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# **Component carriers "grip" wire wrap connections**

Discrete component carriers for wire wrap applications are being introduced to Tek. Using these carriers will assure reliable electrical connections because their leads have sharp corners that bite into the wire being wrapped around them. Wires wrapped to round leads don't hold tightly and are often unreliable.

Eight different carrier options will be available for mounting axial-lead (resistors, diodes), parallellead (capacitors, crystals) and plug-in (transistors) discrete components.

Axial-lead components can be mounted three

ways: (1) a 14-pin slotted terminal dual-in-line header; (2) an 8-pin slotted terminal header; or (3) a single slotted terminal.



Components with parallel lead configurations

can be mounted as follows: (1) a 14-pin solder cup dual-in-line header; (2) an 8-pin solder cup header; or (3) a single solder cup terminal.



Also, a 3- or 4-pin transistor socket with wire wrap tails is available.

### Why use discrete component carriers?

M

In addition to improving the integrity of any wire wrap connection, component carriers can provide versatility and easier troubleshooting. The use of single terminals allows random distribution of components, and the terminals can be spaced apart as far as desired.

The header-type packages (8- and 14-pin) cluster discrete components together and have dual-inline terminal rows spaced 0.3" apart (see illustration below). This spacing will accommodate either vector or multilayer circuit boards.



continued on page 2

**Issue 270** 

## Also in this issue

Beryllium-nickel supply																pa	ge 6
CMOS, second-sourcing											•	•	•	•	•		5
Component burn-in														•		.1	3-14
Component/Engineer/Bu	1	/e	r	li	st	ir	nq									.2	1-24
GPIB chip, 9914																	3-4

Reliability test options											p	a	ge	1	7-	1	0
Resistor, carbon composition	n.														•	1	1
Static protection update									÷	ŝ			•	•	•	1	2
Switches, rocker			÷	÷	•		•				÷			•	•		5
Trimmers, cermet							•	•	•	;	•					1	1

### page 2

### continued from page 1

UL-certified 94V-0, thermoplastic polyester is used as the insulator in the headers, with Teflon insulation used in the transistor sockets. The terminals are gold-plated brass. (A word of caution, though: due to the thickness of the gold plating, these parts should not be used in severe environments.) The price of the carriers ranges from \$1 to \$2 each for the headers; transistor sockets are about 80¢ each. All of the adapter options will be available in Engineering Stock areas during the first quarter of FY000 (solder pot headers and transistor sockets are in stock now). The Tek partnumbers are:



## For more details

See Glenna Jones (CAD Wire Wrap) 50-126, ext. 5781, for more information. Glenna also has a display of all wire wrap carriers and sockets available at Tek.

Editor's note: For information on Tek's assembly criteria for wire wrap connections, you may want to reference the *Assembly Workmanship Guide*. The guide is published by Manufacturing Engineering and can be obtained by calling ext. 7233.

## Part I of a series

# 9914 GPIB chip shows promise

Editor's note: This is the first in a series of reports written by Jim Howe on the new GPIB chip from Texas Instruments. In the next issue, the 9914 Controller functions will be discussed.

We have recently completed an analysis of the new TI 9914 GPIB controller. Steve Hubbins, the MOS design engineer responsible for the GPIB logic portion of the device, visited Tek last month, and together we did our best to skewer the design. Fortunately there were no major surprises, only minor ones.

The chips we analyzed initially, using the S-3263 in Component Engineering, were the first devices TI produced, and had a known error in the Source Handshake (SH) portion of the chip. In spite of this, all of the addressing and command recognition was successfully demonstrated, as was the operation of the 23 user commands. We have subsequently analyzed fully functional chips.

The architecture of the chip is very straightforward. A map of the internal registers is shown in Figure 1, page 4. The interrupt mask bits are used to enable the particular function of the chip in addition to unmasking the interrupt for that function. If a particular function is enabled, the device holds the Acceptor Handshake in ACDS until the instrument microprocessor acknowledges the interrupt.

#### Interrupt structure

All but one of the bits which are set as a result of recognition of Remote Messages are preserved by holding in ACDS. These include APT, which enables secondary addressing; GET, which enables the Device Trigger function; UUCG and UACG, which allow for recognition of Undefined commands; DCAS, which enables the Device Clear function; and MA (My Address), which enables a special function for holdoff on primary address recognition. One other bit, MAC (My Address Change), is set on either primary address recognition or on unaddressing, and does not hold the Acceptor Handshake.

The other interrupt bits are set on state changes and remain set until read. These include IFC, set on IFC becoming true as an input; RLC, set whenever there is a change in the Remote bit; SRQ, set on SRQ becoming true as an input when the 9914 is a controller; SPAS, set on an exit from SPAS when the 'rsv' message is true, i.e., the controller has responded to my SRQ.

'BI' is set on entry into ACDS while an active Listener. The input byte is latched into the data-in register, and the handshake is held in ANRS until the data-in register is read. 'BO' is set on entry into TACS and on completion of a handshake. It is cleared only by writing a data byte out or by reading the interrupt status register. It is not cleared when ATN is asserted at the end of an output sequence; therefore the microprocessor is guaranteed to know exactly how many characters were actually output to the bus.

#### END Out and END In

The END message is asserted true at the time that the data-out register is written to, following the use of the 'feoi' (force end-or-identify) command. The END message is set false either at the time a new data byte is written to the data-out register or on the use of the 'nbaf' (new byte available false) command. The END message interrupt status bit is set on DAV going true when EOI is true.

#### Special features

This device appears to have an unambiguous user interface. It is the first of the three GPIB chips with a totally functional interrupt register. It is also the first device to implement a fail-safe method for keeping tabs on a data output process.

The fail-safe method involves using the 'MA' (My Address) interrupt, which halts the bus on receipt of MLA or MTA. This interrupt should normally be masked, and should only be unmasked on the first 'BO' interrupt at the beginning of a transmit sequence. It should be masked again at the time the Untalk message is detected, which will set the 'MAC' interrupt. Thus a normal, undisturbed output process will never raise the 'MA' interrupt;

### continued from page 3

but if an abnormal sequence should take place the microprocessor will be guaranteed to have enough time to detect the fact.

The other half of the method is the implementation of the 'nbaf' (new byte available false) command. This command will abort the END message and disarm the Source Handshake function. Thus if the 'MA' interrupt is received in the midst of an output sequence, indicating that MLA or MTA has been received, the microprocessor will be able to use the 'nbaf' command, if desired.

There is one other point to be made about the 'nbaf' command. The proposed Tek standard for Codes and Formats for programmable instruments provides for clearing of the output buffer on receipt of Device Clear or on first Byte Input. The Motorola chip will not permit the implementation of either condition. (See Component News 253, page 2). The Intel chip does the second automatically, but will do the first only if the Device Clear message is associated with Untalk. Therefore, the 9914 is the only device available which guarantees the implementation of both conditions.

### Other features

IFC is debounced as an input on going true, but not on going false. Thus a noise pulse on IFC which is less than  $4\mu$ S duration will have no effect. In the same way, REN is debounced going false, but not on going true. The debounce mechanism involves a shift register toggled by the clock input, so the actual debounce times are clock dependent.

## Figure 1

9914 Read Registers

Addr	ess		Register				Contents				
RS2 0	RS1 0	RS0 0	Name INT STATUS 0	D0 INT0	D1 INT1	D2 B1	D3 B0	D4 END	D5 SPAS	D6 RLC	D7 MAC*
0	0 1	1 Ò	INT STATUS 1 ADDRESS STATUS	GET REM	UUCG LLO	UACG ATN	APT LPAS	DCAS TPAS	MA* LADS	SRQ TADS	IFC ulpa
0	1	1	BUS STATUS	ATN	DAV	NDAC	NRFD	EOI	SRQ	IFC	REN
1	0	0	ADDRESS SWITCH 1)	edpa	dal	dat	A5	A4	A3	A2	A1
1	1	0	CMD PASS THRGH	D108	D107	D106	D105	D104	D103	D102	D101
1	1	1	DATA IN	D108	D107	D106	D105	D104	D103	D102	D101

Disabled on APT

Note: This register is external to the TMS 9914 and will consist of a DIL switch at the rear of the instrument.

Addr	ress		Register				Content	S			
RS2	RS1	RS0	Name	DO	D1	D2	D3	D4	D5	D6	D7
0	0	0	INT MASK 0	Х	Х	BI	BO	END	SPAS	RLC	MAC
0	0	1	INT MASK 1	GET	UUCG	UACG	APT	DCAS	MA	SRQ	IFC
0	1	1	AUXILIARY CMMD	c/s	x	х	f4	f3	f2	f1	fO
1	0	0	ADDRESS REG	edpa	dal	dat	A5	A4	A3	A2	A1
1	0	1	SERIAL POLL	S8	RSV	S6	S5	S4	S3	S2	S1
1	1	0	PARALLEL POLL	PP8	PP7	PP6	PP5	PP4	PP3	PP2	PP1
1	1	1	DATA OUT	D108	D107	D106	D105	D104	D103	D102	D101

### 9914 Write Registers

# Second-sourcing CMOS devices

Integrated circuit technologies tend to mature after several years, causing some smaller manufacturers to drop out of the market. This has recently been the case with many CMOS devices.

Harris Semiconductor decided that they no longer wanted to produce the CD4OXX and 74CXX lines. The reason given was their introduction of a new line of RAMs which will sell for about \$15 each. These new RAMs can be produced by the same lines that are now producing 20¢ gates.

Harris was our second source for many of the CD4OXX parts, and/or prime source on the 74CXX parts. There are other sources for the CD4OXX line, but National Semiconductor was the only other supplier for most of the 74CXX line. This has led to a large portion of the 74CXX line being single-sourced. National realizes that this is a problem for Tektronix, so they have instituted a special stocking procedure to try and guarantee a supply of parts.

Design engineers should take note that most of these parts are single-sourced, and using them in new designs poses some risk.

To help in the selection of parts for new design, I have compiled a list of the 74CXX devices with Tek part numbers, plus a note on second-sourcing status.

Device	Tek P/N	Second Source?
74C00	156-0941-00	No
74C04		Yes
74C08	156-0577-00	No
74C10	156-0938-00	No
74C14	156-0876-00	Yes
74C32	156-0766-00	No
74C42	156-0566-00	No
74C48	156-0886-00	No
74C86		Yes
74C89	156-0894-00	No
74C107	156-0680-00	No
74C151	156-0869-00	No
74C154	156-0650-00	No
74C157	156-0547-00	No
74C160		Yes
74C161		Yes
74C162		Yes
74C163		Yes
74C164	156-0572-00	No
74C165	156-0625-00	No
74C173	156-0574-00	Yes
74C174	156-0682-00	Yes
74C175	156-0931-00	Yes
74C192		Yes
74C193	156-0627-00	Yes
74C221	156-0755-00	No
74C374	156-1327-00	Yes
80C97	156-0649-00	Yes
80C98	156-1341-00	Yes

If you have any questions please contact me at 58-125, ext. 7607.

### Wilton Hart

# "Sealed" rocker switches withstand solderflow/wash

A new option will soon be available on all Grayhill Series 76B rocker switches. In addition to an epoxy-sealed base, the DIP switches will have a removable tape seal on top which protects the parts during solderflow and wash processes. Tests show these switches will even withstand freon washing.

Although the tape-seal option will add about 5¢ to the cost of each switch, this cost is much less than we spend now to hand-insert and clean the switches. Life test results show no mechanical degradation or change in contact resistance immediately following (and seven days after) solder-flow, wash and freon immersion.

Three versions of the SPST rocker switch are Tek part-numbered: 260-1579-00 (5-wide), 260-1721-00 (6-wide), and 260-1827-00 (8-wide). All three parts will have the tape-seal option, and

using areas can expect to see the new parts during the first quarter of FY000.



If you have any questions, or for more information, please contact Joe Joncas (58-299), ext. 6365.

# Supply problem still serious Alternatives for beryllium-nickel sought

Tek's beryllium-nickel (BeNi) supply is uncertain at best, and a concerted effort is underway to find alternate materials to meet our needs.

## Our supplier's point of view\_

Representatives from Tek's only BeNi supplier visited here recently to discuss supply and fabrication problems. The following points were discussed:

- Our supplier loses money on every pound of BeNi they sell.
- BeNi must compete for production time with BeCu (beryllium-copper). BeCu is a more profitable portion of our supplier's business.
- Our vendor doesn't want to supply us with annealed, 0.003-inch thick BeNi in the future. (This material accounts for about 70% of our annual usage.) Instead, they would supply this thickness in ¼- or ½-hard temper. We're investigating this possibility.
- For our vendor to consistently produce this product, they would have to set up a separate fabrication line. Because this is very expensive, and future BeNi demand is uncertain, a market survey is underway to determine the demand for BeNi.
- Future mill orders will have to be 200 pounds or greater. Smaller orders will be filled by distribution centers. Of the 13 BeNi part numbers at Tek, only one meets this minimum order requirement.
- Finally, our supplier was unable to assure us that their ability to produce BeNi would improve. As a matter of fact, there was some discussion about eliminating BeNi production altogether! This decision will be made after examining the market survey results.

As a result of this meeting, and our past supply problems, we cannot assume a consistent and dependable supply of BeNi.

Tek's point of view\_\_\_\_

We have made great strides in converting existing BeNi uses to different materials, with full-hard stainless steel and BeCu as the prime alternatives. The majority of our present BeNi applications are for 0.003-inch annealed material that is heat-treated for strength. Many of these parts can be fabricated from full-hard stainless steel (P/N 251-0711-01), which is mechanically similar, doesn't have to be heat-treated and, in some instances, can be formed on existing tooling. In other instances, some tooling rework will be necessary to overcome the greater spring-back of the stainless steel.

One point to remember about stainless steel – it has greater resistivity than BeNi, so each application must be evaluated with this fact in mind. At this time, however, the higher resistivity has not been identified as causing electrical problems.

Beryllium-copper is presently being converted for use in some grounding spring applications. This material isn't as strong as BeNi, which results in less contact pressure. BeCu, however, should be nickel-plated to compare with BeNi environmentally. As with any material change, these environmental considerations should be checked with Tek's Environmental Labs.

To recap the present situation – the supply problem is still very serious; therefore, **do not** use BeNi in any new applications. We are making good progress in converting to other materials, and several mods have already been written to utilize alternate materials.

If you have any questions, or would like more information, please contact me at 19-194, ext. 6391.

Frank Javorsky ME Component Quality Control

# NiCd battery pack for Bruning erasers

Those of you who have Bruning batteryoperated erasers with a defective battery pack (very expensive and hard to get) will be happy to know that two AA-type NiCd batteries will fit in the case side by side. You can order the batteries (#14106) from Central Stores and have tabs welded on for connections.

> Byron Witt ext. 5417

# **Component reliability test options**

Component Reliability Engineering has compiled a list of recommended test level options by major component categories, with estimated cost and benefits for each.

Reliability lot sample testing is included as an option in some categories. This involves running a reliability acceptance test on a sample of each incoming lot, and rejecting lots which fail. To permit lot rejection, added inventory is necessary. This option is not cost-effective for parts costing more than \$1 because the inventory holding costs become excessive (especially where lot size is large in comparison to annual usage). Therefore, for parts costing over \$1., 100% screening (burn-in) is usually preferable.

If you have any questions about these reliability test options please contact Ron Schwartz, ext. 6511.

Raw +Reliability lot sample +100% electrical test +Burn-in (in-house)	Small Signal Transistors (includ 0 +0.14 +1-5*	0.50	0.000
Raw +Reliability lot sample +100% electrical test +Burn-in (in-house)	0 +0.14 +1-5*	0.50	0.000
+Reliability lot sample +100% electrical test +Burn-in (in-house)	+0.14 +1–5*	0.50	0.30
+100% electrical test +Burn-in (in-house)	+1-5*		0.030
+Burn-in (in-house)	11-5	0.05	0.020
Bulli-III (III-IIOuse)	+15	0.03	0.020
*Depends on package style and oth	er factors.	0.00	0.000
	in an		
	Power Transistors, SCRs, TR	RIACs	
Paur	0	0.50	0.10
+Reliability lot sample	+0.2	0.50	0.08
+100% electrical	+10	0.05	0.06
+Burn-in (in-house)	+15	0.03	0.01
	Diodes, Power Rectifie	)r	
Baw	0	0.50	0.10
+Reliability lot sample	+0.2	0.50	0.08
+100% electrical	+10	0.05	0.06
+100% burn-in (in-house)	+20	0.03	0.03
	Diodes, Signal, Switching,	Zener	
Baw		0.50	0.020
+Reliability lot sample	+0.1	0.50	0.015
+100% electrical	+0.1-5.0*	0.05	0.010
+100% burn-in (in-house)	+15	0.03	0.005
*Depends on extent of testing requ	ired, zeners highest.		

Plant failure data based on estimates made by CRE; Dave Humphreys is leading a task force to develop more accurate data based on intensive data-taking during some sample two-week periods.

tNote: Field failure rates expressed in percent failures per year for 70°C junction temperature.

continued on page 8

## **Component News 270**

Incremental test level In	cremental cost, ¢	Plant fail. rate (quality), %	Field fail. rate, %
	Optoisolators		
Raw	0	0.50	0.10
+Reliability lot sample	+2	0.40	0.05
+100% temp. cycle with high temperature continuity	+5	0.05	0.01
+Reliability stress test	+15	0.05	*
*under evaluation			
Micro	ocircuits, Digital (TTL, LS,	S, CMOS)	
Raw	0	0.5-1.0	0.050
+Beliability lot sample	+2	0.5-1.0	0.040
+100% electrical test (Tek)	+4-5	0.05	0.030
100% temp cycle burn-in high temperature	+8-12*	0.05	0.006
and room temp. elec. (vendor)*	10 12	0.00	0.000
*This increment does <b>not</b> include the imm	ediately preceding increme	nt.	
	Microcircuits, Digital, E	CL	
Baw	0	0.50	0.050
+Beliability lot sample*	_	_	_
+100% elec. test (Tek)*	_		_
100% burn-in (vendor), elec. test	+20	0.05	0.006
*Full speed AC testing not currently availa	able — being investigated.		
Micro	ocircuits, Memory (MOS R	AM/ROM)	
Baw	0	0.50	0.08
+Beliability lot sample	Not recommended	0.00	0.00
+100% electrical test (Tek)	+5	0.10	0.05
+100% burn-in (Tek)	+30	0.10	0.01
Mic	rocircuits, PROM/EPROM/	EAROM	
Baw	0	0.50	0.08
+Beliability lot sample	Not recommended	5.00	0.00
+100% elec test*	+20%*	0.10	0.05
+100% burn-in (Tek)*	+60*	0.10	0.02
*Not currently available – costs estimated			

continued on page 9

8

Incremental test level	Incremental cost,	¢ (c	ant fail. rate juality), %	Fi	eld fail. rate, %
	Microcircuits	, Linear			
Raw	0		0.5		0.10
+Reliability sample test	+2		0.4		0.08
+100% electrical test (Tek)	+5		0.1		0.05
100% temp. cycle, burn-in,	+8-15		0.1		0.01
electrical test (vendor)*					
*This increment is exclusive and indepen	dent of previous one	).	4 ,		~
Microcircuits	, LSI, Microprocesso	r or Microprocess	or Support		
Raw	0		0.5		0.10
+Reliability sample test	not recomm	nended (high inve	ntory cost)		
+100% electrical test	+10		0.1		0.08
+100% burn-in, electrical test*	+50		0.1		0.01
*Either vendor burn-in or in-house burn-	in/depending on par	t type.			
				4	
	High Voltage Multi	plier Modules			
Raw	0		0.5		0.5
+Reliability lot sample	High invento	ory cost, special e	valuation needed		
+100% electrical test	+20		0.4		0.4
+100% burn-in (in-house)	+50		0.1		0.1
A Company and the second second	Optoelectronics	, Discrete	- <b>U</b>	Tete	
Real Price and their states	Optoelectronics	, Discrete	0.5	Tett	0.05
Raw	Optoelectronics	, Discrete	0.5	Tete	0.05
Raw +Reliability lot sample	Optoelectronics 0 +2-10 +10	, Discrete	0.5 0.4 *		0.05 0.03
Raw +Reliability lot sample +100% temp. cycle with high temperature continuity test*	Optoelectronics 0 +2-10 +10	, Discrete	0.5 0.4 *		0.05 0.03 *
Raw +Reliability lot sample +100% temp. cycle with high temperature continuity test* *under evaluation	Optoelectronics 0 +2-10 +10	, Discrete	0.5 0.4 *		0.05 0.03 *
Raw +Reliability lot sample +100% temp. cycle with high temperature continuity test* *under evaluation	Optoelectronics 0 +2-10 +10 Crystal	s, Discrete	0.5 0.4 *		0.05 0.03 *
Raw +Reliability lot sample +100% temp. cycle with high temperature continuity test* *under evaluation	Optoelectronics 0 +2-10 +10 Crystal	s, Discrete	0.5 0.4 *		0.05
Raw +Reliability lot sample +100% temp. cycle with high temperature continuity test* *under evaluation	Optoelectronics 0 +2-10 +10 Crystal	s, Discrete	0.5 0.4 *		0.05 0.03 *
Raw +Reliability lot sample +100% temp. cycle with high temperature continuity test* *under evaluation Raw +100% electrical test	Optoelectronics 0 +2-10 +10 Crystal 0 +5 +5	s, Discrete	0.5 0.4 *		0.05 0.03 * 0.020 0.015 0.020

continued on page 10

### **Component News 270**

Incremental test level	Incremental cost, ¢	Plant fail. rate (quality), %	Field fail. rate, %
	Capacitors, Ceramic or N	lica (≪500V)	
Raw	0	0.10	0.010
+Reliability sample test	+0.2	0.10	0.008
+100% voltage conditioning (burn-in) Tek	+10	0.05	0.002
	Capacitors, Ceram	ic, HV	
~			
Raw	0	0.10	0.04
+Reliability sample test	+0.5	0.10	0.03
+100% burn-in (Tek)	+10	0.05	0.01
(MAR)	Capacitors, Electrolytic (Large can)	, Aluminum	
Raw	0	0.20	0.05
+Reliability sample test	+4	0.10	0.03
+100% burn-in or high temperature storage	+10	0.05	0.01
	Capacitors, Electrolytic	c, Tantalum	-
Raw	0	0.20	0.020
+Reliability sample test	+1	0.20	0.015
+100% electrical test	+5	0.08	0.012
+100% voltage conditioning (burn-in)	+10	0.05	0.005

# CAUTION: Shock hazard with high-voltage dividers

When using a high-voltage divider and a voltmeter there is a sequence of steps that must be followed to prevent shock to the operator and damage to the voltmeter:

- ground the divider first by attaching its LO lead(s) to the LO of the voltage source being measured and ground;
- (2) attach HI lead of divider to HI of voltage source;
- (3) attach ground lead(s) of voltmeter to common LO of divider/voltage source and ground;
- (4) attach sense lead of voltmeter to divider.

This procedure applies for any high-voltage divider such as the Tek 63.005 (10KV). If this sequence cannot be followed due to design of volt-meter/voltage source/divider/etc., call Measurement Standards (ext. 5540) for procedures to use in special cases.

It is important to remember that divider and voltmeter grounds be attached first and that they remain attached to guard against the shock hazard that exists.

This notice has been sent to known holders of Tek 63.005 dividers, but please share this information with anyone who may not have received word.

> Jerry Turnbaugh Safety Services

# **Carbon composition resistor supply dwindles**

We have a serious supply problem with all of our carbon composition resistors. Our Japanese source for these parts, Matsushita, has cancelled our orders, and other domestic sources have stopped manufacturing carbon composition resistors.

This situation puts the replacement demand on Allen-Bradley Co., which still produces the part. However, the lead time has jumped to 8 to 10 weeks on contract orders, and 14 weeks on extra orders. The cost of these resistors is also higher – \$33.40 per thousand, compared to \$13.40 per thousand for the Japanese parts! All series 301, 302 and 316 suffix -00 numbers are affected, and using areas will receive carbon film resistors as replacements.

Therefore, we *strongly* recommend that you use carbon film or metal film resistors instead of the carbon composition parts in any new design or modification. The list that follows shows the partnumbered Allen-Bradley resistors which are affected. The card-pack-only parts (\*) should not be used for large quantity orders. Card-pack parts will be restricted to hand insertion applications only.

If you have any questions, please contact me at 58-299, ext. 6520.

**Ray Powell** 

Allen-Bradley Carbon	Composition	Resistors
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(\* denotes card-pack only)

301-0100-01 *	315-0202-02	315-0514-02	307-0036-00
301-0104-01	315-0203-02	315-0560-02	307-0037-00
301-0151-01 *	315-0203-03	315-0561-03	307-0040-00
301-0430-01 *	315-0203-05	315-0562-03 *	307-0047-00
301-0510-01 *	315-0204-02	315-0620-02	307-0048-00
301-0622-01 *	315-0206-01	315-0620-04 *	307-0049-00
302-0102-03 *	315-0220-01	315-0621-03	307-0050-00
302-0150-03 *	315-0220-03 *	315-0680-02	307-0051-00
302-0181-02 *	315-0221-03	315-0680-03 *	307-0052-00
302-0221-01 *	315-0221-04 *	315-0681-03	307-0053-00
302-0392-02 *	315-0223-03	315-0682-03 *	307-0054-00
315-0100-02	315-0224-01	315-0683-03	307-0055-00
315-0100-04 *	315-0226-01	315-0750-02	307-0056-00
315-0101-03	315-0241-02	315-0751-04	307-0057-00
315-0101-06 *	315-0241-04 *	315-0754-03	307-0058-00
315-0102-03	315-0243-03	315-0820-01	307-0059-00
315-0102-06 *	315-0270-01	315-0821-03	307-0059-01
315-0103-03	315-0271-03	315-0824-02	307-0060-00
315-0104-03	315-0272-03	315-0910-01	307-0061-00
315-0105-03	315-0300-02	315-0915-02	307-0062-00
315-0120-01	315-0301-02	316-0102-02 *	307-0063-00
315-0121-02	315-0303-03	316-0151-03 *	307-0093-00
315-0124-02	315-0330-01	316-0331-02 *	307-0103-00
315-0131-01	315-0330-03 *	316-0474-02	307-0104-00
315-0132-01	315-0331-03	307-0004-00	307-0105-00
315-0136-01	315-0335-03	307-0005-00	307-0106-00
315-0153-03	315-0360-01	307-0006-00	307-0107-00
315-0160-01	315-0392-03	307-0007-00	307-0108-00
315-0161-02	315-0430-02	307-0008-00	307-0109-00
315-0162-02	315-0430-03 *	307-0009-00	307-0110-00
315-0163-01	315-0470-03	307-0014-00	307-0111-00
315-0181-02	315-0470-04 *	307-0015-00	307-0112-00
315-0182-03	315-0471-03	307-0023-00	307-0113-00
315-0183-03	315-0472-03	307-0024-00	307-0114-00
315-0184-01	315-0474-02	307-0025-00	307-0115-00
315-0200-02	315-0510-04	307-0033-00	307-0115-01 *
315-0201-02	315-0511-02	307-0034-00	307-0116-00
315-0201-04 *	315-0513-03	307-0035-00	307-0590-00

# Is a solderable case necessary?

The small (1/4" diameter) cermet trimmers used at Tek have always had solderable metal housings,

so that electrical connection can be made where necessary for proper circuit performance. One of our two vendors, who supplies this option at extra cost, has notified us that it will now cost 10 - 12 cents more than their standard part.



Because we use about 1,800,000 of these trimmers each year, a substantial cost savings is possible if case solderability is no longer needed. We are asking readers to report any applications requiring a solderable case to Gene Single, (58-299), ext. 5302.

The following is a list of affected part numbers:

311-0605-00	311-0633-00	311-1007-00
311-0605-01	311-0634-00	311-1035-00
311-0607-01	311-0644-00	311-1256-00
311-0609-00	311-0644-01	311-1258-00
311-0613-00	311-0660-00	through 311-1290-00
311-0614-00	311-0698-00	311-1293-00
311-0622-00	311-0978-00	311-1757-00
311-0622-01	311-0978-01	311-1862-00

# **Static protection update**



## Fabric softener cleans pink poly

Anti-static pink polyethylene is used for benchtops, trays, bags and many other materials at Tek. Pink poly contains a small amount of detergent (similar to laundry detergent) which attracts water vapor, forming a conductive layer on the surface of the polyethylene. **Component News 269** reported that Downy Fabric Softener is an effective cleaning agent for anti-static surfaces, because Downy reinforces the detergent already in the pink poly. Here are more details on cleaning anti-static surfaces.

The Environmental Labs recently finished tests on Downy-coated RCA 1200 pink poly benchtop covering and found it does not corrode copper or tin that is in direct contact with the polyethylene surface. However, there appeared to be some corrosion of copper surfaces which were **not** in direct contact with the polyethylene, indicating some outgassing of corrosive vapors from the Downy.

Downy was also tested for sodium because sodium in detergents is very destructive to ICs. No significant amount of sodium was found in the analysis.

This analysis indicates that Downy-coated RCA 1200 pink poly is satisfactory for most benchtop use, but components should not be stored in Downy-coated materials in boxes or other enclosures.

Black polyethylene, on the other hand, depends on the electrical conductivity of the carbon particles imbedded in it. The carbon is in high enough concentrations to form a continuous surface of conductivity, and doesn't need to be cleaned with Downy. Downy, though, will not hurt black poly.



## Problems with Wescorp black poly

A problem has been found with Wescorp brand benchtops (and possibly their other products). During the manufacture of these benchtops the carbon particles migrate to the surface. Because the carbon-impregnated layer is only 0.004- to 0.005inch thick, it is easily scratched and scraped, leaving the nonconductive surface exposed. And, because the polyethylene is black you can't see the absence of carbon or the condition the surface is in.

Wescorp products should be checked periodically for effectiveness with a static meter.

# Don't "recycle" pink poly bags

The life expectancy of anti-static pink poly bags is currently being tested in the Environmental Labs. Initial results from tests performed on 6month-old bags show that they do not protect against static discharge, especially if the bags are punctured.

In general, the 6-month-old bags retained sufficient charges to cause damage to static-sensitive parts. The problem is compounded when circuit board pins or other objects have pierced the bags because IC leads sticking through the holes are directly vulnerable to external static charges.

To protect sensitive parts, we do not recommend storage in used pink poly bags. If you do decide to re-use pink poly, always discard the punctured/torn bags.

> Paul Phelps, ext. 6297 Packaging Design

# 8251A USART information

We have some information concerning "new features" in the 8251A USART (Universal Synchronous/Asynchronous Receiver Transmitter). Contact Bill Pfeifer (ext. 6303) for details.

# Benefits of component burn-in assessed

An early example of component burn-in (or preconditioning) at Tek was the T-900 instrument line. All semiconductor devices were subjected to some kind of stress testing. The effectiveness of this program has been debated; however, the tests were devised over four years ago, and were based on considerations deemed important at that time. Component Reliability Engineering has since developed a more selective approach to component burn-in and can now report some "before and after" data from actual field results.

Our present approach holds that significant benefit will be gained from burn-in if: (1) the part is applied at over 70°C junction temperature or over 60% of rated voltage; (2) the absolute lowest possible failure rates are necessary to meet instrument reliability goals.

Several specific component reliability problems have been solved by the application of 100% burn-in. These are:

Tek P/N	Instrument	Field Removal Before Burn-in	Rate (%/year) After Burn-in	Added Part Cost∆
151-0279-03	603, 604	0.6%	0.05%	20¢
151-0444-03	7623, 7633, 7834	5% *	<0.5% *	20¢
156-0635-01	4051	0.27%	0.02%	50¢
156-0899-01	7D01	0.9%	0.02%	30¢
156-0900-01	7D01	0.9%	0.02%	30¢
283-0627-01	528	2% *	0.1% *	10¢

△ including yield loss

in-plant removal rate data; field data not yet available

For an increasing number of high-stress applications, 100% burn-in is a way to achieve desired levels of field reliability. Also, many instrument designers are selecting 100% screened microcircuits in order to achieve lowest possible failure rates, or to avoid the use of IC sockets.

The following tables list the burned-in and tested microcircuits that are currently available at Tek. Table A shows the parts tested in-house; Table B lists the parts tested by our vendors.

For more information on component burn-in, contact Ron Schwartz, ext. 6511.

Table A – 100% Burn-In and Test at Tektronix								
150-1011-02 150-1011-04 151-0279-03 151-0347-01	151-0444-03 156-0277-01 156-0285-01	156-1027-01 156-1127-02 156-0899-01	156-0927-02 156-0972-05 156-1301-01					

This list does not include all part numbers set up for the T-900 program because the burn-in process has not yet been updated for most of those parts.

Table B on page 14

Component News 270

	Table B —	100% Burn-In and Test	by Suppliers	
THIS	SISALIST OF C	URRENTLY PART NU	MBERED ICS WHICH	HAVE
SEE	COMPONENT NEWS	ISSUE 261 FOR FU	RTHER EXPLANATIO	4
	HIS PROCESS.			
156001802		156003203		- 156003502
156009105	156011303	156011803	156814882	156014102
156014302	156014502	156015302	156016502	156017202
156018004	156018202	156828582	156821982	156822182
136022602	156022701	156838381	156025202	156030804
156031102	156031604	156032003	156032102	156032302
156032402	156832582	156032602	156033103	156834782
136034906	1560350005	156836983	156036102	156837482
156037601	156038102	156038202	156038302	156038402
156038502	156038602	156038702	156038803	156839082
156039102	156839283	156941292	156848481	156840583
156042202	156042402	156042605	156042704	156045502
156045801	156845982	156046402	156846582	156046902
156047002	156949102	156849482	156847882	156849782
156858382	156858582	156851382	156851401	156051502
156052001	156052301	156852482	156852583	156852982
156053002	156854482	156054501	156054703	156856682
156056702	156056901	156057202	156057402	156057503
156057602	156057702	156057802	156057902	156858882
156062901	156863881	156063103	156062901	156063302
156063602	156063701	156063801	156063901	156064002
156064101	156064201	156064502	156864682	156064902
156868882	156068102	156068202	156868781	156068801
156069003	156069302	156070703	156071601	156071003
156072002	156072102	156072201	156072402	156072701
156073602	156073804	156073902	156073302	156975291
156075701	156075801	156075902	156076001	156076702
156077101	156078402	156078602	156078801	156078902
156084402	156084502	156084701	156079901	156885282
156085302	156086002	156086101	156086301	156006401
156086502	156087001	156087402	156087502	156087601
156090303	156891882	156891382	156891482	156091602
156092001	156093501	156893801	156094802	156895182
156895382	156095502	156095682	156095701	156896582
156099301	156099402	156101801	156090401	156192191
156102201	156102301	156102582	156102602	156103901
156106102	136104602	156105401	156105001	156105901
156113302	156114901	156115201	156117201	156117601
156117701	156120101	156121201	156121501	156121601
156127700	156128500	156128600	156123200	156131500
156131600	156132600	156132700	156133600	156133700
100130200				

# **Need material availability information?**

All active Tektronix parts (Tek-made and purchased) are now displayed on IMS terminals through an improved material availability information system. This system offers improved planning resolution by providing one year's data on present and future demand, orders, current availability, and planned availability of material by part number.

The data is displayed for the upcoming twelveweek period in weekly buckets, and from that point on in ten one-period buckets. Any consecutive three periods can be designated to display twelve weekly buckets, which allows selective display of one year's data in weekly buckets.

Another feature, "Allocation," allows selected terminals to allocate material "on line." This means that when material is designated for issue by a control terminal, the available balance, demand, planned orders, and planned availability will change immediately to show the adjusted quantities in all affected buckets. Subsequent terminal inquiries will then immediately show the new adjustments.

IMS terminals which have "SCSCRAVL" capability have received this new "MSSCRAVI" inquiry automatically. Others interested in this capability should request it through **Dick Jewett**, (55-952) ext. 6354.

In addition, the format of the Req. Review Log Sheet (000-8750-00) has been revised. An additional copy (pink) has been provided for the user to keep as a record of the request. The top two copies (original and yellow) are sent to Material Availability (55-952). The original will be sent back to the requester after it is keypunched to verify the order has been entered and to advise of the delivery date. Office supplies and chemicals should be ordered via stock requisitions and sent directly to the warehouse.

Column 30 (RC) on the Req. Review Log sheet (RRLS) has been provided for the appropriate Reason Code of the request. Detailed reason codes and instructions can be found in your Material Ordering and Planning Procedures (MOPP) book. (Copies of this book are available from Master Scheduling, 55-952.) We anticipate that this system will result in planning and allocating "unplanned" material in a far more timely, accurate and efficient manner. Also, we will gain high resolution in determining schedules for adding material through Mods and New Product Bills of Material.

Additional information or a demonstration of this system can be obtained from:

Bob Dozier, Master Scheduling, ext. 6908, del. sta. 55-952 Brad Jeffries, Systems Development, ext. 5696, del. sta. 55-540 Terry Smith, New Product Introduction, ext. 5200, del. sta. 55-962

> Terry Smith NPI Logistics Manager

## P/N list for digital *µ*circuits

A table showing part number suffixes for major suppliers of digital microcircuits is now available. The table reflects Tek's current marking requirements for standard (off-the-shelf) and reliabilityscreened digital microcircuits in both plastic and ceramic packages.

An up-to-date copy of this table is available from **Yvonne Brinck (58-125)**.

## To all holders of engineering notebooks:

It is in the best interest of Tektronix to use engineering notebooks to record important information regarding inventions. Such items as when the invention was conceived, sketches and diagrams, and other descriptive information should be included in the notebook log.

Engineering notebooks can be obtained from Patents and Licensing (50-419) ext. 5385.

**Component News 270** 



The "Component Checklist" is intended to draw attention to problems or changes that affect circuit design. This listing includes: catalog and spec changes or discrepancies; availability and price changes; production problems; design recommendations; and notification of when and how problems were solved. For those problems of a continuing nature, periodic reminders with additional details will be included as needed.

	Tek P/N	Vendor	Description of part	Who to contact, ext.
1				2
	(see list)	Sprague	Fixed ceramic capacitors	Harry Tanielian, 6405

We've found that the leads on many of Sprague's fixed ceramic capacitors have not been adequately soldered to the body of the capacitor, causing intermittencies with the parts. *All 7908 and later date-coded parts* (more readily identified by the brighter orange color than the older Sprague parts) are affected.

Please purge all the Sprague parts with 7908 and later date codes and replace them with other brand parts until further notice. Send defective parts to 71-899 along with an RSO (Reject/Scrap/ Obsolete) form. A list of the affected part numbers follows.

283-0008-00	283-0057-00	283-0111-00	283-0169-00	283-0189-00	283-0203-00	283-0238-00
283-0010-00	283-0058-00	283-0129-00	283-0176-00	283-0191-00	283-0204-00	283-0249-00
283-0024-00	283-0059-00	283-0134-00	283-0177-00	283-0193-00	283-0208-00	283-0268-00
283-0026-00	283-0079-00	283-0155-00	283-0178-00	283-0194-00	283-0210-00	283-0328-00
283-0027-00	283-0100-00	283-0164-00	283-0179-00	283-0195-00	283-0220-00	283-0341-00
283-0051-00	283-0108-00	283-0167-00	283-0180-00	283-0198-00	283-0221-00	283-0426-00
			283-0183-00			

156-1246-00 Motorola MC68488 GPIA Jim Howe, 6303

The 'UACG' bit is not properly implemented in the MH mask parts. The problem is that future implementations of IEEE-488 may define one of those codes to be used in conjunction with LADS or TADS, but not both. For example, 'GET' is ANDED with LADS in the DT function; 'TCT' is ANDED with TADS in the C function.

The 68488 MH parts are designed so that there is no way to know whether or not the chip is in TADS or LADS when ATN is true; therefore, future defined members of the Addressed Command Group may not be implemented using the 68488.



00 National

5740, 90-key Keyboard encoder

Bill Pfeifer, 6303

National Semiconductor has announced they are phasing out production of this keyboard encoder. We therefore do not recommend it for new design.



The function of Technical Standards is to identify, describe, and document standard processes, procedures, and practices within the Tektronix complex, and to insure these standards are consistent with established national and international standards. Technical Standards also provides a central repository for standards and specifications required at Tektronix. Chuck Sullivan, manager (58-187)

#### NASA technical briefs

Technical Standards now has an index to the National Aeronautic and Space Administration Technical Briefs. These briefs are short articles on new technology derived from the research and development activities of NASA and cover a vast field of technical subjects. The index is located at 58-187. Briefs may be borrowed. The Winter 1978 issue is now available (call ext. 7976).

metric information available\_

We have a few copies of "Metric Units of Measure and Style Guide" by the U. S. Metric Association. We will appreciate knowing if there is an interest in such metric material.

### acronyms standard available\*\_

We want to remind readers there is a Tektronix Standard (062-1737-00) that provides identification for most acronyms and abbreviations. Please notify Technical Standards, ext. 7976, if you do not find what you need in this standard. You may receive it by calling Reprographics, ext. 5577, and requesting a copy.

### Vol. I Standards (Letter-Series)\_

The Directory of Standards (062-4055-04), lists available letter-series standards that are still valid for use at Tektronix. However, some of the listed standards are out of date, and any questions should be addressed to Technical Standards, ext. 7976. Copies of the Directory are available on request.

### racks and panels \_

Technical Standards has received a letter from the Head Standardization Branch of the Naval Electronics Systems Command to the effect that MIL-STD-189 (1955) is recommended for cancellation in favor of using ANSI/EIA RS-310-C-77. Because the EIA standard is more restrictive in space than the Military Standard, we recommend designers adhere to the EIA specifications. Tektronix Standard 062-1733-00 at present follows the Military Standard and specifies 17.750, +0.062, -0.000 inches between upright frames. The EIA dimension is presently 17.750, minimum, but is to be reduced to 17.720 by January 1, 1981.

### terms and/or abbreviations\_

In answer to requests, we are listing the following published standards as sources for terms and/or abbreviations:

062-2851-00 Cable Standards, Glossary of Terms 062-1737-00 Communications Standards, Abbreviations and Symbols 062-1736-00 Communications Standards, Glossary of Technical Terms 062-3752-00 Communications Standards, Product Marking, Abbreviations 062-2846-00 Drafting Standards, Glossary of Terms – Dimensioning and Tolerancing 062-1703-00 Finish Standards, Glossary of Terms

Other standards are under consideration, and input to those listed is encouraged.

For information about the publications listed, call Carol Whitmore, Technical Standards, ext. 7976.

\*Note: Component News' Index and Reference Guide and the March 1979 Tektronix Telephone Directory also have lists of frequently-used acronyms.

# ComponentNewsNewComponents

This column is designed to provide timely information regarding new components, vendors, availability and price. 'New Components' can also be used as an informal update to the Common Design Parts Catalogs. Samples may or may not be available in Engineering Stock.

Vendor	No.	Description	When available	Tek P/N	Approx. Cost	Engineer to contact
		2	analog devices			
Signetics	NE5018N	D/A Converter, 8-bit	now	No P/N	\$5.25	Don Gladden, 6700
Analog Devices	AD7524JN	D/A Converter, 8-bit	now	No P/N	3.00	Don Gladden, 6700
Analog Devices	AD7523JN	D/A Converter, 8-bit	now	No P/N	2.00	Don Gladden, 6700
National	LF398H	IC, Monolithic sample and hold	now	No P/N	3.50	Don Gladden, 6700
TRW	TDC-1007J	D/A Converter, 8-bit 25 MHz		156-1345-00		Chris Martinez, 7709
Microwave Assoc	c. ——	Diode, Schottky, 0.7pF, (7V, replacement for	7/1/79 r 152-0442-00)	152-0748-00	2.90	Gary Sargeant, 5345
			digital devices			
Intel	8048	MPU, 8-bit with RAM		160-0405-00		Wilton Hart, 7607
Intel	8748	MPU, 8-bit with RAM and EROM	now	No P/N		Wilton Hart, 7607
Intel	8741A	MPU, 8-bit	now	No P/N		Wilton Hart 7607
Motorola, AMI	6802	NMOS, 8-bit with	now	156-1342-00	9.25	Carl Teale, 7148
and Fairchild	0040	clock and RAM				
wotorola, AwD	2910	Low power Schottky,	now	156-1355-00		Carl Teale, 7148
TI, AMD, and Signetics	74S158	Data Selector/Multiplexe quadruple 2-line to 1	r soon -line	No P/N		Don VanBeek, 5414
		electro	mechanical device	S		
Dore	4 7700	B		101 0111 00		0.0.1.5447
Derg	A7799	Post, 0.025° square,	now	131-2441-00	.03	Peter Butler, 5417
AMP	4-67987-3	Connector, edgecard		131-1757-01		Peter Butler 5417
Viking	3VH50/	Connector, edgecard	now	131-2402-00		Peter Butler, 5417
_	1CNK1	50/100, 0.125" conta	act centers, 0.026'	' diameter round	PC tail	
Berg	75060-12	Spring socket, without	now	136-0252-00	.03	Peter Butler, 5417
Molox	10 10 10/1	dimple, (improved ve	rsion of 136-0252	-04)		D . D
Berg	65057-007	Mini-PV holder black	now	131-2447-00		Peter Butler, 5417
borg	00007 007	50-position	11000	352-0580-00		reter Dutier, 5417
LEDCO	300-10- CMT218	Cartridge lamp, 10V, 27mA, white lens, 4"	now leads	150-0193-00	.75	Peter Butler, 5417
Molex	16-02-0034	Strain relief terminal,	now	343-0854-00	.02	Peter Butler, 5417
		crimp to D2-26AWG,	, board solder-in			
AMP	353570-3	fite 24.18 AWC form	now	131-2455-00		Peter Butler, 5417
Pacific Metal		Aluminum bar	ale, universal mate	-n-IOCK	2 22/16 P	od Christianson 5052
- contro thotal		1.0"W x 0.125" thick	c allov 2024T4 A	STM B211	2.33/10 R0	ou onnstiansen, 5953
Pacific Metal		Aluminum bar, 1.0" sq., allov 6061-T6 ASTM	now 1 R211	251-1602-00	1.03/lb Ro	od Christiansen, 5953
Reynolds Alum.	·	Brass strip, 3.5"x0.016" alloy 260, ASTM B-3	now 6, ½-hard	251-0315-07	1.56/lb.Ro	od Christiansen, 5953

pa	ae	1	9
Pu	90		v

Vendor	No.	Description	When available	Tek P/N	Approx Cost	. Engineer to contact
		electrome	echanical devices, c	ontinued		
Belden		Cable, special, elec.,	now randed 51 jacket	175-2311-00	0.41/ft	. Rod Christiansen, 5953
Precision Tube	BE50141	Cable, RF, $50\Omega$ Coax, without Jacket	now	175-1045-08	0.70/ft	Rod Christiansen, 5953
		Cable, special elec., 6-cond., 18 AWG, R	now ibbon	175-5057-00	0.15/ft	. Rod Christiansen, 5953
		Cable Assembly, special elec., 26-cond., 28 A	now WG. 18.0''L	175-2322-00	4.15	Rod Christiansen, 5953
Viking	28-7012- 0000	Cable Assembly, special, elec., 12-cond., 22 A	now WG. 7.5''L	175-2477-00	6.00	Rod Christiansen, 5953
Zepher Elec.		Cable Assembly, special, elec., 64-cond., 28 A	now WG. 20.0"L	175-2574-00	11.00	Rod Christiansen, 5953
Zepher Elec.		Cable Assembly, special, elec. 26-cond. 28 A	WG 12.0"L	175-2005-00	7.55	Rod Christiansen, 5953
Zepher Elec.		Cable Assembly, special, elec. 25-cond. 26 A	now	175-2197-00	7.00	Rod Christiansen, 5953
Zepher Elec.		Cable Assembly, special, elec. 34-cond. 28 A	now	175-2476-00	12.00	Rod Christiansen, 5953
Zepher Elec.		Cable Assembly, special,	now NWG 32 75"1	175-2475-00	12.00	Rod Christiansen, 5953
Zepher Elec.		Cable Assembly, special,	now	175-2473-00	11.00	Rod Christiansen, 5953
Zepher Elec.		Cable Assembly, special,	now	175-2474-00	11.00	Rod Christiansen, 5953
Zepher Elec.		Cable Assembly, special,		175-2457-00	7.00	Rod Christiansen, 5953
Stock Drive		Gear, Spur, SST, 96 teet	h, now	401-0268-00	1.00	Rod Christiansen, 5953
		Stainless Steel Foil, 0.84	" now	251-0728-00	0.05/ft	. Rod Christiansen, 5953
Insulectro	CRN	Tubing, heat shrink,	, ASTM A-107, Hig 	162-0693-00		Rod Christiansen, 5953
Belden	8899	Wire, Test Prod.,	now	175-2522-00	0.07/ft	. Rod Christiansen, 5953
Belden	8899	Wire, Test Prod,	now	175-2523-00	0.07/ft	. Rod Christiansen, 5953
Belden	8899 Black	Wire, Elec., Stranded	now Rubber Test Lea	175-2523-00	0.07/ft	.Rod Christiansen, 5953
Belden	8899 Red	Wire, Elec., Stranded	now Rubber Test Lea	175-2522-00	0.07/ft	. Rod Christiansen, 5953
Motorola Motorola	K1100A K1100A	Oscillator, DIP Oscillator, crystal clock	now now	118-0642-00 No P/N	10.00 10.00	Byron Witt, 5417 Byron Witt, 5417
Northern Eng	NE13	DIP packaged Crystal unit, quartz	now	158-0059-00		Byron Witt, 5417
Colorado Crystal	HC25/U	31.5KHz, ± 0.02% s Crystal 2.977 MHz	eries	158-0035-00	10.00	Byron Witt, 5417
	11020/0	±0.01% series		100 0000 00	10100	
-		opto	electronic devices			
H-P	5082-4658	LED, discrete, point	now v 635 nm (orange	150-1059-00 red)	0.85	Betty Anderson, 6389
Sprague, TRW	X675HV	Film case, plastic, 0.22UFD, 8 KV met	now tallized polyester	No P/N		Don Anderson, 5415
G.E.	21L6066	Capacitor, fixed, 50/60 Hz AC, 2.5 3	now 70 VAC pressure se	No P/N Insitive interrupt	, non PCB	Don Anderson, 5415
United Chem-con	n ——	Capacitor, fixed, 1µF, electrolytic, 50V	now	290-0891-00		Don Anderson, 541 <mark>5</mark>
		Capacitor, axial lead, ceramic180 pF, 100	VDC	281-0851-00		Harry Ford, 6520
Emcon		Capacitor, axial lead, ceramic, 1800 pF. 1	00VDC	281-0852-00		Harry Ford, 6520
		Capacitor, axial lead ceramic, 820 pF, 50	VDC	281-0850-00		Harry Ford, 6520
		,, , •••				continued on page 20

page 20	Component News 270					
Vendor	No.	Description	When available	Tek P/N	Approx. Cost	Engineer to contact
New Sold of the set of		optoele	ctronic devices, cor	ntinued		
Allen Bradley	CB5625	Resistor, fixed carbon	July 10	315-0562-03	0.03	Ray Powell, 6520
Allen Bradley	CB1245	Resistor, fixed carbon	July 10	315-0124-02	0.03	Ray Powell, 6520
Allen Bradley	CB5625	comp., 120 K34, 5% Resistor, fixed carbon	, ¼W July 10 ¼W	315-0562-03	0.03	Ray Powell, 6520
Allen Bradley	CB1245	Resistor, fixed carbon	July 10	315-0124-02	0.03	Ray Powell, 6520
Beckman	765-1-430	Resistor, fixed network, 9-430 $\Omega$ 3 2% 1 25	June 15 N	307-0674-00	0.22	Ray Powell, 6520
Beckman	765-1-RIK	Resistor, fixed network 9 - 1K $\Omega$ 3 2% 1 25	June 15 N	307-0675-00	0.22	Ray Powell, 6520
Bourns	4310R-101-	Resistor, fixed network 9 - 18 K $\Omega$ + 2% 1.2	June 15 25W	No P/N	0.22	Ray Powell, 6520
Dale	MDP1605- 331/681	Resistor, fixed network	June 15 2 14-330Ω +2%	307-0676-00	0.72	Ray Powell, 6520
Dale	MFF1226G- 93100F	Resistor, fixed metal film 9.31 K $\Omega$ 1% T0 %	n May 31 W	323-0286-00	0.05	Ray Powell, 6520
Dale	MFF1226G- 332R0D	Resistor, fixed metal film $332\Omega$ 0.5% T0 $\frac{1}{2}$	n, June 30 V	323-0147-01	0.05	Ray Powell, 6520
Dale	MFF1226G-	Resistor, fixed metal film 22102F 221	n, June 15 KΩ+1% T0, %W	323-0148-00	0.05	Ray Powell, 6520
Dale	MSP10A01- 504J	Resistor, fixed film 9-500k $\Omega$ , 5%	June 15	307-0673-00	0.35	Ray Powell, 6520
Mepco/Electra	5033R400	Resistor, fixed metal film $400\Omega$ , 0.1%, T9 1/8	n, June 20 W	321-0773-07	0.22	Ray Powell, 6520
Mepco/Electra	5033R	Resistor, fixed metal film 1.4 KΩ0.1% T9 1/8	n June 30 3W	321-0207-07	0.22	Ray Powell, 6520
Mepco/Electra	5033R	Resistor, fixed metal film $3.397 \text{ K}\Omega$ , 0.1% T9	n June 30 . 1/8W	321-1722-07	0.22	Ray Powell, 6520
Mepco/Electra	5033R	Resistor, fixed metal film 17 145 KΩ 0 1% T	n June 30 9 1/8W	321-1721-07	0.22	Ray Powell, 6520
Mepco/Electra	5033R	Resistor, fixed metal film 6.81 K $\Omega$ 0.5% T2	n June 30 1/8W	321-0670-00	0.07	Ray Powell, 6520
Mepco/Electra	5053R	Resistor, fixed metal film 23.2 K $\Omega$ 1% T0 %	n now W	323-0324-00	0.05	Ray Powell, 6520
Mepco/Electra	5033R	Resistor, fixed metal film $1.4 \times \Omega 0.1\%$ T9 1/8	n June 30 3W	321-0207-07	0.22	Ray Powell, 6520
Mepco/Electra	5033R	Resistor, fixed metal film 3.397 KΩ, 0.1% T9	n June 30 , 1/8W	321-1722-07	0.22	Ray Powell, 6520
Clarostat Mfg.		Panel Control, 50 K $\Omega$ L Pot, CP. w/Push-Mo	in. —— m Sw., DPST, 1-op	311-2068-00 en, 1-closed con	3.00 tacts, PC pins	Gene Single, 5302
Clarostat Mfg.		Panel Control, 50 KΩ L Pot, CP, w/Rot. Sw	in.—— v., SPDT, w/Push-M	311-2069-00 Iom Sw., DPST,	4.50 1-open/1-clos	Gene Single, 5302 ed contacts, PC pins

## New responsibilities in CE

Dennis Johnson, Electromechanical Component Engineering, is now handling the evaluation of fuses, power cords, solenoids, keycaps and membrane switches. Joe Joncas continues to handle mechanical and solid state switches, thermo switches and meters.

As part of his new responsibilities, Dennis is assessing the cause of an unnecessarily high failure rate on low-current fuses (particularly the 159-0074-00, a 1/16 ampere, normal blow fuse). In recent tests, 1% of the sample opened up, simply due to temperature cycling. These units were manufactured by Littelfuse. Bussman fuses will be compared in the future, with the possibility that Bussman may be designated as prime source for the parts.

You can contact Dennis on ext. 5953 if you have questions about the above-mentioned components. Joe Joncas can be reached on ext. 6365. Both Dennis and Joe report to Bob Aguirre.

3

# Component/ Engineer/ Buyer listing

Component/ Commodity	Component Evaluation Engineer	Manufacturing Eng. Component Support	Engineering Buyer	#	Production Buyer	#
Adapters Aluminum bar, sheet tubing	Bill Stadelman 7711 Rod Christiansen 5953	Emerson Beer 5034 Frank Javorsky 6391	Harry Wilson 7779 Cal Bjerke 6603	47 06	Karel Strand 7919 Cal Bjerke 6603	05 06
Batteries Blades, cutter Boards, etched circuit Bobbins Brass Bulbs Bushings	Byron Witt 5417  Rod Christiansen 5953 Peter Butler 5417 Rod Christiansen 5953	Vince Bail 5036 Frank Javorsky 6391 Neill Martin 7642 Emerson Beer 5034 Frank Javorsky 6391 Vince Bail 5036 Frank Javorsky 6391	Harry Wilson 7779 Dick Tollisen 7911 Dave Lemas 7931 Cal Bjerke 6603 Harry Wilson 7779 Dave Elle 6059	47 10 42 06 47 46	Glenn Ross 7915 Ed Holszchuh 2-2258 Anita Wright 7814 Lloyd Davidson 6195 Cal Bjerke 6603 Glenn Ross 7915 Russ McKichan 7922	31 35 37 19 06 31 24
Cables Cable Assembly Cameras & accessories Cans & boxes	Rod Christiansen 5953 Rod Christiansen 5953	Emerson Beer 5034 Vince Bail 5036 Emerson Beer 5034 Frank Javorsky 6391	Dave Elle 6059 Harry Wilson 7779 Bill Wendt 7844 Dave Elle 6059	46 47 08 46	Bill Wendt 7844 Glenn Ross 7915 Bill Wendt 7844 Lloyd Davidson 6195	08 31 08 19
Capacitors ceramic, high-voltage,mica electrolytic, film variable	Harry Ford 6520 Don Anderson 5415 Alan LaValle 5415	Harry Tanielian 6405	Dave Lemas 7931 ↓	42	Ron Wetzler 7172	12
Casters Ceramic raw materials Chemicals Circuit breakers Clamps, clips Coils, fixed & variable Coil forms Computers Connectors Copper Cords, facing Cords, power Cores, ferrite Couplings Covers, caps Crystals CRT materials	Peter Butler 5417 (Chet Schink 5278) Joe Joncas 6365 Rod Christiansen 5953 Harry Ford 6520 ———— Peter Butler 5417 Rod Christiansen 5953 Rod Christiansen 5953 Joe Joncas 6365 Byron Witt 5417 ————— Byron Witt 5417	Frank Javorsky 6391 Delano Dalesky 5037 (Chet Schink 5278) Vince Bail 5036 Emerson Beer 5034 Emerson Beer 5034 Emerson Beer 5034 Frank Javorsky 6391 Vince Bail 5036 Emerson Beer 5034 Frank Javorsky 6391 Frank Javorsky 6391 Vince Bail 5036 Delano Dalesky 5037	Dave Elle 6059 Bill Hart 5376 Bill Hart 5376 Harry Wilson 7779 Dave Elle 6059 Dave Lemas 7931 Jim Seed 1161 Harry Wilson 7779 Cal Bjerke 6603 Dave Elle 6059 Harry Wilson 7779 Dave Lemas 7931 Dave Elle 6059 Dave Elle 6059 Harry Wilson 7779 Mel Swire 7571	46 20 20 47 46 42 25 47 06 46 47 42 46 46 47 07	Lloyd Davidson 6195 Bill Hart 5376 Bill Hart 5376 Glenn Ross 7915 Russ McKichan 7922 Glenn Ross 7915 Lloyd Davidson 6195 Jim Seed 1161 Karel Strand 7919 Cal Bjerke 6603 Lloyd Davidson 6195 Glenn Ross 7915 Lloyd Davidson 6195 Russ McKichan 7922 Lloyd Davidson 6195 Glenn Ross 7915 Mel Swire 7571	19 20 21 24 31 19 25 05 06 19 31 19 24 19 24 19 31 07
Deflection yoke Delay lines Die castings	Harry Ford 6520 Byron Witt 5417	Delano Dalesky 5037 Frank Javorsky 6391	Harry Wilson 7779 Harry Wilson 7779 Dave Elle 6059	47 47 46	Ed Holzschuh 2-2258 Glenn Ross 7915 Lloyd Davidson 6195	35 31 19
Diodes IR emitter, laser diode visible LEDs all others	Louis Mahn 6389 Betty Anderson 6389 Gary Sargeant 5345	Dennis Crop 6402	Dave Lemas 7931 ↓	42	Ken Stucki 7923	38
Electronic cabinets, enclosures Etched circuits Eyelets	Rod Christiansen 5953	Frank Javorsky 6391 Neill Martin 7642 Emerson Beer 5034	Jim Seed 1161 Ed Kolb 7814 Dave Elle 6059	25 36 46	Jim Seed 1161 Anita Wright 7814 Russ McKichan 7922	25 37 24
Fans & blowers Fasteners Ferrite cores Fiber optics Film	Bill Stadelman 7711 Rod Christiansen 5953 Byron Witt 5417 Louis Mahn 6389	Vince Bail 5036 Frank Javorsky 6391 Emerson Beer 5034	Harry Wilson 7779 Dave Elle 6059 Dave Lemas 7931 Harry Wilson 7779	47 46 42 47	Glenn Ross 7915 Russ McKichan 7922 Lloyd Davidson 6195 Don Adams 6695	31 24 19 04

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Component/ Commodity	Component Evaluation Engineer	Manufacturing Eng. Component Support	Engineering Buyer	#	Production Buyer	#	
Filters air light line	Bill Stadelman 7711 Jim Deer 7711 Joe Joncas 6365	Frank Javorsky 6391 Vince Bail 5036	Dave Elle 6059 Dave Elle 6059 Harry Wilson 7779	46 46 47	Russ McKichan 7922 Russ McKichan 7922 Glenn Ross 7915	24 24 31	
Foam Fuses & fuseholders	Joe Joncas 6365	Frank Javorsky 6391 Vince Bail 5036	Lloyd Davidson 7127 Harry Wilson 7779	19 47	Lloyd Davidson 6195 Glenn Ross 7915	19 31	
Gaskets Glass items Glides, slides, casters Grommets	Rod Christiansen 5953 Rod Christiansen 5953 Rod Christiansen 5953	Frank Javorsky 6391 Frank Javorsky 6391 Frank Javorsky 6391	Dave Elle 6059 Mel Swire 7571 Dave Elle 6059 Dave Elle 6059	46 07 46 46	Russ McKichan 7922 Mel Swire 7571 Lloyd Davidson 6195 Russ McKichan 7922	24 07 19 24	
Handles Hardware	Rod Christiansen 5953 Rod Christiansen 5953	Frank Javorsky 6391 Frank Javorsky 6391	Dave Elle 6059 Dave Elle 6059	46	Russ McKichan 7922	24	
Heat sinks High-voltage multipliers Holders	Jim Williamson 5345 Gary Sargeant 5345 Rod Christiansen 5953	Dennis Crop 6402 Dennis Crop 6402 Frank Javorsky 6391	Dave Elle 6059 George Roussos 7927 Dave Elle 6059	46 09 46	Russ McKichan 7922 Russ McKichan 7922 Ken Stucki 7923	24 24 38	
Housings Hybrid, raw material		Frank Javorsky 6391 Paul Lamer 5276	Dave Elle 6059 Paul Tripp 5449	46 23	Russ McKichan 7922 Russ McKichan 7922 Paul Tripp 5449	24 24 23	
Implosion shields		Frank Javorsky 6391	Ed Holszshuh 2-2258	35	Ed Holszshuh 2-2258	35	
Inductors Instruments, test Inserts, knob	Byron Witt 5417 Rod Christiansen 5953	Emerson Beer 5034 Frank Javorsky 6391	Dave Lemas 7931 Art Peterson 7913 Dave Elle 6059	42 13 46	Glenn Ross 7915 Art Peterson 7913 Russ McKichan 7922	31 13 24	
Integrated circuits A/D converters bubble memory devices CCD - analog CCD - digital CMOS devices communications comparators D/A converters digital semidonductor storage digital voltmeters EAPROMs, EPROMs ECL devices FPLAs, PLAs hi-frequency special purpose hi-speed logic linear devices low-power Schottky TTL MOS (general) operational amplifiers regulators, linear switching RAMs, dynamic static ROMs Schottky TTL TTL devices	Chris Martinez 7709 Brad Benson 6302 John Hereford 6700 Bob Goetz 6302 Wilton Hart 7607 Matt Porter 7461 John Hereford 6700 Don Gladden 6700 Eric Peterson 6302 Chris Martinez 7709 Bob Goetz 6302 Don Van Beek 5414 Carl Teale 7148 Jerry Willard 7461 Don Van Beek 5414 Don Gladden 6700 Ernie Estrada 7148 Bill Pfeifer 6303 John Hereford 6700 Chris Martinez 7709 Jim Williamson 5345 Bob Goetz 6302 John Carlson 6003 Gene Stout 6003 Don Van Beek 5414 Ernie Estrada 7148	Paul Lamer 5276	George Roussos 7927	09	Ken Stucki 7923	38	
Keyboards Knobs	Jim Deer 7711 Rod Christiansen 5953	Delano Dalesky 5037 Frank Javorsky 6391	Ed Holszshuh 2-2258 Dave Elle 6059	35 46	Ed Holszshuh 2-2258 Russ McKichan 7922	35 24	

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Component/ Commodity	Component Evaluation Engineer	Manufacturing Eng. Component Support	Engineering Buyer	#	Production Buyer	#
Labels Lamps LEDs	Rod Christiansen 5953 Peter Butler 5417 Louis Mahn 6389	Frank Javorsky 6391 Vince Bail 5036 Dennis Crop 6402	Sharon Webb 7912 Harry Wilson 7779 George Roussos 7927	33 47 09	Russ McKichan 7922 Glenn Ross 7915 Ken Stucki 7923	24 31 38
Memories Metals Meters, meter parts Microcircuits	Bob Goetz 6302 Rod Christiansen 5953 Joe Joncas 6365 see integrated circuits	Paul Lamer 5276 Frank Javorsky 6391 Vince Bail 5036 Paul Lamer 5276	George Roussos 7927 Cal Bjerke 6603 Harry Wilson 7779 George Roussos 7927	09 06 47 09	Ken Stucki 7923 Cal Bjerke 6603 Glenn Ross 7915 Ken Stucki 7923	38 06 31 38
Microprocessors bit-slice microprocessors peripherals and interfaces Z80, 8080, 8085	Carl Teale 7148 Bill Pfeifer 6303 Wilton Hart 7607	Paul Lamer 5276 ↓ ↓	George Roussos 7927	09	Ken Stucki 7923	38
Motors & generators Mounts	Bill Stadelman 7711 Bill Stadelman 7711	Vince Bail 5036 Frank Javorsky 6391	Harry Wilson 7779 Dave Elle 6059	47 46	Bill Wendt 7844 Russ McKichan 7922	44 24
Nuts	Rod Christiansen 5953	Frank Javorsky 6391	Dave Elle 6059	46	Russ McKichan 7922	24
Optical components (lenses) Oscillators	Louis Mahn 6389 Byron Witt 5417	Emerson Beer 5034 Vince Bail 5036	Bill Wendt 7844 Harry Wilson 7779	08 47	Bill Wendt 7844 Ed Zilk 6355	44 16
Packaging material Paints, vinyl Phosphor bronze Plastic, copper clad laminating Plastic, insulating tubing Plastic, resins & hardeners Plastic film, sheet strip Plugs Potontiometers	(Lane Gossett 6585) Rod Christiansen 5953 Rod Christiansen 5953 Rod Christiansen 5053 Rod Christiansen 5953 Rod Christiansen 5953 Peter Butler 5417 Gene Single 5302	Lee Crocker 7383 Frank Javorsky 6391 Neill Martin 7642 Emerson Beer 5034 Frank Javorsky 6391 Frank Javorsky 6391 Emerson Beer 5034	Bill Hart 5378 Cal Bjerke 6603 Lloyd Davidson 6195 Dave Elle 6059 Paul Tripp 5449 Lloyd Davidson 6196 Harry Wilson 7779	20 06 19 46 23 19 47 42	Glenn Johnson 7128 Lloyd Davidson 6195 Cal Bjerke 6603 Lloyd Davidson 6195 Lloyd Davidson 6195 Paul Tripp 5449 Lloyd Davidson 6195 Karel Strand 7919	01 19 06 19 19 23 19 05
Power cords Power supplies Precious metals Punches, tape	Joe Joncas 6365  Rod Christiansen 5953	Vince Bail 5036 Vince Bail 5036 Frank Javorsky 6391	Harry Wilson 7779 Harry Wilson 7779 Bill Hart 5376	42 47 47 20	Glenn Ross 7915 Harriet Frank 7917 Bill Hart 5376 Ed Holszshuh 2-2258	03 31 03 29 35
Relays Resistors, deposited & molded cardon	Paul Johnson 6365	Vince Bail 5036	Harry Wilson 7779	47	Bill Wendt 7844	44
Resistors, metal film Resistors, wirewound Rings, O & retaining Rivets Rubber	Ray Powell 6520 Ray Powell 6520 Rod Christiansen 5953 Rod Christiansen 5953 Rod Christiansen 5953	Ken Nordling 6938 Ken Nordling 6938 Frank Javorsky 6391 Frank Javorsky 6391 Frank Javorsky 6391	Sharon Webb 7912 Sharon Webb 7912 Sharon Webb 7912 Dave Elle 6059 Dave Elle 6059 Cal Bjerke 6603	33 33 33 46 46 06	Dave Elliott 7916 Dave Elliott 7916 Dave Elliott 7916 Lloyd Davidson 6195 Russ McKichan 7922 Cal Bjerke 6603	28 28 28 19 24 06
Screws Shields Shock mounts Silicone Silicon wafers Sintered metal parts Sleeves	Rod Christiansen 5953 Harry Ford 6520 Rod Christiansen 5953 Rod Christiansen 5953 Rod Christiansen 5953 Rod Christiansen 5953 Peter Butler 5417	Frank Javorsky 6391 Frank Javorsky 6391 Frank Javorsky 6391 Frank Javorsky 6391 Paul Lamer 5276 Vince Bail 5036 Frank Javorsky 6391	Dave Elle 6059 Dave Elle 6059 Dave Elle 6059 Lloyd Davidson 6195 Paul Tripp 5449 Dave Elle 6059 Dave Elle 6059	46 46 46 19 23 46 46	Russ McKichan 7922 Cal Bjerke 6603 Russ McKichan 7922 Lloyd Davidson 6195 Paul Tripp 5449 Lloyd Davidson 6195 Russ McKichan 7922	24 06 24 19 23 19 24
Sockets crystal all others	Byron Witt 5417 Peter Butler 5417	Emerson Beer 5034 Emerson Beer 5034	Harry Wilson 7779 Harry Wilson 7779	47 47	Karel Strand 7919 Karel Strand 7919	05 05

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Component/ Commodity	Component Evaluation Engineer	Manufacturing Eng. Component Support	Engineering Buyer	#	Production Buyer	#
Solder Sony, Sony Tek Spacers Stainless steel & steel Stops Straps Studs	Rod Christiansen 5953 Rod Christiansen 5953 Rod Christiansen 5953 Rod Christiansen 5953 Rod Christiansen 5953	Neill Martin 7642 Delano Dalesky 5037 Frank Javorsky 6391 Frank Javorsky 6391 Frank Javorsky 6391 Frank Javorsky 6391 Frank Javorsky 6391	Cal Bjerke 6603 Harry Wilson 7779 Dave Elle 6059 Cal Bjerke 6603 Mel Swire 7571 Dave Elle 6059 Dave Elle 6059	06 47 46 06 07 46 46	Cal Bjerke 6603 Bill Wendt 7844 Russ McKichan 7922 Cal Bjerke 6603 Mel Swire 7571 Russ McKichan 7922 Russ McKichan 7922	06 44 24 06 07 24 24
Switches general, solid state reed	Joe Joncas 6365 Paul Johnson 6365	Neill Martin 7642	Harry Wilson 7779 ————	47	Glenn Ross 7915 Glenn Ross 7915	31 31
Tape, magnetic Tapes, insulating Terminal pins Test equipment Tooling dies & patterns Transformers power	Peter Butler 5417 Byron Witt 5417 Bill Stadelman 7711	Emerson Beer 5034 Frank Javorsky 6391 Emerson Beer 5034	Ed Holszshuh 2-2258 Glenn Johnson 7128 Dave Elle 6059 Art Peterson 7913 Rex Gedney 7125 Dave Lemas 7931	35 01 46 13 30 42	Ed Holszshuh 2-2258 Lloyd Davidson 6195 Karel Strand 7919 Art Peterson 7913 Rex Gedney 7125 Glenn Ross 7915	35 19 05 13 30 31
Transistors field-effect phototransistors power small signal, arrays triacs, unijunctions	Jerry Willard 7461 Louis Mahn 6389 Jim Williamson 5345 Matt Porter 7461 Paul Johnson 6365	Dennis Crop 6402	Dave Lemas 7931	42	Ken Stucki 7923	38
Triacs Tubes, vacuum Tubing, plastic insulating	Paul Johnson 6365 (LeMoyne Warner 7914) Rod Christiansen 5953	Dennis Crop 6402 Dennis Crop 6402 Emerson Beer 5034	George Roussos 7927 George Roussos 7927 Dave Elle 6059	09 09 46	Ken Stucki 7923 Bill Wendt 7844 Lloyd Davidson 6195	38 44 19
Washers Wheels Wire	Rod Christiansen 5953 Rod Christiansen 5953	Frank Javorsky 6391 Frank Javorsky 6391 Emerson Beer 5034	Dave Elle 6059 Dave Elle 6059 Dave Elle 6059	46 46 46	Russ McKichan 7922 Lloyd Davidson 6195 Bill Wendt 7644	24 19 08

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