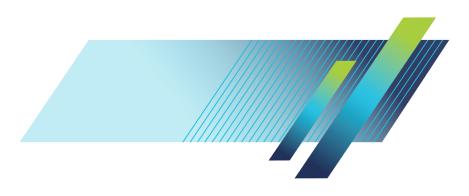
Tel/tronix[®]

80C00 and 80E00 Series
Optical and Electrical Sampling Modules
User Manual





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For product information, sales, service, and technical support:

- In North America, call 1-800-833-9200.
- Worldwide, visit www.tek.com to find contacts in your area.

Warranty

Tektronix warrants that this product will be free from defects in materials and workmanship for a period of one (1) year from the date of shipment. If any such product proves defective during this warranty period, Tektronix, at its option, either will repair the defective product without charge for parts and labor, or will provide a replacement in exchange for the defective product. Parts, modules and replacement products used by Tektronix for warranty work may be new or reconditioned to like new performance. All replaced parts, modules and products become the property of Tektronix.

In order to obtain service under this warranty, Customer must notify Tektronix of the defect before the expiration of the warranty period and make suitable arrangements for the performance of service. Customer shall be responsible for packaging and shipping the defective product to the service center designated by Tektronix, with shipping charges prepaid. Tektronix shall pay for the return of the product to Customer if the shipment is to a location within the country in which the Tektronix service center is located. Customer shall be responsible for paying all shipping charges, duties, taxes, and any other charges for products returned to any other locations.

This warranty shall not apply to any defect, failure or damage caused by improper use or improper or inadequate maintenance and care. Tektronix shall not be obligated to furnish service under this warranty a) to repair damage resulting from attempts by personnel other than Tektronix representatives to install, repair or service the product; b) to repair damage resulting from improper use or connection to incompatible equipment; c) to repair any damage or malfunction caused by the use of non-Tektronix supplies; or d) to service a product that has been modified or integrated with other products when the effect of such modification or integration increases the time or difficulty of servicing the product.

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Compliance information

General safety summary

As the modules covered in the manual are for use only when installed in the main instrument, see the primary instrument user documentation for general safety summary information.

Ground the product. This product is indirectly grounded through the grounding conductor of the mainframe power cord. To avoid electric shock, the grounding conductor must be connected to earth ground. Before making connections to the input or output terminals of the product, ensure that the product is properly grounded.

EMC compliance

As the modules covered in the manual are for use only when installed in the main instrument, see the primary instrument user documentation for EMC compliance information.

Environmental considerations

This section provides information about the environmental impact of the product.

Product end-of-life handling

Observe the following guidelines when recycling an instrument or component:

Equipment recycling. Production of this equipment required the extraction and use of natural resources. The equipment may contain substances that could be harmful to the environment or human health if improperly handled at the product's end of life. To avoid release of such substances into the environment and to reduce the use of natural resources, we encourage you to recycle this product in an appropriate system that will ensure that most of the materials are reused or recycled appropriately.



This symbol indicates that this product complies with the applicable European Union requirements according to Directives 2012/19/EU and 2006/66/EC on waste electrical and electronic equipment (WEEE) and batteries. For information about recycling options, check the Support/Service section of the Tektronix Web site (www.tek.com/productrecycling).

Preface

This document describes how to install and verify operation of an optical (80C00 series) or electrical (80E00 series) sampling module for use in the DSA8300 Digital Serial Analyzer and supported legacy instruments. Legacy instruments include the TDS/CSA/DSA8200, TDS/CSA8000B, and TDS/CSA8000 series instruments.

Related documents

This module is a part of a larger instrument system. Measurement-related settings, such as signal acquisition, standards selection, filters, vertical scaling, and horizontal sampling rate, are set from the main instrument Setup controls. The parameters available depend on the modules installed in the instrument.

See the instrument online help and documentation for information on setting up and taking measurements, instrument specifications, programming commands, and performance verification procedures. You can download the latest version of these documents from the Tektronix website (www.tek.com/downloads).

DSA8300 Digital Serial Analyzer Quick Start User Manual

DSA8300 Programmer Manual

DSA8300 Specification Technical Reference

DSA8300 Service Technical Reference

DSA8300 Performance Verification Technical Reference

For legacy instruments (TDS/CSA/DSA8200, TDS/CSA8000B, and TDS/CSA8000), go to www.tek.com/downloads and search for the manual for your instrument.

Getting started

How to handle modules to prevent electrostatic damage





CAUTION. Electrostatic discharge (ESD) can damage a module's electrical inputs and outputs. Observe the following guidelines to prevent ESD.

Always use a grounded wrist strap (provided with your instrument) when installing or removing modules from the mainframe and when connecting cables.

Wear anti-static clothing and work in a static-free are when using sampling modules.

Discharge cables to ground before connecting them to modules.

Do not create an ESD antenna by leaving cables attached to the sampling-module input with the other end of the cable open.

Use a Tektronix 80A09 26 GHz ESD Protection Device (one per channel), and/or an 80A02 EOS/ESD Isolation Module, when using an 80E04 electrical sampling module for TDR measurements.

Always store and transport modules in a static-free container, with all supplied terminations installed.

Do not transport or ship the instrument with the modules installed in the module compartments.

Module, instrument, and software compatibility

See Appendix A for information on instrument TekScope application and operating system requirements for specific modules. (See page 19.)

Typical configurations for modules

For channels 1-4, the large modules take preference over the small modules. For example, if a large module is installed in the CH1 / CH2 slot, then a small module installed in the CH1 / CH2 slot will be ignored by the oscilloscope. The same preference rule applies for modules installed in the CH3 / CH4 slots.

Eight channels: No large and four small modules.



Eight channels: One large module, installed in CH3 compartment, and three small modules.



Eight channels: One large module, installed in CH1 compartment, and three small modules.



Eight channels: Two large modules and two small modules.



Install or remove a module

- 1. Connect an antistatic wrist strap to the instrument front-panel ground connection. Place the strap on your wrist.
- For optical modules, turn the module lock screws counterclockwise to rotate the retaining tabs to a vertical position before inserting the module.
- **3.** Use the power cycle that is appropriate for your instrument:
 - DSA8300 instruments with TekScope application version 6.1.X and greater: Click Tools > View/Change Module Config and follow the on-screen instructions.
 - Legacy instruments and DSA8300 with TekScope application version 6.0.X: Power off the instrument using the front-panel On/Standby switch.
- **4.** Push the module into a compartment, using firm pressure. When the module is seated, turn the lock screw(s) clockwise to tighten the module in the slot.
- 5. Power on the instrument (legacy instruments or DSA8300 with TekScope 6.0.X software) or complete the View/Change Module Config process (TekScope version 6.1.X and later). Let the instrument warm up for 20 minutes.

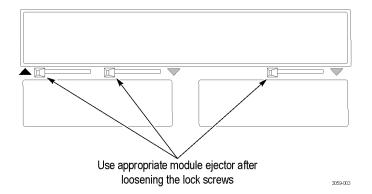
NOTE. The warm-up cycle is not required if the installed module(s) is already warmed up and you installed the module using the View/Change Module Config function (TekScope version 6.1.X and later).

6. In the TekScope application, click **Utilities > Compensate** and run a compensation on the newly-installed module. You must also run a compensation if a module is moved from one slot to another, or an extender is installed, changed, or removed from a module.

7. Use the Differential Channel Alignment application (Applications > DiffChAlign) to align both channels (and TDR steps when applicable) of supported two-channel electrical modules, to the module input connectors. This application steps through the connection setup to align both the acquisition and the TDR steps. For more information, see the help file for the application.

The Differential Channel Alignment application is available for DSA8300 instruments running TekScope firmware version 6.2.X and later, and legacy instruments running TekScope version 5.2.x and later

8. To remove a module: Power off the instrument (or run the View/Change Module Config tool in instruments with TekScope version 6.1.X and later, and follow instructions). Wear an anti-static strap. Turn lock screw(s) counterclockwise until loose or they stop turning. Push the appropriate ejector lever (as indicated by the up or down arrow near each lever) to the right to disconnect the module, then pull the module out of the slot.



Verify module install

- 1. In the TekScope application, click **Utilities** > **System Properties**.
- 2. Click the **Modules** tab.
- 3. Click the + next to the channel(s) of the newly-installed module.
- **4.** Verify that the screen lists the correct module number.

Run module compensation to optimize measurement accuracy:

- 1. Click **Utilities** > **Compensation**. Verify that the installed module is listed in the **Upper Modules** or **Lower Modules** field, as appropriate for the module.
- Click the Mainframe selector (center-right side of dialog box) and select Module.
- 3. Click the **Channel** selector and select the channel appropriate for the installed module.
- **4.** Click **Execute**. The instrument runs the module compensation routine and updates the list with the results.
- 5. For two-channel modules, repeat steps 3 and 4 for the second channel.

Operating basics

Using the module to take measurements

This module is a part of a larger instrument system. Sampling module settings, such as bandwidth or signal standard, vertical scaling, and horizontal sampling rate, are set from the main instrument controls. The parameters available depend on the modules installed in the instrument. See the instrument documentation for information on taking measurements

Module controls and indicators

- The SELECT ON/OFF button turns on or off a channel. On two-channel modules, this button also selects the active channel when both are enabled
- The channel LED is on when a channel is active (acquiring a signal) or enabled (available but not acquiring). The LED is OFF when that channel is inactive (turned off).
- The TDR indicator LED (on supported electrical modules) indicates when that channel is enabled for TDR measurements. The main instrument turns this LED on or off.
- The TekProbe connector (on supported electrical modules) provides power and control to attached remote accessories that require TekProbe SMA support at levels 1 and 2.

Connecting optical signals



CAUTION. To prevent loss of optical power or damage to the optical connectors, keep the connectors clean at all times. Check that all connectors, jumpers, and protective caps are clean before connecting them to the module

Do not drop an optical module, as doing so can cause damage and misalignment of the photodiode optical assembly.

Optical modules use a universal connector interface (UCI) that allows use of many standard fiber-optic female connector styles. Some of the standard UCI interfaces supported are FC, ST, SC, and DIN.

Attach the fiber optic cable with a suitable connector or a UCI Interface adapter to the optical input receptacle as follows:

- 1. Line up the key with the slot in the UCI adapter before inserting.
- **2.** Firmly press the cable connector or adapter into the UIC interface ferrule until it reaches the stop.



CAUTION. Do not insert the connector into the UCI adapter at an angle. Do not insert the connector and then rotate to line up the key with the slot. Either action may damage the UCI adapter.

- **4.** Firmly tighten the cable connector or the adapter shell. Tighten with finger pressure only.
- **5.** To remove, loosen the cable connector or adapter shell.

Optical signal guidelines



CAUTION. To avoid damaging the module optical input, maintain signal levels within optimal performance range, and avoid clipping, attenuate the input optical signal to the Absolute Maximum Nondestructive Optical Input (peak) specifications. (See Table 1.)

Table 1: Maximum optical signal levels

| Module | Average | Peak |
|-------------------------------|------------------------|-------------------------|
| 80C02, 80C07B/C, 80C11/B | 5 mW | 10 mW |
| 80C08C/D, 80C12/B | 1 mW | 10 mW |
| 80C10B/C, 80C25GBE | 20 mW | 60 mW |
| 80C15 | 5 mW (1310/1550 nm) | 10 mW (1310/1550 nm) |
| | 3 mW (850 nm) | 6 mW (850 nm) |
| 80C17, 80C18, 80C20, 80C21 | 2 mW | 4 mW |

- The 80C07B module can have a somewhat deteriorated response for signals greater than 200 μ Wp-p (1310 nm and 1550 nm) and 400 μ Wp-p (780 nm and 850 nm).
- The 80C08C and 80C12 modules can have a somewhat deteriorated response for signals larger than 500 μWp-p (1310 nm and 1550 nm) and 800 μWp-p (850 nm).
- Optical sampling modules may have dynamic ranges exceeded without obvious visual indication on the display because the overloaded photodetector signal output may still be within the dynamic range of the internal electrical sampler.

Connecting electrical signals



CAUTION. Electrostatic discharge (ESD) will cause permanent damage to electrical inputs and outputs. Adhere to standard ESD handling precautions when attaching cables to electrical input and output connectors.

Always use a safely-grounded wrist strap (provided with your instrument) when installing modules in the mainframe, handling modules, or making connections.

Make sure to discharge all electrical signal cables or connectors to ground before attaching them to the module. To discharge a cable, touch the center pin of the coaxial cable to a grounded conductor (such as the outside ground conductor of an electrical connector) just before connecting the cable to the module.

Tighten and loosen electrical SMA connectors using the correct size torque wrench, set to 56 N-cm (5 in-lb), or the torque setting valid for the connection type. (See page 27, *Electrical connector torque settings*.)

NOTE. Use 50 Ω SMA terminations, provided with the module, on all unused electrical connectors.

Remote module mounting

Remote electrical modules have both guide rails and end plate mounting holes. Use either or both features to create a stable environment for the remote modules. One guide rail is provided with each remote module.

Installing the guide rails

Attach the guide rail to a fixture (or desktop) using the two mounting screws (provided). The holes in the fixture must have 4-40 threaded holes spaced 1.25 inches (31.8 mm) apart (measured from center of hole). Slide the remote module onto the secured rail, engaging the tracks on the bottom of the remote module. (See Figure 1.)

NOTE. The tracks on the remote module and guide rails must be properly mated to ensure a firm attachment. One track on the module is larger than the other. The larger track must engage the ball plungers on the guide rail.

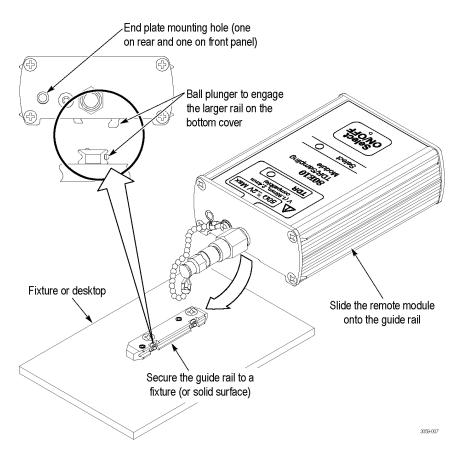


Figure 1: Remote module mounting rails and end plate holes

Using the end plate mounting holes

The end plate mounting holes also allow you to create a stable environment for the remote modules. There is one hole in each module end plate: one in the front end plate and one in the rear end plate. You will need to provide the mounting apparatus to use with these mounting holes.

The front and rear end plate spacing is 2.95 inches (75.0 mm) and the mounting holes are located co-axially in line. (See Figure 1.) Each mounting hole is threaded for a 4-40 machine screw to a depth of 0.38 inches (9.5 mm). The bottom of the mounting holes are closed in order to prevent accidental damage to the internal circuits of the remote module from the machine screws.



CAUTION. Do not use machine screws in the end plate mounting holes that can protrude deeper than 0.38 inches (9.5 mm). Such screws may bottom out in the closed mounting holes and damage the screw threads or break off.

Cleaning the module



WARNING. To prevent injury, power off the instrument and remove the module before performing any cleaning.

Clean the exterior surfaces of the module with a dry lint-free cloth or a soft-bristle brush. If any dirt remains, use a damp cloth or swab dipped in a 75% isopropyl alcohol solution. Use a swab to clean narrow spaces around controls and connectors. Do not allow moisture inside the module. Do not use abrasive compounds on any part of the chassis that may damage the chassis.

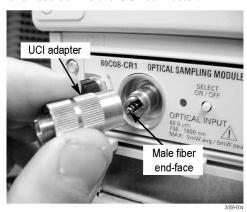
Do not open the module case. There are no user serviceable components inside the module and cleaning the interior is not required.



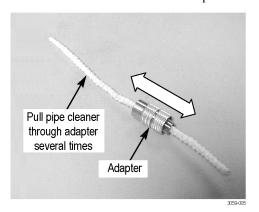
CAUTION. To prevent damage, avoid the use of chemical cleaning agents which might damage the plastics in this instrument. Use a 75% isopropyl alcohol solution as a cleaner and wipe with deionized water. Use only deionized water when cleaning the menu buttons or front-panel buttons. Before using any other type of cleaner, consult your Tektronix Service Center or representative.

Cleaning optical connectors

- 1. Obtain the following equipment:
 - One compressed air can (Tektronix part number 118-1068-01).
 - A cleaning tool such as a FIS cassette cleaner (FI-6270), a FIS tape dispenser cleaner (FI-7111), or an Optipop pipe cleaner (F1-6364). Cleaning kits for optical connectors (such as the Tektronix Optical Connector Cleaner part number 020-2494-xx) are available from several suppliers.
- Loosen the UCI adapter and remove it. This exposes the male fiber end-face behind the UCI connector.



3. Pull the pipe cleaner through the hollow female-to-female ferrule alignment tube inside the UCI adapter. Then use the compressed air to clean the tube of the UCI adapter.





CAUTION. Do not blow compressed air into the female input of the UCI adapter when it is installed on the module.

4. Advance the fiber cleaning cassette or tape-dispenser cleaner to expose an unused clean section of the lint-free, dry, cleaning surface.



- 5. Lightly drag the clean, dry, surface of the cleaning tool cloth against the male end-face of the fiber input for a short distance (a centimeter or two).
- **6.** Place the UCI adapter back on the cleaned fiber end-face on the module.
- 7. When the module does not have a fiber cable attached to its input(s), attach the black dust-cap to prevent airborne contaminates from lodging in the female optical input.
- **8.** Clean any male fiber end-face input fiber cable or device that you attach to the UCI input.

Appendix A: Module, instrument, and software compatibility

DSA8300 instrument software and module compatibility

| Supported modules ^{1, 2, 3} | Required operating system |
|---|---|
| TekScope software version 6.0.3.X: 80A01, 80A02, 80A03, 80A05, 80C01, 80C01, 80C02, 80C03, 80C04, 80C05, 80C06, 80C07/B, 80C08/B/C/D, 80C09, 80C10/B/C, 80C11/B, 80C12/B, 80C14, 80C15, 80C25GBE, 80E01, 80E02, 80E03, 80E04, 80E06, 80E07, 80E08, 80E09, 80E10, 82A04 | Microsoft Windows 7 Ultimate (32 bit) v0.9 |
| TekScope software version 6.2.X : 80E07B, 80E08B, 80E09B, 80E10B, 80E11, 80E11X1, 82A04B | Microsoft Windows 7 Ultimate (32 bit) v0.9 |
| TekScope software version 6.5.X: 80C17, 80C18 | Microsoft Windows 7 Ultimate (32 bit) v0.9 |
| TekScope software version 6.6.X: 80C20, 80C21 | Microsoft Windows 7 Ultimate (32 bit) v0.9 |

¹ Listed version number or greater. Newer versions of the TekScope application software and the DSA8300 operating system support all previously-released modules.

² Listed modules include all available options unless noted otherwise.

³ The DSA8300 does not support the 80A06 module.

Legacy instrument software and module compatibility

Legacy instruments include TDS/CSA8000, TDS/CSA8000B and TDS/CSA/DSA8200 series instruments.

NOTE. The 80C17, 80C18, 80C20 and 80C21 modules are not compatible with any of the legacy instruments.

| TekScope software version ¹ | Supported modules | Required operating system |
|--|---|---------------------------|
| 1.0 | 80C01, 80C01-CR, 80C02/-CR, 80C03/-CR, 80E01, 80E02, 80E03, 80E04, 80A01, 80A02 | |
| 1.1 | 80C04-CR1 | |
| 1.2 | 80C04-CR2, 80C05, 80C06 | |
| 1.3 | 80C07/-CR1, 80C08/-CR1, 80C09/-CR1, 80A03 | Microsoft Windows 98 |
| 1.4 | 80C08B/-CR1-CR2, 80C10, 80E06 | |
| 1.5 | 80C07B/-CR1, 80C08C/-CR1/-CR2/-CR4, 80C11/-CR1/-CR2/-CR3/-CR4 | |
| 2.0.1.32 | 80C12 (limited), 80A05 (limited) | |
| 2.0.1.5 | 80C12, 80A05 | |
| 2.1 | 82A04 (Must be installed in a DSA8200, CSA8200, or TDS8200 mainframe) | Microsoft Windows 2000 |
| 2.4 | 80A06 | |
| 2.5 | 80E07, 80E08, 80E09, 80E10 ³ | |

| TekScope software version ¹ | Supported modules | Required operating system |
|--|--|---------------------------|
| 5.0 | 80C02 Option 01, 80C08C Option 01, 80C10B, 80C11 Option 01, 80C12 Option 01, 80C25GBE | |
| 5.1.2 | 80C08D, 80C10C, 80C11B, 80C12B, 80C14 | Microsoft Windows XP |
| 5.2.X | 80C15, 80E07B, 80E08B, 80E09B, 80E10B, 80E11, 80E11X1, 82A04B | |

Newer versions of the TekScope application software and instrument operating system software support all previously-released modules.

Replace product application software version 2.0.1.3 with the latest available version from the Tektronix Web.

³ Using the 80E07, 80E08, 80E09, or 80E10 modules in mainframes with older versions of software may prevent the application from starting.

Appendix B: Accessories and options

Standard accessories (shipped with the module)

| Item | Part number |
|--|---------------|
| 80A00, 80C00, and 80E00 Electrical and Optical Sampling Modules Installation (this document) | 071-3059-xx |
| Certificate of Traceable Calibration for product at first shipment | Not orderable |
| SMA male 50 Ω termination (installed, one per electrical signal connector) (80E11B, 80C10, 80C12, 80C14 modules) | 015-1022-xx |
| SMA male 50 Ω termination with chain (80C12B, 80C14, 80C15 modules) | 011-0182-xx |
| Fiber cleaning kit (optical modules) | 020-2494-xx |
| Transit case, ESD protective (80E01, 80E03, 80E04 modules) | 004-5091-xx |
| Transit case, ESD Protective (80E07B, 80E08B, 80E09B, 80E10B modules) | 016-2073-00 |
| Transit case, ESD Protective (80E11, 80E11X, 80C10CE2 modules) | 016-2074-00 |
| 2.4 mm male to 2.92 mm (K) female adapter (80E01 module) | 015-0703-xx |
| 1.85 mm (V) male to 2.92 mm (K) female adapter, one per electrical signal connector (80E09B, 80E10B, 80E11, 80E11X1, and 80C10CE2 modules) | 011-0187-xx |
| Remote module guide rail kit (80E07B, 80E08B, 80E09B, and 80E10B modules) | 650-4986-xx |
| 20 inch SMA Cable (80E07B, 80E08B, 80E09B, 80E10B, 80E11, 80E11X1, and 80C10CE2 modules) | 174-1427-xx |
| 18 GHz 50/50 Splitter (80E07B, 80E09B, 80E11 modules) | 015-0720-xx |
| 6 dB Attenuator (80E11X1 and 80C10CE2 modules) | 015-1001-xx |
| SMA Plug to SMA Plug Barrel (2 each for 80E07B and 80E09B modules) | 131-8490-xx |
| 4.4 inch Matched SMA Cables (80E11 module) | 174-5338-xx |
| Sampling module extender cable (two meter) (80E11 module) 1 | 80X02 |

An extender cable extends the reach of an electrical sampling module. The extender cable installs between the sampling module and the instrument, allowing you to operate the sampling module out of the module compartment. If you compensate a module in the main instrument and then move the module to an extender, or visa versa, recompensate the module. See the main instrument user manual for how to compensate a module.

Calibration and warranty options

| Option | Description | |
|--------|--|--|
| C3 | Three years of calibration service | |
| C5 | Five years of calibration service | |
| D1 | Calibration data report | |
| D3 | Three years of calibration data reports (requires Opt. C3) | |
| D5 | Five years of calibration data reports (requires Opt. C3) | |
| R3 | Extended repair warranty to three years | |
| R5 | Extended repair warranty to five years | |

Optional accessories: optical modules 1

| Item | Part number |
|---|-------------|
| D4/PC Universal Optical Input (UCI) adapter | 119-4514-xx |
| Biconic UCI adapter | 119-4515-xx |
| FC/PC UCI adapter, APC-108 | 119-5115-xx |
| SMA 2.5 UCI adapter | 119-4517-xx |
| SC/PC UCI adapter | 119-5116-xx |
| DIN/PC UCI adapter | 119-4546-xx |
| DIAMOND 2.5 UCI adapter | 119-4556-xx |
| SMA UCI adapter | 119-4557-xx |
| DIAMOND 3.5 UCI adapter | 119-4558-xx |
| ST/PC UCI adapter | 119-4513-xx |
| DSA8300 Performance Verification Technical Reference | 077-0682-xx |
| DSA8200 Performance Verification Technical Reference | 071-2048-xx |
| DSA8300 Service Manual | 077-0572-xx |
| DSA8200 Service Manual | 071-2049-xx |
| CSA8000 & TDS8000 Series Service Manual | 071-0438-xx |

Go to www.tek.com to view the current list of optional accessories and download documents.

Optional accessories: electrical modules 1

| Item | Part number |
|--|-------------|
| EOS/ESD Isolation Module | 80A02 |
| 26 GHz ESD Protection Device | 80A09 |
| Sampling module extender cable (one meter) ² | 80X01 |
| Sampling module extender cable (two meter) ² | 80X02 |
| 2X attenuator (SMA male-to-female) | 015-1001-xx |
| 5X attenuator (male-to-female) | 015-1002-xx |
| Power divider | 015-0565-xx |
| SMA accessory kit | 020-1693-xx |
| Torque wrench, 8 mm (5/16 inch) open end | n.a. |
| 3.5 male to 3.5 female SMA | 015-0552-xx |
| Slip-on SMA connector | 015-0553-xx |
| 3.5 mm 50 Ω connector (SMA male-to-female) | 015-0549-xx |
| BNC female 75 Ω to 50 Ω type N minimum loss attenuator | 131-0112-xx |
| Terminator, ECL | 015-0558-xx |
| Connector saver, 3.5 mm SMA | 015-0549-xx |

¹ Go to www.tek.com to view the current list of optional accessories.

An extender cable extends the reach of an electrical sampling module. The extender cable installs between the sampling module and the instrument, allowing you to operate the sampling module out of the module compartment. Module extender cables are incompatible with the remote sampling modules (80E07, 80E07B, 80E08, 80E08B, 80E09, 80E09B, 80E10, and 80E10B). If you compensate a module in the main instrument and then move the module to an extender, or visa versa, recompensate the module. See the main instrument user manual for how to compensate a module.

Appendix C: Electrical connector torque settings

| Connector type | Torque setting | Torque tolerance |
|--|-------------------|------------------------|
| SMA | 56 N-cm (5 in-lb) | ±5.6 N-cm (±0.5 in-lb) |
| 1.85 mm 2.4 mm 2.92 mm 3.5 mm | 90 N-cm (8 in-lb) | ±9.0 N-cm (±0.8 in-lb) |

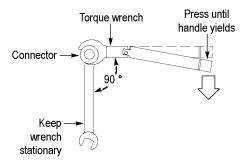


Figure 2: Using a torque wrench to tighten connectors

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