R1476, 510 ohms (315-0511-00) from the junction of R1577 - C1461 - Q1465 to the junction of R1477 Q1483 that was soldered in Step 5.

See the following drawing and schematic for location of changes.


DC RESTORATION AND GAIN CONTROL
SCHEMATIC 3
(continued on the following page)


VERTICAL AMPLIFIER BOARD
--Steve Schmelzer
58/511, Ext. 6507

## ACCESSORIES

## C-51 CAMERA

The C-51 camera focuses at or near the end of adjustment, To allow focusing at the center of adjustment, add *4 flat washers, P/N 210-0802-00, between the photo shutter and camera chassis. The washers move the shutter forward, increasing the adjustment range.

| Quantity | Part Number |  |
| :--- | :--- | :--- |
| 2 Each | Description |  |
| 210-0802-00 | Washer, Flat, STL <br> (.15ID X .032THK, .3120D) |  |

FIG. 2 CHASSIS, C-51 SERIES
PARTIAL VIEW

--Dave McKinney
58/511, Ext. 7072

## P6108 PROBE

## Reference: Data Sheet P/N 062-1853-00

The P6108 probe is a miniature, 10X, passive probe for use with DC to 100 MHZ oscilloscopes. During the time frame of Week 30, 1979 until Week 12, 1980, approximately 1,000, 2 meter P 6108 probes were shipped with a special hybrid circuit in the probe tip.

The difference between a standard P6108 and the hybrid version is on the probe head assembly. *The ground lead for the probe, snaps into a yellow section on the probe head. There are letters on the top side of this yellow section. The standard version P6108 has white letters and the hybrid version has black. This is the only nonevasive visible difference. When a Service Center replaces a defective probe head assembly P/N 206-0225-00, PLEASE SEND ALL HYBRID VERSIONS TO ME FOR FURTHER EVALUATION.
*See the following picture for location of parts.


P6108 Probe

## 4024/25/27 OPTION 2 AND 11: BAD LOT DATES ON OPTO ISOLATORS

Opto Isolators P/N 156-0907-00 and P/N 156-0399-00 with lot dates 7953 through 8013 have been found to be defective. These parts are used in the Current Loop Interface (Option 2) for the $4024 / 25 / 27$ and the Polling Interface (Option 11).

Symptoms of these bad lot dates are:

1) Communication to a host computer has stopped (4024/25/27 is configured with a Current Loop Interface).
2) When the $4024 / 25 / 27$ is configured with a Polling Controller Interface (Option 11)(Option 11 also includes Option 2) the message "CRC CHECK OK" will not appear on the display. In this case the bad lot dates may either be found on the Current Loop Interface Board (670-5257-0X) or the Polling Controller Interface Board (670-5377-0X).

Please return defective parts to Beaverton at delivery station 70/899. Mark parts "return to vendor, reference MQR \#H-129.

--Marty DeVall<br>63/503, ext. 3927

## 4027 BATTERY CIRCUIT MOD ON PROCESSOR BOARD AND OPTION 11 PROCESSOR BOARD

Reference: 4027 Service Manual Vol. 1 070-2832-00
Mod \#40083
4027 Processor Board 670-5720-00
Option 11 Polling Controller Processor Board 670-5376-03
The 4027 and (or) the Polling Controller Interface Option 11 may lock up upon power up when the battery for the C-MOS Rnin is not fully charged. A locked up condition will produce a horizontal line at the top of the display area and a row of cursors down the left side if the battery connected to the 4027 Processor Board is discharged. If Option 11 is installed the message "CRC CHECK OK" will not be displayed if the battery connected to the Polling Controller Processor Board is discharged.

The discharged battery will cause the 5 V supply to the C-MOS RAM to drop below 4 volts on power up during the 30 msec delay it takes the +12 V supply to come up after the 5 V supply. The lowered Vcc voltage to the C-MOS RAM will cause the terminal to lock up. The battery circuit Mod will clamp the Vcc pin ( +5 V 1 ) for the C-MOS RAM so it will not drop below 4.4V during power up.
(continued on the following page)

## 4027 BATTERY CIRCUIT MOD ON PROCESSOR BOARD AND OPTION 11 PROCESSOR BOARD (CONTINUED)

Processor Board Mod:

1. Connect the cathode side of diode 152-0141-02 to the pad which connects R88, R90, R92, C93, C94, R95 and CR96 together.
2. Connect the anode side of diode 152-0141-02 to the cathode side of CR86. The side closest to the edge of the circuit board.


4025/27 Processor Board Battery Circuit
Polling Controller Processor Board Mod:

1. Connect the anode side of diode 152-0141-02 to the anode of CR185.
2. Connect the cathode side of diode 152-0141-02 to the top of R186. Face edge connector towards the left and components facing up.


Option 11 Battery Circuit
(continued on the following page) -17-

TEKTRONIX INTERNAL USE ONLY
Manufacturing is installing this Mod in the 4025 also because both Processor Boards 670-5055-XX and 670-5376-XX are used in both the 4025 and 4027 instruments. Because the 4027's power supply comes up differently than the 4025 at power up, the problem only exists in the 4027's. Field Service should only install this Mod in 4027 instruments. Factory Service should install the Mod in all Polling Controller Processor Boards and all 4027 Processor Boards.

There are a few REV B level (Figure 1) keyboards installed in the 4051/52/54 Graphic Systems, which are incorrect. They should be REV C (Figure 2) keyboards. The problem that occurs is if two keys are pressed at once a string of characters will write across the screen with the REV B level keyboards. If this happens check the level of the keyboard. The location of this label is on the upper right hand corner of the keyboard under the label CHERRY.

The mod \#31903 uses the NAND gate of U6B. The mod is as follows. Refer to Figure 1 and Figure 2.

1. Cut the run on top of the REV B keyboard that comes off of pin 18 and 19 of U1. (Figure 1)
2. Strap pin 18 and 19 of U1 to pin 6 of U6. (Figure 2)
3. Strap pins 4, 5 and 8 of U6 together. (Figure 2)


A herringbone pattern has sometimes been noted on copies produced by the 4632 Option 6 instrument. This effect is especially evident with a five to ten megahertz resolution signal such as that available from the 067-0690-00 and -01 test fixtures. The cause for the pattern is an oscillation of about 750 megahertz in the vicinity of Q161. The oscillation may diminish or disappear when an oscilloscope lead is connected to either end of R152.

To correct this, Mod \#39499 calls for two toriodal ferrite beads to surround the leads of R152 and suppress high frequencies. These beads, L151 and L152, are part number 276-0507-00. A partial schematic illustrating their location is given below.


Addition of the two beads changes the part number of the Option 6 video interface assembly from 672-0565-00 to 672-0565-01.

There is no need to modify existing Option 6 assemblies unless the effects of a high frequency oscillation appear evident after replacement of Q161.
--George Kusiowski
63/503, ext. 3928

To assist the cooling of CR160, a bracket has been added as shown in the figure below. A mounting hole has also been added to the mainboard bracket.


Part number changes accompanying this modification are as follows:
PART OLD NUMBER NEW NUMBER

Heatsink Bracket ----- CM 407-2620-00
Diode Mounting Screw ----- 211-0014-00
Bracket Mounting Screw ----- 211-0097-00
Mounting Nuts ----- 210-0586-00
Mainboard Bracket CM 407-2563-00 CM 407-2563-01
Mainboard CM 670-6394-02 CM 670-6394-03
No update of instruments in the field is intended. This article is for your information only.

## TEKTRONIX INTERNAL USE ONLY

CM part numbers must be ordered as instructed on Parts Notice No. 176.

## 4663 VERSION 2 FIRMWARE

Version 2 firmware allows Option 32 installation (math character set and downloadable characters) and corrects 0ption 31 problems. Version 2 firmware is not a Service Update Program, and should be ordered or installed only if a 4663 is exhibiting a symptom Version 2 is known to correct.

Any existing Option 31 's which were shipped with the V 1 firmware will not function correctly with Version 2 firmware.

There are four major areas where Version 2 firmware has changed part numbers and in Option 32 's case, is now firmware compatible.

1. ROM Patch B (Patch Board)

V1 V2
670-6114-01 670-6114-02
2. ROM Patch Board Firmware

| Device \# |  | $\mathrm{V1P/N}$ |  |
| :--- | :--- | :--- | :--- |
| U315 |  | V2 P/N |  |
| U325 |  | Not Used |  |
| U335 |  | $160-0273-00$ |  |
| U345 |  | $160-0281-00$ |  |
|  |  | $160-0282-00$ | $160-0274-01$ |
|  |  |  | $160-0282-01$ |
|  |  |  |  |

> NOTE: Part number 160-0273-00 was mis-labled for Version 1 In Version 2 firmware U315 is the correct location for $160-0273-01$.
3. Option 31 (Installed on Processor Board)

| Device \# |  | $V 1 P / N$ |  |
| :--- | :--- | :--- | :--- |
| U481 |  | $160-0185-01$ |  |
| U475 |  | $160-0395-01$ |  |
| Un |  | $160-0185-02$ |  |
|  |  |  |  |

4. Option 32 (Installed on Processor Board)
Device \# V1 P/N V2 P/N
U591 Not used 160-0182-00

U581 Not used 160-0183-00
U575 Not used 160-0184-00 U571

Not used
160-0724-00
(continued on the following page)

There are three (3) 050 Kits that are currently being implemented that will cover these firmware changes.

1. 050-1345-00 will replace the entire ROM Patch B (Board), and old (V1) Option 31 firmware IC's.
2. 050-1335-00 will replace the four (4) old V1 firmware IC's found on the ROM Patch B (Board).
3. 050-1334-00 will replace the four (4) old V1 firmware IC's found on the ROM Patch B (Board) and the old Option 31 firmware IC's.

SUMMARY:

1. Option 32 requires V2 firmware.
2. If the $V 2$ Patch Board firmware is installed in a 4663 , the most current level of Option 31 must also be installed.
3. Most of the corrections accomplished by V2 firmware are oriented towards Option 31 and allows Option 32 installation.
4. Order V2 firmware only if required.

# LABORATORY INSTRUMENT DIVISION 

LDP (MDL) SYSTEMS

## MICROPROCESSOR REFERENCE LIST

The intent of this article is to provide a list of current publications relating to microprocessors used in conjunction with the 800X MDL systems. The publications listed does not constitute a list of all the publications available. Its intent is to provide at least one source of information for each microprocessor currently supported by the 800X MDL systems. The information provided will be sufficient for the publication to be obtained from the publisher.

First, a series a publications by Adam Osborne and Associates, Inc. follows. An Introduction to Microcomputers Volume 1: Basic Concepts is a book that discusses both the basic hardware and software operations performed by a microprocessor. Volume 2 - Some Real Microprocessors discusses the hardware and software specifics of a number of microprocessors. The microprocessors currently used in the 800X MDL system are covered in this volume. Volume 3 - Some Real Support Devices discusses memory devices, parallel and serial input/output devices and a number of other support devices used with microporcessors. These books from the Osborne series can provide a comprehensive source of reference material. Note: A list of foreign distributors is available from Osborne.

Osborne/McGraw-Hill
630 Bancroft Way, Dept. UB
Berkeley, California 94710
Volume 1: Basic Concepts, Second Edition by Adam Osborne, Book \#34-9, price $\$ 12.50$ Order Number ISBN 0-931988-34-9, 320 pp., softbound

Volume 2: Some Real Microprocessors
by Adam Osborne and Jerry Kane, Book \#15-2,
price $\$ 25.00$, $1400 \mathrm{pp} .$, looseleaf unbound,
Order Number 0-931988-15-2
Binder \#16-0, price $\$ 5.00$
Six Updates \#97, price \$25.00, looseleaf unbound Order Number ISSN 0190-5783

Volume 3: Some Real Support Devices
by Jerry Kane and Adam Osborne, Book \#18-7
price $\$ 15.00,700 \mathrm{pp} ., 100 s e l e a f$ unbound
Order Number ISSN 0-931988-18-7
Binder \#19-5, price $\$ 5.00$
Six Updates \#98, price $\$ 25.00$, looseleaf unbound Order Number ISSN 0190-5775

Combined update subscription for both Volumes, 12 issues, price $\$ 40.00$, Book \#99.

The list of books by Osborne is only one possible source of information. It is the one source, however, that covers the processors that we currently support.

Another source of information is the manufacturer of the microprocessor. In the following list the manufacturer and the title of the publication will be presented. The prices will also be included when available.

## Signetics Corporation

P.0. Box 9052

811 East Arques Avenue
Sunnyvale, California 94086

## Signetics 2650 Microprocessor, price N.A. (discusses hardware and software)

Intel Corporation Literature Department 3065 Bowers Avenue Santa Clara, California 95051

MCS-80/85 Family Users' Manual, $\$ 7.50$
(discusses hardware and software) Order No. 121506-001

8080/8085 Assembly Language Programming Manual, $\$ 10.00$
Order No. 9800301
MCS-48 Users' Manual, \$7.50
(discusses hardware and software)
Order No. 9800270
UPI-41 Users' Manual, $\$ 5.00$
(discusses hardware and software) Order No. 9800504

MCS-48 and UPI-41, $\$ 10.00$
Assembly Language Manual
(software covered in detail)
Order No. 9800255
Note: Intel's software documentation in the Users' Manual if sufficient for most applications.

Motorola Semiconductor Products, Inc.
P.O. Box 20924

Phoenix, Arizona 85036
The Complete Motorola Microcomputer Data Library, $\$ 6.00$ (discusses hardware and little software. Covers 6800,6802 and many others).

M6800 Programming Reference Manual, \$3.00
(discusses software)
(continued on the following page)

Zilog
10460 Bubb Road
Cupertino, California 95014
Z80 CPU Technical Manual, $\$ 7.50$
(discusses hardware)
Z80 Assembly Language Programming Manual, $\$ 15.00$
(discusses software)
Z80 PI0 Technical Manual, $\$ 7.50$
Z80 CTC Technical Manual, $\$ 7.50$
Z80 SIO Technical Manual, \$7.50 (peripherals)

Texas Instruments Incorporated
P.O. Box 1444

M/S 769
Houston, Texas 77001
TMS 9900 Microprocessor Data Book, Price N.A.
(discusses abbreviated hardware and software)
9900 Familty Systems Design and Data Book, Price N.A. (discusses hardware and software)

Mostek
1215 W. Crosby Road
Carrollton, Texas 75006
Microcomputer Data Book, Price N.A.
Publication Number MK79707
(discusses Z80 Family, 3870 Family and F8 Family hardware and some software)

F8 Programming Manual, \$5.00
Publication Number MK79504
(discusses software)
Z80 Programming Manual V2.0, $\$ 7.50$
Publication Number MK78515
(discusses software)
RCA Solid State Division
Box 3200
Somerville, New Jersey 08876
COS/MOS Memories, Microprocessors and Support Systems, Price N. A. (discusses hardware)

User Manual for the CDP 1802 COSMAC Microprocessor, $\$ 5.00$ (discusses software)

In most cases the manufacturer's publication listed may be obtained from a local distributor. However, specific ordering information may be obtained from the manufacturer. The method of obtaining the publications is up to the individual.

This article was generated due to requests for sources of additional information on the microprocessors supported by the 800X MDL systems. The prices listed are subject to change.
--Kevin King, Brad Griffin
94-816, Ext. 1636, 1608

## 1802-J5 NUMBERING CORRECTIONS

In the 1802 Emulator Processor Service Manual part number 070-2631-00 an error was found on Diagram 11, Probe Plug. The numbering on the connector J 5 was found to be in error. A copy of the corrected Diagram is shown below.

--Kevin King/Brad Griffin 94-816, Ext. 1636, 1608

## 1502 SAMPLING BRIDGE INSTALLATION AID

When constructed, this little jig looks to be straight out of a five-yearold's Tinker Toy box, but it works; and it saves a lot of aggravation and heat damaged sampling bridges (CR1732).

This is a "hold-down" device, and the clip mounts right at the corner of the plated brass shield near the bridge. The bridge is set into place and held there with the corner of a screwdriver tip or a scribe as the $j$ ig is placed over it. The jig will hold the bridge in place while it is being soldered; the bridge is so small and light that the steel leads are attracted to a magnetic soldering iron tip, making it nearly impossible to work with without this "third hand." In fact, even the surface tension of the solder has sufficient grip to move an unanchored bridge along with the iron.

(continued on the following page)


Written by--
Dean Huster
Oklahoma City

Inserted by --
Steve Schmelzer
58/511, Ext. 6507

There are a few items that should be added to the S-3455 recal Format:REC procedure. Before running the format program you should adjust drivers using Driver:REC. In the set up of the scope, be sure that you trigger the scope on the rising edge of Phase 6 . It's also important that when using two scope probes that they and the two channels are matched. Any difference should be noted so that when adjusting other signals to $Y \emptyset$ you can compensate.

Sometimes there is confusion on adjustment of the wave forms called out in the Format: REC Program. In the following, it's important to remember that the first cross over is TD, second cross over is leading edge, third cross over is trailing edge. In Step 1 and 2, the adjustment is the rise and fall of the leading edge. In Step 3 you may have to increase the intensity to see Return to Complement. Up to this point all adjustments have been to the rise and fall of the leading edge. In Step 4 this adjustment is to the leading and trailing edges. In Step 5, when performing portion B, C161 is the leading edge and C162 is the trailing edge adjustment. Step 5C R252 is 0 (zero) rising and R258 is 0 (zero) falling of the leading edge.

In Step 6 a clarification. The adjustment being made is to the rise and fall edges of the leading edge, second cross over. The reference to start edge is the second cross over.

In Step 8 if major adjustments were made to drivers you may find that the clock format will not adjust to the $50 \%$ cross over. In those cases when $50 \%$ cross over is not possible you can add or subtract capacitance. These capacitors are C560, C552, C582 and C580. Once cross over is correct the 50\% adjustment is to the leading and trailing edges, not the rise and fall of the leading edge. There is one error in the manual and the BOARDC.EDT:REC Program. Adjustments BT and BL are reversed. Correction to the BOARDC Program can be made at line 8.21 (becomes a Print "BT") and Line 8.11 (becomes Print "BL").

Adjust $Y \emptyset$ to match the furthest clock format signal. Adjust $Y \emptyset$ with a little extra so that the clock format adjustment won't have to be at its max. A fair rule is about 1 ns more than would be needed to match signals. Now you must go through a complete recal of format. It's not a bad practice to make a rough adjustment of clock format after adjusting $Y \emptyset$. It could save you a lot of rework.

> --Joe Lipska 94-816, Ext. 1634

Caution must be exercised when considering a 4K PRAM update for S3260's. (See Marketing Sales Release \#947 dated December 14, 1979.) Any old 1803 with serial number beginning with B01 or B02 will not accept the $4 K$ PRAM. The reason is heat. There is insufficient airflow in these older tables for proper reliable operation of the 4K PRAM. These old tables cannot be modified to improve the airflow as we originally thought when the MSR was written.

If a customer has a 4K PRAM requirement and an old 1803, it is best to recommend a complete system update with the S3260 to S3270 conversion package. Moving the guts of his old table into a new table chassis is not an option.

Submitted by Bob Rosenoff, STS Marketing.

## S3200: 067-0777-00 DELTA-T RECAL FIXTURE

The 067-0777-00 is no longer necessary with DELCAL. EDT Version 1.02 or higher. Reference 062-3368-03 Recal III Calibration Manual, Page 39, equipment required \#1.

This fixture will be removed from the 067-0778-00 Calibration Fixture. The 067-0777-00 will be available as an end item only.

| $1-$ | $067-0777-00$ |
| :--- | :--- |
| -1 | $012-0634-02$ |
| -2 | $012-0656-00$ |
|  | $012-0657-00$ |
|  | $012-0657-01$ |
| -3 | $--0-0-0$ |
| -4 | $131-0391-00$ |
| -5 | $136-0260-02$ |

FXITURE, CAL:DELTA-T RECAL

- CABLE, INTCON:PHASE 1,50 OHM,72" L,W/CONN
- CABLE, INTCON:PROG CYCLE,50 OHM,36" L,W/CONN
- CABLE, INTCON:START,50 OHM,13.5NS,9' L,W/CONN
- CABLE,INTCON:STOP, 50 OHM,13.5NS,9' L,W/CONN
- CKT BOARD ASSY:DELTA-T RECAL(SEE PN EPL)
. . CONNECTOR,RCPT:50 OHM,COAX,SNAP-ON MALE
4 . . SOCKET,PLUG-IN:16 CONTACT,LOW CLEARANCE


Submitted by--
Larry Edwards
STS Production Eng.
Inserted by--
Ron Lang
April 18, 1980
94-816, Ext. 1015

## 7A16P: GPIB INTERFERENCE WITH TW0 7A16P's IN 7612D

References: Service Manual 070-2308-00 Schematic (6) and Figure 8-7. All Serial Numbers before B020286 Modification \# M37285

SYMPTOM: If a 7A16P (before Serial Number B020286) is used in a 7612 D it will cause interference with GPIB bus functions. A bad 7A16P will make a good one look and act bad. (Will not respond to queries).

It is suggested to update 7A16P's that will be in the same area as 7612D's to eliminate the problem.

SOLUTION: On the 670-4916-XX (Programming Logic Board) of the 7A16P, replace C1518 (.001 f Cap) with a 650pf capacitor, part number 283-0150-00.
--Randy Newton
94-816, Ext. 1635

7A16P and 7B90P: AN 050 KIT FOR THE 155-0164-00 HYBRID
References: 7A16P Service Manual 070-2308-00
Schematic Diagram (6) and Figure 8-7.
7B90P Service Manual (070-2309-00)
Schematic Diagram (7) and Figure 8-8
Modification \# M38692
SYMPTOM:
It is difficult to troubleshoot and/or remove the $155-0164-00$ hybrid chip. The new chip has been designed to be put into a socket.

SOLUTION:
When not already socketed in the 7A16P, U1500 (on the Programming Logic Board 670-4916-XX) when removed should be replaced with the 050-1357-00 kit.

7B90P, U1500 (on the Programming Logic Board 670-5039-XX) when removed, should also be replaced with the 050-1357-00 kit.

The part number 155-0164-00 has not been changed.
--Randy Newton
94-816, Ext. 1635

There is a conflict of part numbers for the Universal Load Unit Program Module to support the 7612D Power Supply between the Service Introduction Program dated September 4, 1979 and the Service Implementation Notice dated November 14, 1979. The SIN is correct: 067-0921-99. Please correct any SIP's being held. Thanks to Jos Willemse, EMC, for bringing this to our attention.
--Dean Hager
94-816, Ext. 1284

## 7912AD: A PLUG-IN INTERFACE EXTENDER CARD

There is now an extender for the Plug-In Interface Assembly 672-0688-XX. This will provide you with the capabilities for ease of troubleshooting and calibration. The part number for this extender is 670-6466-00. It will be added to the 067-0854-00 test kit also.
--Randy Newton
94-816, Ext. 1635

7912AD, R7912, R7912R: IMPROVED FOCUS CONTROL AND RELIABILITY
References: 7912AD Service Manual 070-2385-00
R7912 Service Manual 070-1590-00
R7912R Service Manual 070-2124-00
Modification \#M38042
SYMPTOMS:

1. Insufficient focus control adjustment range may cause rejection of good CRT's.

2a. 7912AD: There has been a high failure rate of Q906 of the Scan Amp and Read Gun supply (Board \#670-2486-00).

2b. R7912, R7912R: There has been a high failure rate of Q1821 of the Scan Amp and Read Gun supply (Board 670-2486-00).
(continued on the following page)

## SOLUTION:

Replace Q906 (of the 7912AD) and Q1821 (of the R7912 and R7912R) with a 2N3495 Transistor (Part \#151-0270-00). On the 7912AD also add a heat sync. (Part \#214-1254-00) to Q906. This improves the reliability of this circuit.

Replace R806 (of the 7912AD) and R1811 (of the R7912 and R7912R) with a 4.1 Kohm resistor (Part \# 321-0815-07). This will improve the focus control adjustment range.

This mod applies to:
R7912 B251095 and earlier
R7912R All
7912AD B030488 and earlier.
--Randy Newton
94-816, Ext. 1634
$\qquad$

## REFERENCE PULL-OUT

## LABORATORY INSTRUMENT DIVISION

## SEMICONDUCTOR TEST SYSTEMS

SOFTWARE CHANGES AND PROBLEMS SOLVED FOR AP009
The following list of software changes and problems solved is intended to aid field service technicians in identifying new and updated versions of software for S-3200 Series Systems. Also, to inform service technicians of solutions for common field problems. We will attempt to forward this information on a monthly basis.

Internal Use Only:
If you have any questions, please call.
--Craig Wasson
94-816, Ext. 1564
(continued on the following page)
TITLE: SOFTWARE CHANGES AND PROBLEMS SOLVED FOR APOO9

| Program Name | Hardware Supported | 01d Version | New Version | Problem Description | Problem Solution or Changes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| DDUM.FNC | 3200 | V02.10 | V02.11 | Autorange does not return proper value for DAiIADVI Also, when measuring an open, the ohms routine returns a hard error if the measurement was overrange. | The autorange starts at 100 mv and increments uprange. Overrange in ohms or millivolts now returns the overrange value. |
|  |  |  |  | Using E.C.O. (Extended Core Option) running a program with more than one RLOADCORE statement, the 2nd statement hangs the computer. | Problem is reproducable in V02.27 PRMSUB but not in V03.01. |
| PRMSUB.FNC | 3200 | V03.00 | V03.01 | After running certain subroutines in PRMSUB, TCM's status command would read back garbage. | PRMSUB used R4 to contain the address of the data distributor. When executing an NPT, R4 is modified and now points to some tables in IP. Any later data sent to the data distributer would go to the IP tables instead. The solution is to save R4 before executing an NPT and then restore it. |
|  |  |  |  | With PRAM TRAP-ON-ERROR mod, SPY can't trace move in RSTOP(1) or RSTOP(2). At line where TRAP-ON-ERROR occurs, SPY repeats indefinitely. | There is no practical way to solve this problem. The only way to stop the indefinite loop is to type a Control S. The PRAM manual rewrite will point out this problem. |
| STATUS.FNC | 3200 | V02.26 | V02. 27 | When using mag tape ANALYZ responds with "NO DATA" when "VALUE" is the first command given. This is caused because STATUS is used before the file is read and information needed is incomplete at this point on mag tape. | If the status information is incomplete RESTOR changes the status IARRAY to essentially reset the file. |
|  |  |  |  | $B-2$ | April 18, 1980 Issue" 10-8 |


| Program Name | Hardware Supported | 01d <br> Version | New <br> Version | Problem Description | Problem Solution or Changes |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Translator no longer functions properly after memory has allocated in LOG. |  |
| IP3260.RUN TC3260.RUN | S-3260 | V03.08 | V03.09 | The statement "MOVE CORE...WITH FICM" aborted with a C2 error. | The move code used R3 to indicate C.P. mode. The 2941 clock program routine in the formatter modified R3. The cure is to save and restore R3. |
| BACKUP.RUN | S-3200 | V02.20 | V02.21 | When backing up a file which already exists on the target mag tape with the verify switch, the BACK UP program asks for the new file name twice. If the same name is not given to each of the two prompts then BACKUP aborts with a mag tape error. | Removed code which required the second entry of Filename upon discovery that the file already existed on mag tape. |
| HPOCOM.EDT | 3200/70 | V03.33 | V03.34 |  | Test will now run with D70 pin cards |
| ALTER.EDT | 3270 | 428100 | 428101 |  | Repaired 'Loop on Test' switch register option |
| TRAN. RUN | 3200 | V03.07 | V03.08 |  | Modified to not call the formatter for US1 and US2 when Bit 8 of the SID is set. |
| TCM. RUN | 3200 | V03.06 | V03.07 |  | Same as above |
| EDIT.RUN | 3200 | V02.26 | V02.27 |  | Fixed to check if PRINT loaded before running TCM. Allocated the disk so as to not cause an illegal abort. |
| STATUS.FNC | 3200 | V02.26 | V02.27 |  | Changes in "RESTOR" to tell if a proper status was taken. |
| HP8660.FNC | 3200 | V02.14 | V03.00 |  | New Checkout software |
|  |  |  |  | B-3 | April 18, 1980 <br> Issue 10-8 |

## REFERENCE PULL-OUT

## LABORATORY INSTRUMENT DIVISION

## SEMICONDUCTOR TEST SYSTEMS

## S-3200 POWER SUPPLY SUMMARY

The following list summarizes all the major O.E.M. power supplies used in the S-3200 systems. This is intended to assist when ordering, since many times the correct supply part can be difficult to find.

If you have questions call me.


PART NUMBER
 L0－0tb0－6II 20－EGt0－6II 119－0453－03 119－0454－02 ع0－カらカロー6IT 119－0455－02 119－0455－03 119－0456－02 119－0457－02 119－0457－03 119－0628－01 119－0629－01
S－3200 POWER SUPPLIES

P．M．C．
P．M．C．
P．M．C．
P．M．C．
P．M．C
P．M．C．
P．M．C．
P．M．C．
P．M．C．
Kерсо
Kepco

LOCATION
1140
1140
1140
2941
DCSS
DCSS
$1803 / S 3455$
1803
1803
1803
$1803 / 1805$
$1803 / 1805$
$1803 / 1804$
$1803 / 1804$
$1803 / 1804$
1140
140
180
INPUT REQUIREMENTS
115 V \＆ 230 V ，Internal
Strap，Strapped for 115 V
115 V \＆ 230 V, Internal Strap，Strapped for 115 V
Strapped for 230V
115V Only $A C$ to $D C$ $A C$ to $D C$ 115V On7y 230V Only 115V Only 230V Only
115V On1y
230 V OnTy 115V Only 115 V Only
230V Only
115 V \＆230V，Internal Strap，Strapped for 115 V Strap，Strapped for 115 $i$
$i$
$i$
$i$
$i$ 1140 $\pm 5 \mathrm{~V}, 70 \mathrm{~A}$
$\pm 5 \mathrm{~V}, 70 \mathrm{~A}$
$-15 \mathrm{~V}, 7.5 \mathrm{~A}$
$-15 \mathrm{~V}, 7.5 \mathrm{~A}$
$+15 \mathrm{~V}, 16 \mathrm{~A}$
$+15 \mathrm{~V}, 16 \mathrm{~A}$ $\dot{8}$
$\dot{0}$
$\vdots$
$\vdots$
$\vdots$ $+36 \mathrm{~V}, 12 \mathrm{~A}$ $+36 \mathrm{~V}, 12 \mathrm{~A}$ 7V， 2 A 1140 $\underset{\sim}{1}$
S-3200 POWER SUPPLIES CONT'D

S-3200 POWER SUPPLIES CONT'D
LOCATION
1140
$2943 / 44$
1804
1805

| INPUT REQUIREMENTS |
| :---: |
| 115V \& 230V, Internal Strap |
|  |  |
|  |
| Checked, 115V, 230 V No Strapping |
|  |  |
|  |
|  |

[^0]\[

$$
\begin{aligned}
& \text { SOURCE } \\
& \text { Kepco } \\
& \text { Kepco } \\
& \text { P.M.C. } \\
& \text { P.M.C. }
\end{aligned}
$$
\]

for s-3280


[^0]:    PART NUMBER
    $119-1052-00$
    $119-1082-00$
    $119-1085-00$
    $119-1123-00$

