

product modification

040-0551-00

Type 611 611 Mod 162C

RACK ADAPTER (WITH SLIDE-OUT TRACKS)

For TEKTRONIX® Type 611 and 611 Mod 162C Storage Display Units All Serial Numbers

Modification Kit, PN 040-0551-00, provides an assembly which will convert the above instruments for rackmounting.

The rack adapter mounts on non-tilting slide-out tracks to a standard 19 inch wide rack and is 14 inches high and 21-3/8 inches deep.

PARTS INCLUDED IN MODIFICATION KIT:

Quantit (1 ea) 1 p 1 e	r 351-0273-00	Description Assembly, Rack Adapter tray consisting of: Slide, guide, non-tilt 16.0 inch 1g. Tray, rackmounting
(1 ea) 6 e 4 e 1 e 4 e 1 e	210-0458-00 210-0917-00 213-0167-00 213-1343-00 213-0025-00 213-0336-00 213-0336-00 213-0336-00 213-0336-00 213-0336-00	Assembly, Front Panel consisting of: Nut, keps 8-32 x 11/32 Washer, TEFLON®, 5/8 OD x 0.191 ID x .025 Thumbscrew, 10-32 x 1/2 Panel, front rack adapter Ring, retaining #18 securing Spacer, ring Bracket, front panel, right Bracket, front panel, left
4 ea	210-0008-00	Screw, 8-32 x 1/2 PH
4 ea	210-0409-00	Nut, hex 8-32 x 5/16
13 ea	210-458-00	Nut, keps 8-32 x 11/32
4 ea	210-0804-00	Washer, flat 8S x 3/8
4 ea	212-0008-00	Screw, 8-32 x 1/5 PH
4 ea	210-1018-00	Washer, flat, aluminum $7/8$ OD x $.173$ ID x $.063$ thk.
4 ea	348-0260-00	Foot, cabinet
1 ea	351-0086-00	Track, slide 22 x 3-3/8

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INSTRUCTIONS

() 1. Mount the front panel assembly to the tray assembly. See pull-out pages. Use $8-32 \times 1/2$ screws, flat washers and 8-32 keps nuts to secure the support brackets. Use the 8-32 keps nuts to secure the front panel.

<u>Caution</u>: Do not torque keps nuts beyond 15 in-lbs f.

- () 2. Mount the rack adapter assembly into the rack as shown in pull-out pages.
- () 3. Replace the four plastic feet on the Type 611 with the new ones, from the kit. Insert an 8-32 x 5/16 hex nut in the hex shaped cavity of each foot before mounting it onto the instrument.
- () 4. Pull the adapter assembly out to the maximum extension of the tracks.
- () 5. Set the instrument on the adapter tray.
- () 6. Slide the instrument forward into the opening in the rack adapter front panel while lifting the rear of the instrument slightly. The instrument is in place when the protrusions on the feet set firmly into the square holes in the tray.
- () 7. Secure the instrument in the tray using the $8-32 \times 1/2$ screws and flat washers.

THIS COMPLETES THE INSTALLATION.

() Fasten the Manual Insert pages into your Instruction Manual for future reference.

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INSTRUCTION MANUAL MODIFICATION INSERT

RACK ADAPTER (WITH SLIDE-OUT TRACKS)

Type 611, Mod 162C -- All Serial Numbers

Installed	in	Type	SN	Date	

This insert has been written to supplement the Instruction Manual for this instrument. The information given in this insert will supersede that given in the manual.

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GENERAL INFORMATION

Modification Kit, PN 040-0551-00, provides an assembly which will convert the above instruments for rackmounting.

The rack adapter mounts on non-tilting slide-out tracks to a standard 19 inch wide rack and is 14 inches high and 21-3/8 inches deep. Refer to Rack Adapter pull-out page for rackmounting details.

MECHANICAL PARTS LIST

Index No.	Part Number	Quan.	Description		
1.	213-0167-00	4	Thumbscrew, 10-32 x 1/2		
2.	210-0917-00	4	Washer, TEFLON®, 5/8 OD x 0.191 ID x .025		
3.	361-0336-00	4	Spacer ring		
4.	354-0025-00	4	Ring, retaining #18 securing		
5.	407-0806-00	1,	Bracket front panel, right		
	210-0458-00	2	Nut, keps 8-32 x 11/32		
	210-0804-00	2	Washer, flat 8S x 3/8		
	212-0008-00	2	Screw, 8-32 x 1/2		
6.	333-1343-00	1	Panel, front rack adapter, black		
	210-0458-00	15	Nut, keps 8-32 x 11/32		
7.	407-0807-00	1	Bracket, front panel, right		
	210-0458-00	2	Nut, keps 8-32 x 11/32		
	210-0804-00	2	Washer, flat 8S x 3/8		
	212-0008-00	2	Screw, 8-32 x 1/2		
8.	436-0098-00	1	Tray, rackmounting		
9.	351-0273-00	1	Slide, guide, non-tilt 16 in. lg. (1 pair)		
10.	351-0086-00	1	Track, slide 22 x 3-3/8 (1 pair)		
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INSTRUMENT MOUNTING HARDWARE					
	348-0260-00	4	Foot, cabinet		
	210-0008-00	4	Screw, 8-32 x .500 PH		

Washer, flat, 7/8 OD x .173 ID x .063 thk.

Nut, hex $8-32 \times 5/16$

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210-1018-00 210-0409-00